

## WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

## Machine Id **LIEBHERR 43** Component Diesel Engine SAE 5W30 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0685978	WC0685972	
	Sample Date		Client Info		01 Oct 2023	29 Jun 2023	
	Machine Age	hrs	Client Info		9236	8480	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185(m)	>100	4	6	
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>5	<1	<1	
	Nickel	ppm	ASTM D5185(m)	>5	<1	0	
	Titanium	ppm	ASTM D5185(m)		0	0	
	Silver	ppm	ASTM D5185(m)	>3	<1	<1	
	Aluminum	ppm	ASTM D5185(m)	>15	2	1	
	Lead	ppm	ASTM D5185(m)	>30	<1	<1	
	Copper	ppm	ASTM D5185(m)	>125	<1	1	
	Tin	ppm	ASTM D5185(m)	>5	0	0	
	Vanadium	ppm	ASTM D5185(m)		0	0	
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>60	5	5	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
	Fuel		WC Method		<1.0	<1.0	
	Water		WC Method		NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	ASTM D7844*	>3	0	0	
	Nitration	Abs/cm	ASTM D7624*	>20	8.9	8.9	
	Sulfation	Abs/.1mm	ASTM D7415*	>30	19.2	19.7	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		4	4	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)		41	42	
	Barium	ppm	ASTM D5185(m)		0	<1	
	Molybdenum	ppm	ASTM D5185(m)		59	60	
	Manganese	ppm	ASTM D5185(m)		0	0	
	Magnesium	ppm	ASTM D5185(m)		1083	1075	
	Calcium	ppm	ASTM D5185(m)		858	844	
	Phosphorus	ppm	ASTM D5185(m)		1037	1013	
	Zinc	ppm	ASTM D5185(m)		1199	1198	
	Sulfur	ppm	ASTM D5185(m)		3013	2767	
	Oxidation	Abs/.1mm	ASTM D7414*	0.5	17.4	17.4	

Visc @ 100°C cSt ASTM D7279(m) 11.0

11.1 ---

11.0





