WEAR CONTAMINATION **FLUID CONDITION**

Limit/Abn

Current

WC0685984

History1

History2

ABNORMAL NORMAL NORMAL

LIEBHERR 34

Lower Diesel Engine

SAE 5W30 (--- GAL)

RECON	ANACNID	ATION
RECON	/IWIENU	AHON

The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

Sample Date		Client Info	
Machine Age	hrs	Client Info	
Oil Age	hrs	Client Info	
Filter Age	hrs	Client Info	
Oil Changed		Client Info	
Filter Changed		Client Info	
Sample Status			
Iron	nnm	ASTM D5185(m)	<100

UOM

Method

Client Info

Test

Sample Number

WEAR

Aluminum, chromium and tin ppm levels are abnormal. Ring wear is indicated. Piston wear is indicated. Slide bearing wear is indicated.

Sample Date		Client Info		21 Nov 2023	
Machine Age	hrs	Client Info		7328	
Oil Age	hrs	Client Info		0	
Filter Age	hrs	Client Info		0	
Oil Changed		Client Info		Changed	
Filter Changed		Client Info		Changed	
Sample Status				ABNORMAL	
Iron	ppm	ASTM D5185(m)	>100	90	
Chromium	ppm	ASTM D5185(m)	>5	<u>^</u> 6	
Nickel	ppm	ASTM D5185(m)	>5	2	
Titanium	ppm	ASTM D5185(m)		0	
Silver	ppm	ASTM D5185(m)	>3	0	
Aluminum	ppm	ASTM D5185(m)	>15	<u> </u>	
Lead	ppm	ASTM D5185(m)	>30	5	
Copper	ppm	ASTM D5185(m)	>125	87	
Tin	ppm	ASTM D5185(m)	>5	▲ 5	
Vanadium	ppm	ASTM D5185(m)		0	
White Metal	scalar	Visual*	NONE	NONE	
Yellow Metal	scalar	Visual*	NONE	NONE	
Silicon	ppm	ASTM D5185(m)	>60	14	
Potassium	ppm	ASTM D5185(m)	>20	2	
Fuel		WC Method	>5	<1.0	
Water		WC Method	>0.2	NEG	
Glycol		WC Mathod		NEG	

CONTAMINATION

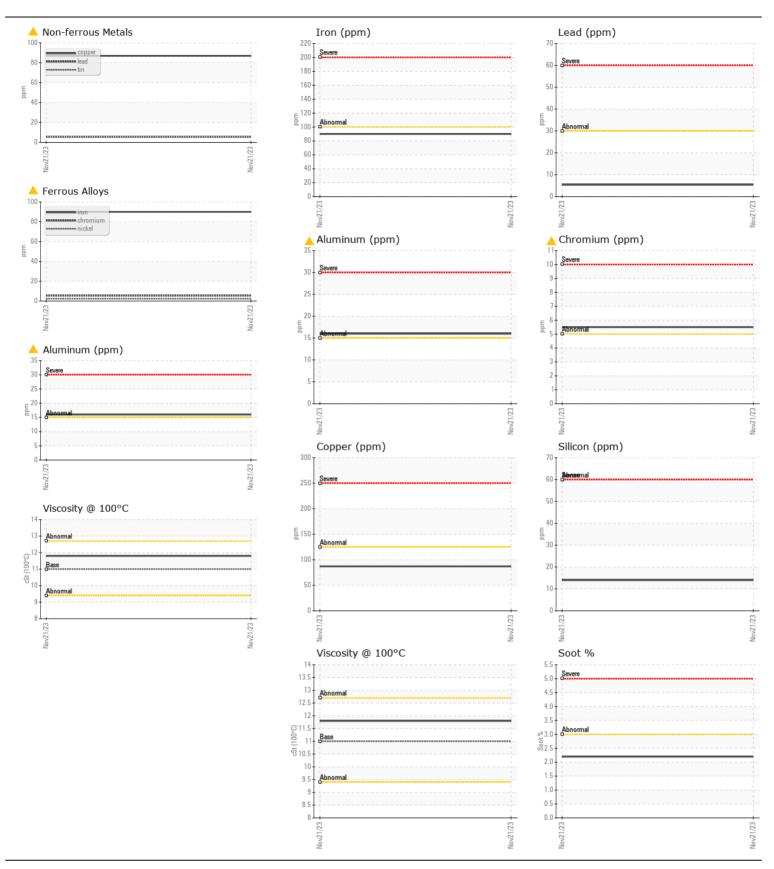
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185(m)	>60	14	
Potassium	ppm	ASTM D5185(m)	>20	2	
Fuel		WC Method	>5	<1.0	
Water		WC Method	>0.2	NEG	
Glycol		WC Method		NEG	
Soot %	%	ASTM D7844*	>3	2.2	
Nitration	Abs/cm	ASTM D7624*	>20	12.7	
Sulfation	Abs/.1mm	ASTM D7415*	>30	26.7	
Silt	scalar	Visual*	NONE	NONE	
Debris	scalar	Visual*	NONE	NONE	
Sand/Dirt	scalar	Visual*	NONE	NONE	
Appearance	scalar	Visual*	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.2	NEG	
Sodium	ppm	ASTM D5185(m)		6	
Boron	ppm	ASTM D5185(m)		20	

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

-						
	Sodium	ppm	ASTM D5185(m)		6	
	Boron	ppm	ASTM D5185(m)		20	
	Barium	ppm	ASTM D5185(m)		0	
	Molybdenum	ppm	ASTM D5185(m)		70	
	Manganese	ppm	ASTM D5185(m)		<1	
	Magnesium	ppm	ASTM D5185(m)		1201	
	Calcium	ppm	ASTM D5185(m)		1003	
	Phosphorus	ppm	ASTM D5185(m)		1082	
	Zinc	ppm	ASTM D5185(m)		1325	
	Sulfur	ppm	ASTM D5185(m)		2694	
	Oxidation	Abs/.1mm	ASTM D7414*	>25	21.8	
	Visc @ 100°C	cSt	ASTM D7279(m)	11.0	11.8	
					$\overline{}$	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Sample No. Lab Number : 02617982

: WC0685984

Received : 26 Feb 2024 **Tested** : 26 Feb 2024 - Kevin Marson Unique Number : 5735092 Diagnosed

: 26 Feb 2024

Test Package : MOB 1 (Additional Tests: Visual)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

DeSantis Crane 294 Fifty Rd Stoney Creek, ON CA L8E 5L1 Contact: Jon Lawrence jon@desantiscrane.com T: (905)512-3569 F: