WEAR CONTAMINATION FLUID CONDITION

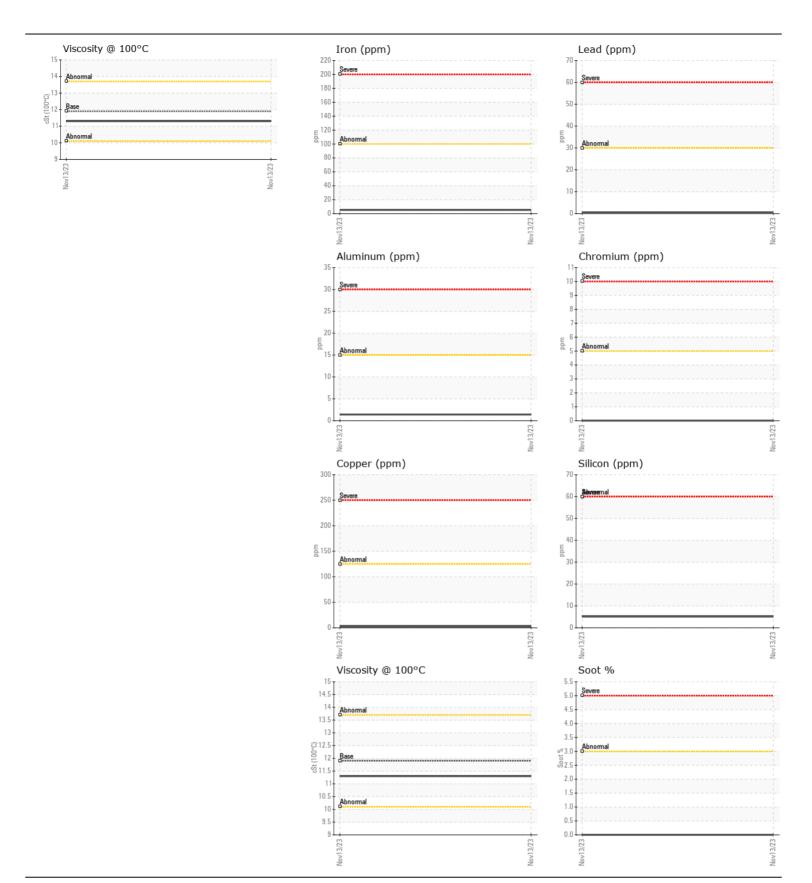
NORMAL NORMAL

Machine Id

LIEBHERR 46

Component Upper Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0685987		
	Sample Date		Client Info		13 Nov 2023		
	Machine Age	hrs	Client Info		2557		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
/EAR	Iron	ppm	ASTM D5185(m)	>100	5		
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>5	0		
	Nickel	ppm	ASTM D5185(m)	>5	<1		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	>3	<1		
	Aluminum	ppm	ASTM D5185(m)	>15	1		
	Lead	ppm	ASTM D5185(m)	>30	<1		
	Copper	ppm	ASTM D5185(m)	>125	3		
	Tin	ppm	ASTM D5185(m)	>5	<1		
	Vanadium	ppm	ASTM D5185(m)		0		
ONTAMINATION	Silicon	ppm	ASTM D5185(m)	>60	5		
	Potassium	ppm	ASTM D5185(m)		<1		
There is no indication of any contamination in the oil.	Fuel	1-1-	WC Method		<1.0		
	Water		WC Method		NEG		
	Glycol		WC Method		NEG		
	Soot %	%	ASTM D7844*	>3	0		
	Nitration	Abs/cm	ASTM D7624*	>20	9.2		
	Sulfation	Abs/.1mm	ASTM D7415*	>30	19.6		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185(m)		4		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)	0	39		
	Barium	ppm	ASTM D5185(m)	0	<1		
	Molybdenum	ppm	ASTM D5185(m)	64	60		
	Manganese	ppm	ASTM D5185(m)	0	0		
	Magnesium	ppm	ASTM D5185(m)	1160	1086		
	Calcium	ppm	ASTM D5185(m)		854		
	Phosphorus	ppm	ASTM D5185(m)		1029		
	Zinc	ppm	ASTM D5185(m)	1260	1193		
	Sulfur	ppm	ASTM D5185(m)	3000	2982		
	Oxidation	Abs/.1mm	ASTM D7414*	>25	18.0		





ISO 17025:2017
Accredited
Laboratory

 Laboratory
 : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

 Sample No.
 : WC0685987
 Received
 : 26 Feb 2024

 Lab Number
 : 02617984
 Tested
 : 26 Feb 2024

Diagnosed

verdited Unique Number : 5735094
Test Package : MOB 1

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

DeSantis Crane 294 Fifty Rd Stoney Creek, ON CA L8E 5L1 Contact: Jon Lawrence jon@desantiscrane.com T: (905)512-3569 F:

: 26 Feb 2024 - Wes Davis