WEAR CONTAMINATION FLUID CONDITION

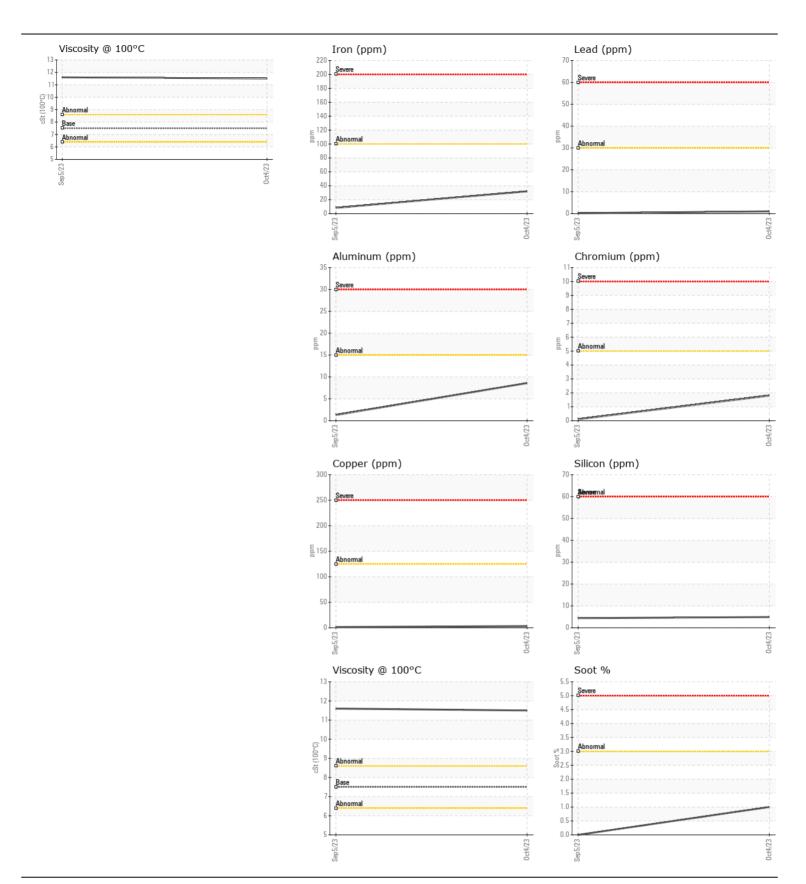
NORMAL NORMAL

Machine Id

## LIEBHERR 40

Component Lower Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0685977	WC0685967	
	Sample Date		Client Info		04 Oct 2023	05 Sep 2023	
	Machine Age	hrs	Client Info		3981	10250	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		N/A	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185(m)	>100	32	8	
	Chromium	ppm	ASTM D5185(m)		2	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185(m)		<1	0	
	Titanium	ppm	ASTM D5185(m)		0	0	
	Silver	ppm	ASTM D5185(m)	>3	0	<1	
	Aluminum	ppm	ASTM D5185(m)		9	1	
	Lead	ppm	ASTM D5185(m)		1	<1	
	Copper	ppm	ASTM D5185(m)	>125	3	1	
	Tin	ppm	ASTM D5185(m)		<1	0	
	Vanadium	ppm	ASTM D5185(m)		0	0	
	White Metal	scalar	Visual*	NONE	NONE	VLITE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	<b>&gt;60</b>	5	4	
SORTAMINATION	Potassium	ppm	ASTM D5185(m)		<1	<1	
There is no indication of any contamination in the oil.	Fuel	ррпп	WC Method	>5	<1.0	<1.0	
	Water		WC Method		NEG	NEG	
	Glycol		WC Method		NEG	NEG	
	Soot %	%	ASTM D7844*	>3	1	0	
	Nitration	Abs/cm	ASTM D7624*	>20	9.6	9.7	
	Sulfation	Abs/.1mm	ASTM D7415*	>30	21.1	20.6	
	Silt	scalar	Visual*	NONE	VLITE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	
FLUID CONDITION  Viscosity of sample indicates oil is within SAE 30 range, advise investigate. The condition of the oil is acceptable for the time in service.	Sodium	ppm	ASTM D5185(m)		5	7	
	Boron	ppm	ASTM D5185(m)		18	32	
	Barium	ppm	ASTM D5185(m)		0	<1	
	Molybdenum	ppm	ASTM D5185(m)		61	61	
	Manganese	ppm	ASTM D5185(m)		0	0	
	Magnesium	ppm	ASTM D5185(m)		1064	1105	
	Calcium	ppm	ASTM D5185(m)		894	869	
	Phosphorus	ppm	ASTM D5185(m)		1041	1035	
	Zinc	ppm	ASTM D5185(m)		1193	1234	
	Sulfur	ppm	ASTM D5185(m)		3579	2810	
	Oxidation	Abs/.1mm	ASTM D7414*	>25	16.9	18.4	
	Visc @ 100°C	cSt	ASTM D7279(m)	7.5	11.5	11.6	





CALA ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Sample No. : WC0685977 Received : 26 Feb 2024 Lab Number : 02617986 **Tested** 

Unique Number : 5735096 Diagnosed Test Package : MOB 1 (Additional Tests: Visual)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

: 26 Feb 2024

: 26 Feb 2024 - Kevin Marson

**DeSantis Crane** 294 Fifty Rd Stoney Creek, ON CA L8E 5L1 Contact: Jon Lawrence jon@desantiscrane.com T: (905)512-3569 F: