



COOLANT REPORT

CORROSION	NORMAL
CONTAMINANTS	NORMAL
COOLANT CONDITION	NORMAL

Machine Id
F90209

Component
Coolant

Fluid
EXTENDED LIFE COOLANT (--- GAL)

RECOMMENDATION

The fluid is suitable for further service. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0064487	PC0047968	---
Sample Date		Client Info		26 Feb 2024	28 Jul 2021	---
Machine Age	hrs	Client Info		1113	702	---
Oil Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		N/A	N/A	---
Sample Status				NORMAL	NORMAL	---

CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

Iron	ppm	ASTM D5185(m)	>15	0	<1	---
Aluminum	ppm	ASTM D5185(m)	>10	3	6	---
Copper	ppm	ASTM D5185(m)	>10	1	1	---
Lead	ppm	ASTM D5185(m)	>10	0	2	---
Tin	ppm	ASTM D5185(m)	>10	0	<1	---
Silver	ppm	ASTM D5185(m)	>10	<1	2	---
Zinc	ppm	ASTM D5185(m)	>10	2	3	---

CONTAMINANTS

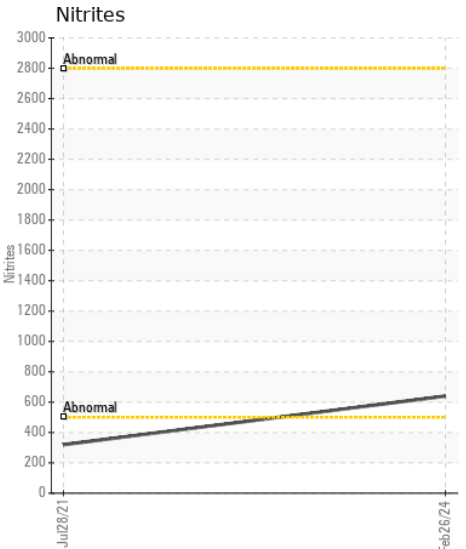
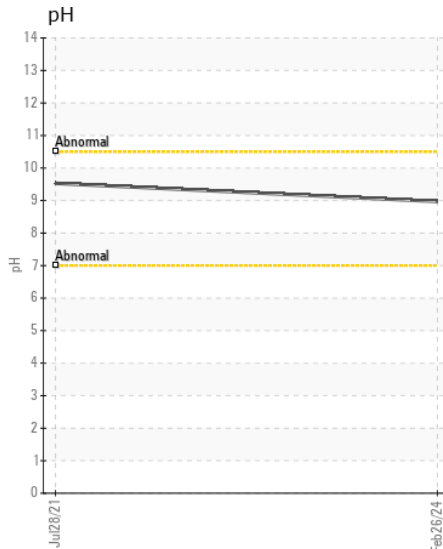
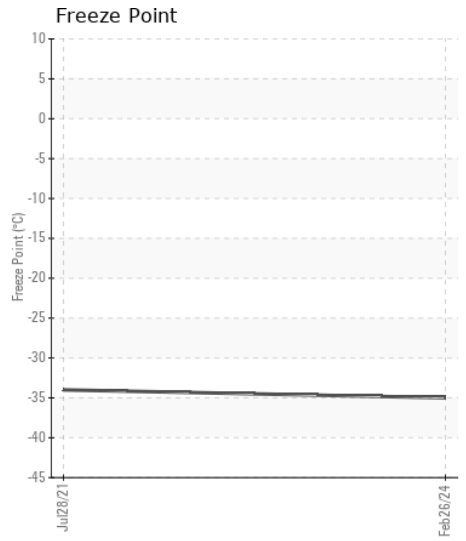
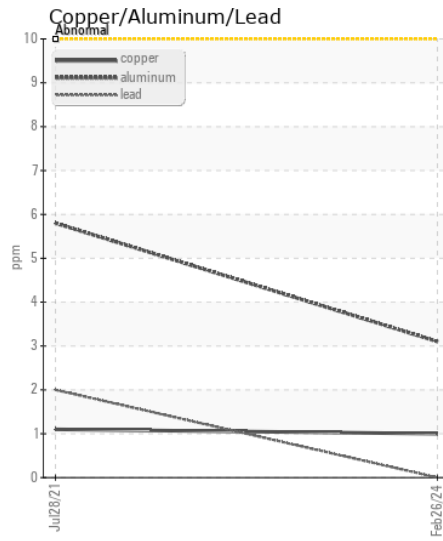
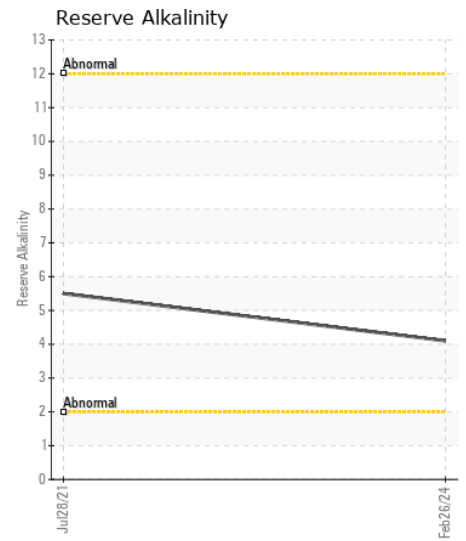
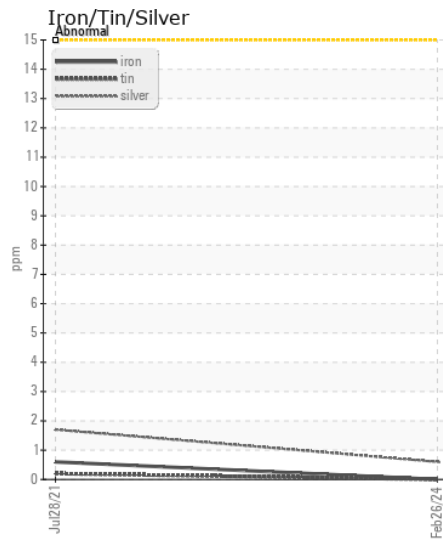
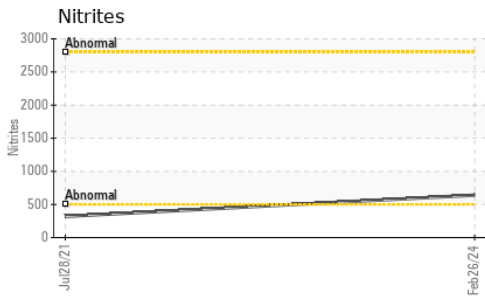
There is no indication of any contamination in the coolant.

Calcium	ppm	ASTM D5185(m)	>100	3	3	---
Magnesium	ppm	ASTM D5185(m)	>40	<1	1	---
Appearance	scalar	Visual*	NORML	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	NORML	---
Coolant Appearance		Visual*	Clear	Clear	Clear	---

COOLANT CONDITION

The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Specific Gravity		ASTM D1298*		1.065	1.065	---
pH	Scale 0-14	ASTM D1287*	9.0	8.97	9.53	---
Nitrites	ppm	Alcan Test Kit*		640	320	---
Reserve Alkalinity	Scale 0-20	ASTM D1121*		4.1	5.5	---
Percentage Glycol	%	ASTM D3321*	50	48.0	48.0	---
Freezing Point	°C	ASTM D3321*	-40	-35	-34	---
Carboxylate				---	---	---
Silicon	ppm	ASTM D5185(m)		6	6	---
Phosphorus	ppm	ASTM D5185(m)		8	6	---
Boron	ppm	ASTM D5185(m)		14	39	---
Molybdenum	ppm	ASTM D5185(m)		455	593	---
Sodium	ppm	ASTM D5185(m)		955	828	---
Potassium	ppm	ASTM D5185(m)		10892	2256	---
Coolant Color		Visual*	Orange/R	Red	Orange	---



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0064487
Lab Number : 02618513
Unique Number : 5735623
Test Package : COOL (Additional Tests: GlycolType)

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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F: