

**CORROSION CONTAMINANTS FUEL CONDITION**  **NORMAL SEVERE NORMAL** 

[154043]

**DOOSAN** 79656982

Component Diesel Fuel

No.2 DIESEL FUEL (ULTRALOW SULPHUR) (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where contaminants can enter the system. Laboratory test indicate that this fuel is suitable for use and meets all test requirements. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you filter this fluid before use. Resample in 30-45 days to monitor this situation.	Sample Number		Client Info		CU0022897		
	Sample Date		Client Info		26 Feb 2024		
	Machine Age	hrs	Client Info		854		
	Sample Status				SEVERE		
CORROSION	Aluminum	ppm	ASTM D5185(m)	<0.1	0		
{not applicable}	Nickel	ppm	ASTM D5185(m)	<0.1	0		
	Lead	ppm	ASTM D5185(m)	<0.1	0		
	Vanadium	ppm	ASTM D5185(m)	< 0.1	0		
	Iron	ppm	ASTM D5185(m)	<0.1	0		
CONTAMINANTS	Silicon	ppm	ASTM D5185(m)	<1.0	0		
There is a high amount of particulates (2 to 100 microns in size) present in the fuel. The water content is negligible.	Sodium	ppm	ASTM D5185(m)	<0.1	<1		
	Potassium	ppm	ASTM D5185(m)	<0.1	0		
	Water	%	ASTM D6304*	< 0.05	0.004		
	ppm Water	ppm	ASTM D6304*	< 500	49		
	Particles >4μm		ASTM D7647	>2500	<b>21337</b>		
	Particles >6μm		ASTM D7647	>640	<b>4</b> 5918		
	Particles >14μm		ASTM D7647	>80	<b>409</b>		
	Particles >21μm		ASTM D7647		<u> </u>		
	Particles >38μm		ASTM D7647		4		
	Particles >71μm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		<b>22/20/16</b>		
	Calcium	ppm	ASTM D5185(m)	<0.1	0		
	Magnesium	ppm	ASTM D5185(m)	<0.1	0		
	Phosphorus	ppm	ASTM D5185(m)	<0.1	<1		
	Zinc	ppm	ASTM D5185(m)	<0.1	<1		
The fuel is still serviceable provided that the contaminant(s) can be reduced to acceptable levels. All laboratory tests indicate that this sample meets specifications for No.2 ultra-low-sulfur diesel fuel (US EPA/CGSB-3.517-3 type B).	Specific Gravity		ASTM D1298*	0.839	0.843		
	Fuel Color	text	Visual Screen*	Yllow	Red		
	Visc @ 40°C	cSt	ASTM D7279(m)	3.0	2.6		
	Pensky-Martens Flash Point	°C	ASTM D7215*	52	58.1		
	Sulfur	ppm	ASTM D5185(m)	10	8		
	Initial Boiling Point	°C	ASTM D2887*	165	171		
	10% Distill Point		ASTM D2887*	201	206		
	20% Distill Point		ASTM D2887*	216	221		
	30% Distill Point		ASTM D2887*	230	234		
	40% Distill Point		ASTM D2887*		247		
	50% Distill Point		ASTM D2887*	255	261		
	60% Distill Point		ASTM D2887*	267	274		
	70% Distill Point		ASTM D2887*	280	288		
	80% Distill Point			295	302		
	90% Distill Point Final Boiling Point		ASTM D2887* ASTM D2887*	310	321 352		

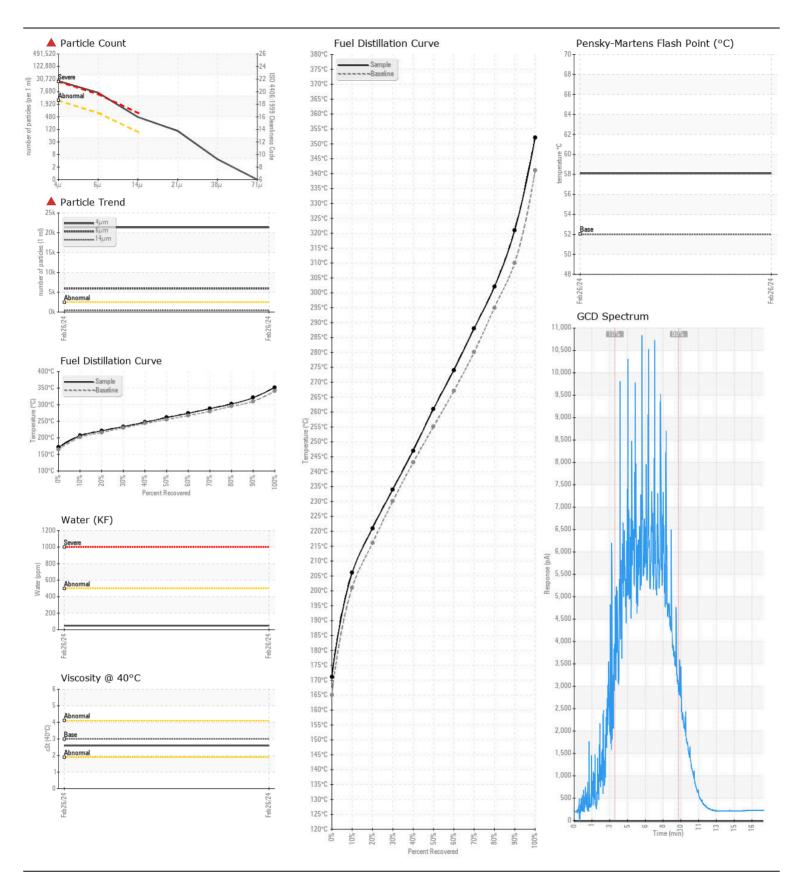
**API** Gravity

Cetane Index

36 47

ASTM D1298\* 37.7

ASTM D4737\* <40.0





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **Lab Number** : 02618807

: CU0022897 Unique Number : 5735917

Received : 28 Feb 2024 **Tested** Diagnosed

: 04 Mar 2024 : 04 Mar 2024 - Kevin Marson Test Package: FUEL (Additional Tests: CC Flash, GC-PercFuel, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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