



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area  
**(354957)**  
Machine Id  
**LIEBHERR R918LC 053128-1721**  
Component  
**Hydraulic System**  
Fluid  
**PETRO CANADA HYDREX AW 46 (--- GAL)**

### RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill.  
Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH</b>	LH0260747	LH0238808
Sample Date		Client Info		<b>19 Feb 2024</b>	15 May 2023	18 Nov 2022
Machine Age	hrs	Client Info		<b>3908</b>	2992	2436
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Not Changd</b>	Not Changd	Not Changd
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>50	<b>11</b>	10	10
Chromium	ppm	ASTM D5185(m)	>15	<b>3</b>	2	2
Nickel	ppm	ASTM D5185(m)	>5	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	<1	<1
Silver	ppm	ASTM D5185(m)		<b>2</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>8	<b>1</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>5	<b>1</b>	<1	1
Copper	ppm	ASTM D5185(m)	>15	<b>6</b>	6	5
Tin	ppm	ASTM D5185(m)	>5	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

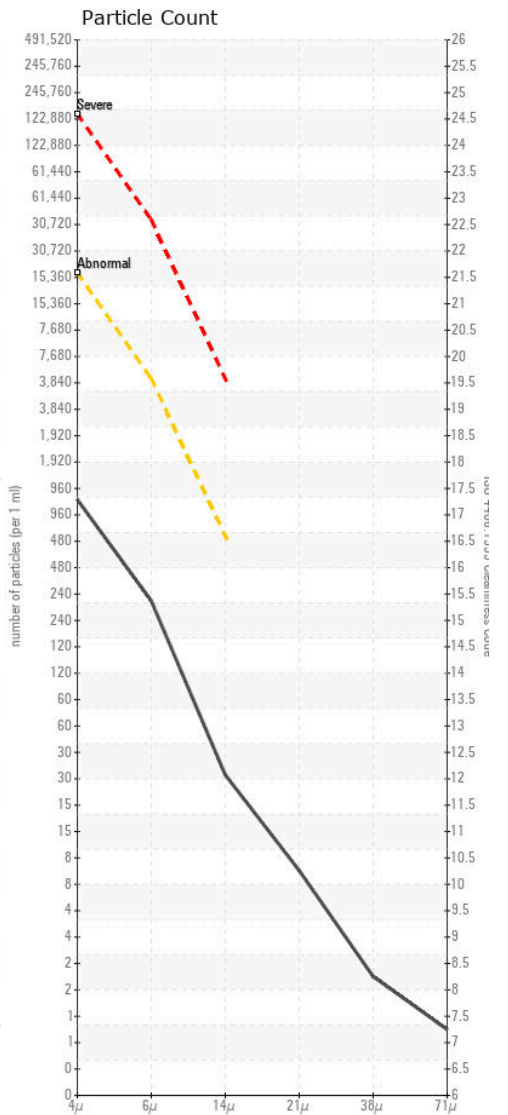
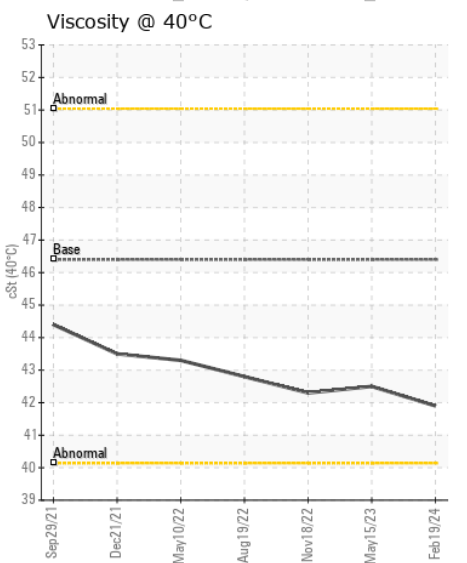
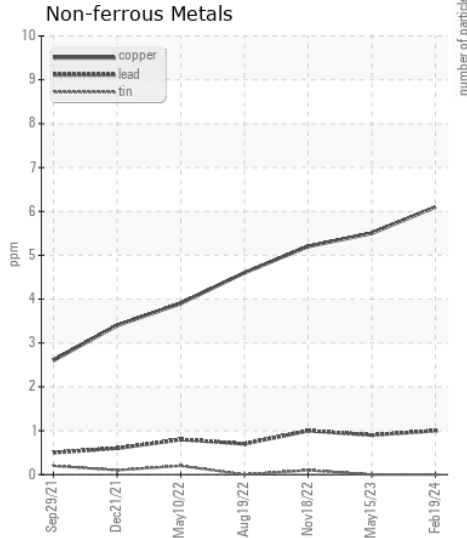
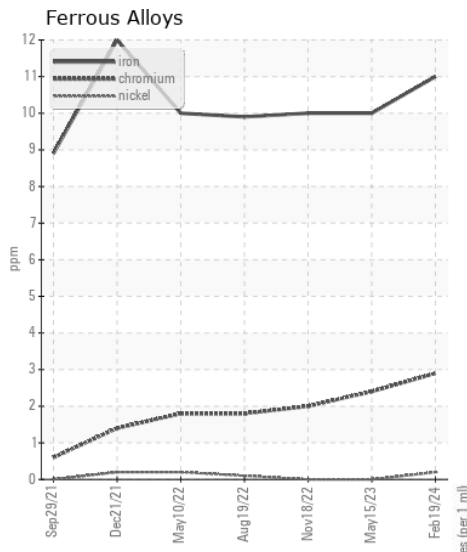
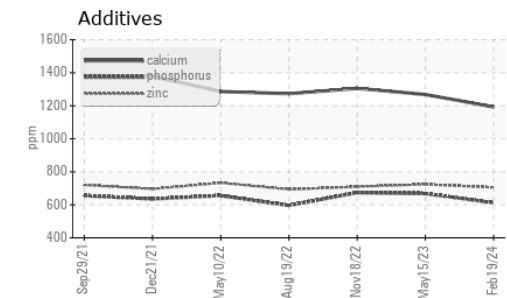
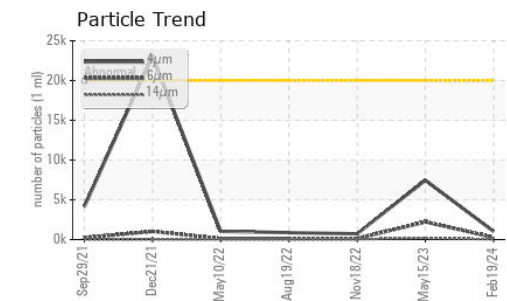
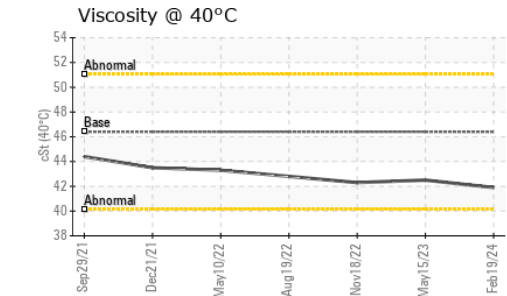
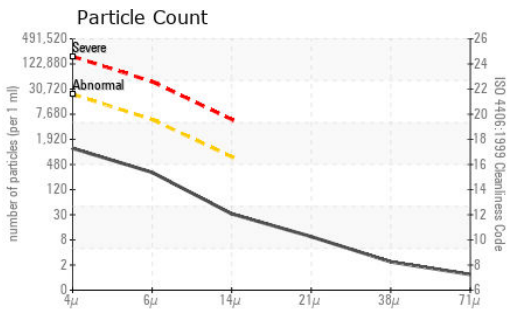
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185(m)	>25	<b>7</b>	8	8
Potassium	ppm	ASTM D5185(m)	>20	<b>1</b>	<1	<1
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>20000	<b>1029</b>	7457	724
Particles >6µm		ASTM D7647	>5000	<b>273</b>	2225	130
Particles >14µm		ASTM D7647	>640	<b>28</b>	180	20
Particles >21µm		ASTM D7647	>160	<b>8</b>	46	8
Particles >38µm		ASTM D7647	>40	<b>2</b>	2	2
Particles >71µm		ASTM D7647	>10	<b>1</b>	0	1
Oil Cleanliness		ISO 4406 (c)	>21/19/16	<b>17/15/12</b>	20/18/15	17/14/11
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil.  
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		<b>2</b>	2	2
Boron	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	0	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185(m)	0	<b>3</b>	3	3
Calcium	ppm	ASTM D5185(m)	50	<b>1193</b>	1268	1305
Phosphorus	ppm	ASTM D5185(m)	330	<b>612</b>	668	674
Zinc	ppm	ASTM D5185(m)	430	<b>705</b>	724	710
Sulfur	ppm	ASTM D5185(m)	760	<b>3880</b>	3851	3993
Visc @ 40°C	cSt	ASTM D7279(m)	46.4	<b>41.9</b>	42.5	42.3



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : LH  
**Lab Number** : 02618971  
**Unique Number** : 5736081  
**Test Package** : MOB 1 ( Additional Tests: PrtCount )

**Received** : 29 Feb 2024  
**Tested** : 01 Mar 2024  
**Diagnosed** : 01 Mar 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

**Polyexcave Inc.**  
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 St-Anne de Sorel, QC  
 CA J3P 5N3  
 Contact: Service Manager

T:  
F: