



RECOMMENDATION

## Machine Id LIEBHERR L550 075036-1825

Component Hydraulic System

## PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

The filter change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

W	E)	Α	R

All component wear rates are normal.

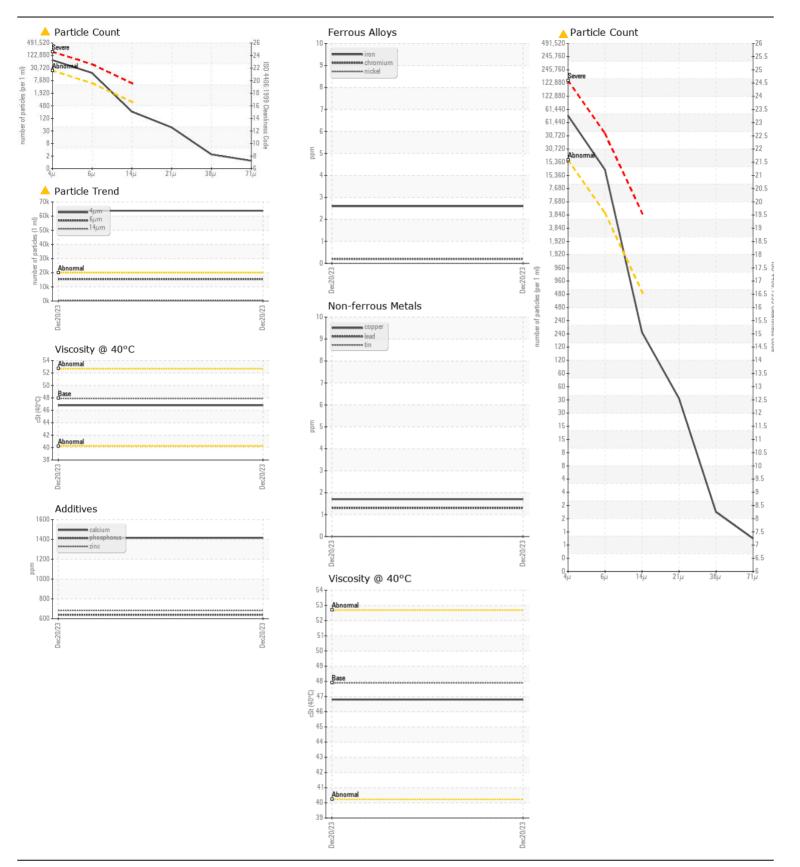
## CONTAMINATION

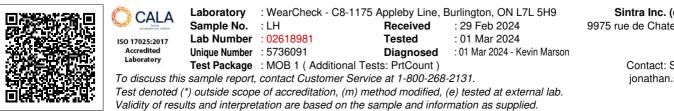
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

## FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

	L SEASU		DRAULI		_ ( GA	L)	
Т	est	UOM	Method	Limit/Abn	Current	History1	History2
Sa	ample Number		Client Info		LH		
S	ample Date		Client Info		20 Dec 2023		
	lachine Age	hrs	Client Info		545		
0	il Age	hrs	Client Info		0		
	ilter Age	hrs	Client Info		0		
	il Changed		Client Info		Not Changd		
	ilter Changed		Client Info		Changed		
	ample Status				ABNORMAL		
Ir	on	ppm	ASTM D5185(m)	>20	3		
С	hromium	ppm	ASTM D5185(m)	>10	<1		
Ν	lickel	ppm	ASTM D5185(m)	>10	<1		
Ti	itanium	ppm	ASTM D5185(m)		0		
S	ilver	ppm	ASTM D5185(m)		0		
A	luminum	ppm	ASTM D5185(m)	>10	2		
Le	ead	ppm	ASTM D5185(m)	>10	1		
С	opper	ppm	ASTM D5185(m)	>75	2		
	in	ppm	ASTM D5185(m)	>10	0		
V	anadium	ppm	ASTM D5185(m)		0		
W	hite Metal	scalar	Visual*	NONE	NONE		
	ellow Metal	scalar	Visual*	NONE	NONE		
S	ilicon	ppm	ASTM D5185(m)	>20	4		
P	otassium	ppm	ASTM D5185(m)	>20	2		
W	/ater		WC Method	>0.1	NEG		
P	articles >4µm		ASTM D7647	>20000	<b>63798</b>		
Ρ	articles >6µm		ASTM D7647	>5000	<b>4</b> 15480		
Pa	articles >14µm		ASTM D7647	>640	220		
Pa	articles >21µm		ASTM D7647	>160	39		
Pa	articles >38µm		ASTM D7647	>40	2		
Pa	articles >71µm		ASTM D7647	>10	1		
0	il Cleanliness		ISO 4406 (c)	>21/19/16	🔺 23/21/15		
S	ilt	scalar	Visual*	NONE	NONE		
D	ebris	scalar	Visual*	NONE	NONE		
S	and/Dirt	scalar	Visual*	NONE	NONE		
A	ppearance	scalar	Visual*	NORML	NORML		
0	dor	scalar	Visual*	NORML	NORML		
E	mulsified Water	scalar	Visual*	>0.1	NEG		
	odium	ppm	ASTM D5185(m)		<1		
	oron	ppm	ASTM D5185(m)	0	<1		
	arium	ppm	ASTM D5185(m)	0	0		
M	a lo de el el el como de	ppm	ASTM D5185(m)	0	0		
	lolybdenum		ACTM DE10E(m)	1	0		
	langanese	ppm	ASTM D5185(m)				
	•	ppm ppm	ASTM D5185(m) ASTM D5185(m)		5		
M C	langanese lagnesium alcium		. 7		5 1415		
M C	langanese lagnesium	ppm	ASTM D5185(m)	0 100			
M C P	langanese lagnesium alcium	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 100	1415		
M C P Zi	langanese lagnesium calcium hosphorus	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 100 670	1415 639		





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