WEAR CONTAMINATION **FLUID CONDITION**

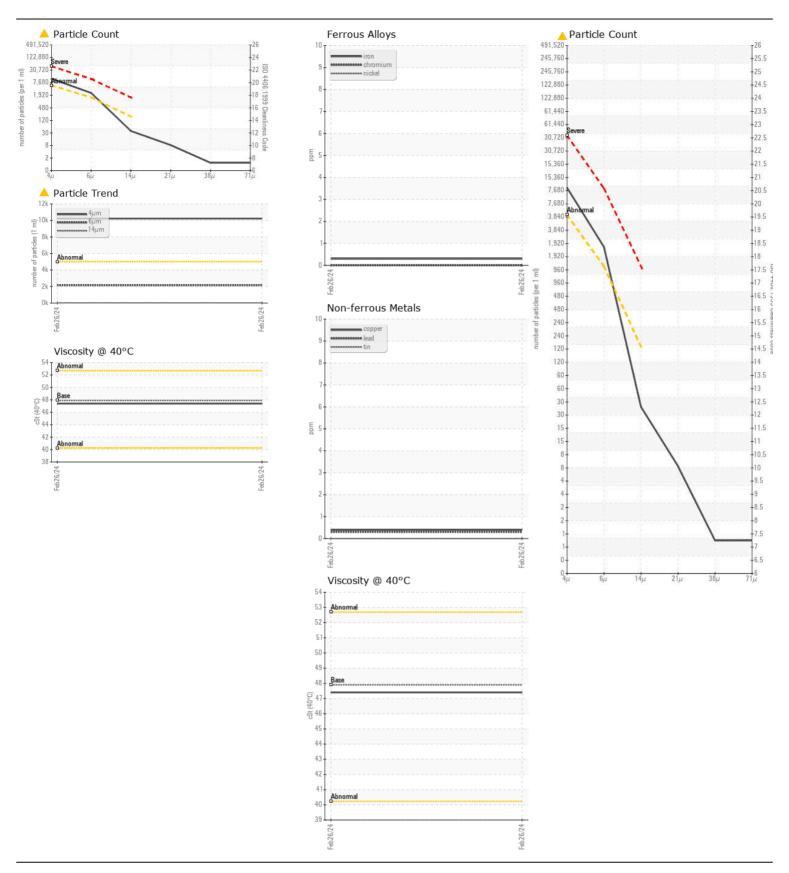
NORMAL ABNORMAL NORMAL

T001423 (S/N 24-M-01-2611)

Component Hydraulic System Fluid

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (GAL)
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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WC0848440		
	Sample Date		Client Info		26 Feb 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
VEAR	Iron	ppm	ASTM D5185(m)	>20	<1		
	Chromium	ppm	ASTM D5185(m)		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185(m)	>20	<1		
	Titanium	ppm	ASTM D5185(m)	720	0		
	Silver		ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>20	<1		
	Lead		ASTM D5185(m)	>20	<1 <1		
	Copper	ppm	ASTM D5185(III) ASTM D5185(m)	>20	<1		
	Tin		ASTM D5185(m)	>20	0		
	Vanadium	ppm	ASTM D5185(m)	>20	0		
	White Metal	ppm scalar	Visual*	NONE	NONE		
	Yellow Metal		Visual*	NONE	NONE		
		scalar	Visuai	INOINL	INONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)		2		
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Potassium	ppm	ASTM D5185(m)		1		
	Water		WC Method		NEG		
	Particles >4μm		ASTM D7647		<u> </u>		
	Particles >6µm		ASTM D7647		<u>2158</u>		
	Particles >14μm		ASTM D7647		33		
	Particles >21μm		ASTM D7647		7		
	Particles >38μm		ASTM D7647		1		
	Particles >71μm		ASTM D7647		1		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor		Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.05	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185(m)		0		
The self-transfer of the constitution of the self-transfer of the self-t	Boron	ppm	ASTM D5185(m)	0	0		
The oil is still serviceable provided that the contaminant(s) can be	Barium	ppm	ASTM D5185(m)	0	<1		
educed to acceptable levels.	Molybdenum	ppm	ASTM D5185(m)		0		
	Manganese	ppm	ASTM D5185(m)	1	0		
	Magnesium	ppm	ASTM D5185(m)		1		
	Calcium	ppm			99		
	Phosphorus	ppm	ASTM D5185(m)	670	634		
	Zinc	ppm	ASTM D5185(m)	850	796		
	Sulfur	ppm	ASTM D5185(m)		1565		
	Visc @ 40°C	cSt	ASTM D7279(m)	47.9	47.4		





ISO 17025:2017
Accredited
Laboratory

 Laboratory
 : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

 Sample No.
 : WC0848440
 Received
 : 29 Feb 2024

 Lab Number
 : 02618984
 Tested
 : 02 Mar 2024

Diagnosed

: 02 Mar 2024 - Wes Davis

Unique Number : 5736094
Test Package : MOB 2

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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