



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
BUCYRUS 2570
Component
2 Swing Drive
Fluid
BELRAY 100 EP GEAR OIL 680 (1265 GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes AN to determine the suitability of the oil for continued use. this testkit includes Particle Count to determine the ISO cleanliness of the fluid. this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

WEAR

Component wear rates appear to be normal (unconfirmed).

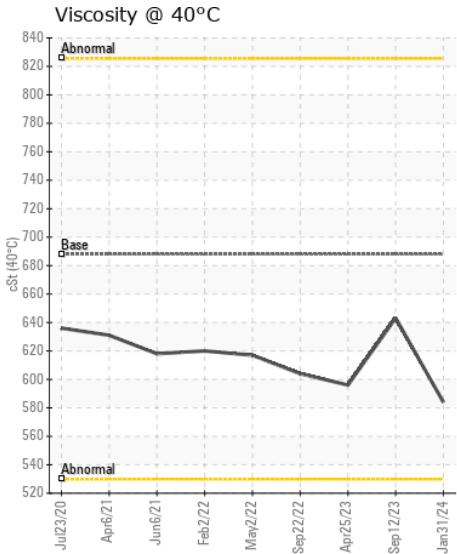
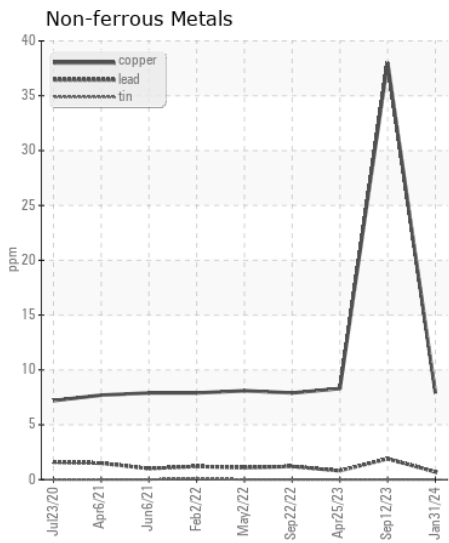
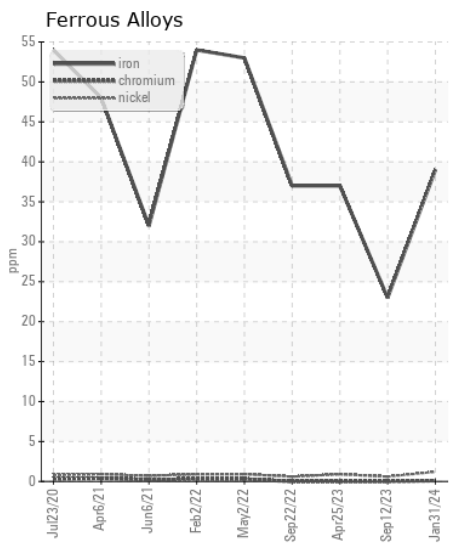
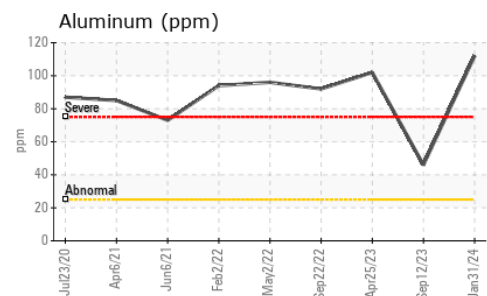
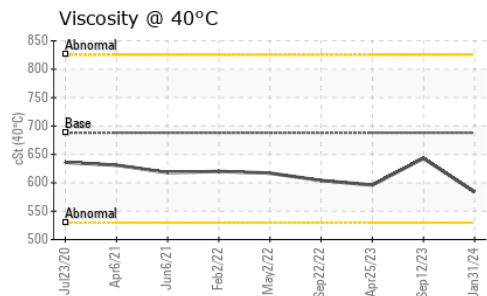
CONTAMINATION

There is no indication of any contamination in the component(unconfirmed).

FLUID CONDITION

The condition of the oil is acceptable for the time in service (unconfirmed).

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		BR0000827	BR0000770	BR0000618
Sample Date		Client Info		31 Jan 2024	12 Sep 2023	25 Apr 2023
Machine Age	hrs	Client Info		275332	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
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Iron	ppm	ASTM D5185(m)	>400	39	23	37
Chromium	ppm	ASTM D5185(m)	>10	<1	0	0
Nickel	ppm	ASTM D5185(m)	>10	1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	112	46	102
Lead	ppm	ASTM D5185(m)	>50	<1	2	<1
Copper	ppm	ASTM D5185(m)	>200	8	38	8
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
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Silicon	ppm	ASTM D5185(m)	>50	9	9	10
Potassium	ppm	ASTM D5185(m)	>20	1	0	<1
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
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Sodium	ppm	ASTM D5185(m)		3	2	3
Boron	ppm	ASTM D5185(m)		<1	<1	1
Barium	ppm	ASTM D5185(m)		1	<1	1
Molybdenum	ppm	ASTM D5185(m)		116	52	107
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)		<1	0	0
Calcium	ppm	ASTM D5185(m)		19	6	14
Phosphorus	ppm	ASTM D5185(m)		193	207	228
Zinc	ppm	ASTM D5185(m)		4	12	4
Sulfur	ppm	ASTM D5185(m)		11602	13644	11404
Visc @ 40°C	cSt	ASTM D7279(m)	688	584	643	596



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : BR0000827
Lab Number : 02619070
Unique Number : 5736180
Test Package : IND 1
Received : 29 Feb 2024
Tested : 01 Mar 2024
Diagnosed : 01 Mar 2024 - Kevin Marson

CAN JER INDUSTRIAL LUBRICANT LTD
 419 MISSISSIPPIAN DRIVE
 ESTEVAN, SK
 CA S4A 2A4
 Contact: LONDON LILLEJORD
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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.