WEAR CONTAMINATION FLUID CONDITION

ABNORMAL SEVERE ATTENTION

Machine Id

4582

Component **Diesel Engine**

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of the coolant leak. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		GFL0112389	GFL0084286	GFL0072832
	Sample Date		Client Info		28 Feb 2024	12 Jul 2023	16 Feb 2023
	Machine Age	kms	Client Info		0	28044	27909
	Oil Age	kms	Client Info		10829	600	0
	Filter Age	kms	Client Info		10829	600	0
	Oil Changed		Client Info		Changed	Changed	N/A
	Filter Changed		Client Info		Changed	Changed	N/A
	Sample Status				SEVERE	SEVERE	ABNORMAL
WEAR	PQ		ASTM D8184*	>30	0	0	
Aluminum, iron and nickel ppm levels are abnormal. Cylinder, crank, or cam shaft wear is indicated. Exhaust valve wear is indicated. Piston wear is indicated.	Iron	ppm	ASTM D5185(m)	>110	136	▲ 226	38
	Chromium	ppm	ASTM D5185(m)	>4	<1	2	2
	Nickel	ppm	ASTM D5185(m)	>2	<u></u> 3	▲ 12	1
	Titanium	ppm	ASTM D5185(m)		0	<1	<1
	Silver	ppm	ASTM D5185(m)	>2	0	<1	0
	Aluminum	ppm	ASTM D5185(m)	>25	△ 36	A 83	4
	Lead	ppm	ASTM D5185(m)	>45	4	16	2
	Copper	ppm	ASTM D5185(m)	>85	36	<u></u> 128	1
	Tin	ppm	ASTM D5185(m)	>4	<1	<1	0
	Vanadium	ppm	ASTM D5185(m)		0	0	0
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>30	14	14	11
Test for glycol is positive. There is a high concentration of glycol present in the oil.	Potassium	ppm	ASTM D5185(m)	>20	<u> </u>	<u></u> 578	<u></u> 14
	Fuel		WC Method	>5	<1.0	0.8	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol	%	ASTM D7922*		4 0.179	△ 0.05	▲ 0.029
	Soot %	%	ASTM D7844*	>3	0.2	0.3	0.5
	Nitration	Abs/cm	ASTM D7624*	>20	8.1	15.9	7.5
	Sulfation	Abs/.1mm	ASTM D7415*	>30	18.9	19.7	21.6
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		223	895	_ 28
The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.	Boron	ppm	ASTM D5185(m)	0	8	36	8
	Barium	ppm	ASTM D5185(m)	0	0	0	0
	Molybdenum	ppm	ASTM D5185(m)	60	58	67	60
	Manganese	ppm	ASTM D5185(m)	0	2	6	<1
	Magnesium	ppm	ASTM D5185(m)	1010	905	929	951
	Calcium	ppm	ASTM D5185(m)	1070	1009	956	1111
	Phosphorus	ppm	ASTM D5185(m)	1150	978	1035	1058
	Zinc	ppm	ASTM D5185(m)	1270	1120	1171	1176
	Sulfur	ppm	ASTM D5185(m)	2060	2605	2483	2571
	Oxidation	Ahs/ 1mm	ASTM D7414*	>25	14.5	15.7	14.8

Base Number (BN) mg KOH/g ASTM D2896* 9.8

ASTM D7279(m) 15.6

Visc @ 100°C cSt

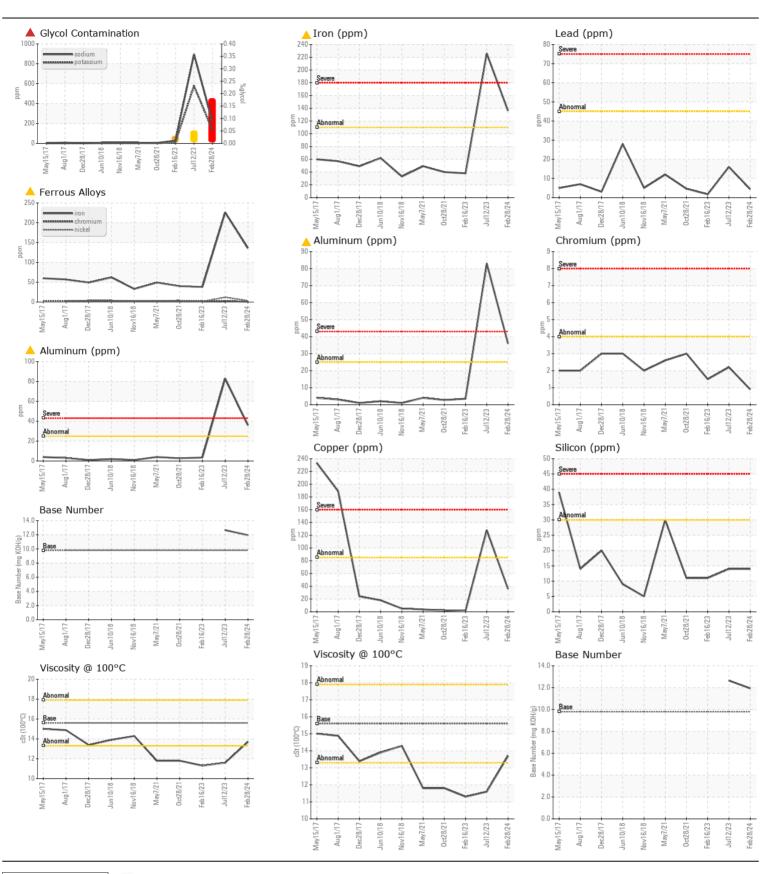
12.65

11.6

11.94

13.7

11.3





CALA ISO 17025:2017 Accredited

Laboratory

Sample No. **Lab Number**

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : GFL0112389

: 02619524 Unique Number : 5736634

Received **Tested** Diagnosed

: 04 Mar 2024 : 05 Mar 2024

: 05 Mar 2024 - Kevin Marson

GFL Environmental - 550 - Rocky View County 220 Carmek Blvd Rocky View County, AB

CA T1X 1X1 Contact: GFL Calgary calgarymaintenance@gflenv.com

Test Package: MOB 2 (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: (403)369-6163

T: