



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	ABNORMAL

Machine Id
CUMMINS 166
Component
Diesel Engine
Fluid
ESSO XD-3 EXTRA 15W40 (--- GAL)

RECOMMENDATION

We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0889117	WC0866614	WC0866598
Sample Date		Client Info		22 Feb 2024	18 Dec 2023	11 Dec 2023
Machine Age	kms	Client Info		0	0	0
Oil Age	kms	Client Info		9160	143	9085
Filter Age	kms	Client Info		9160	143	9085
Oil Changed		Client Info		Changed	Changed	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	MARGINAL	SEVERE

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>90	20	3	20
Chromium	ppm	ASTM D5185(m)	>20	1	0	<1
Nickel	ppm	ASTM D5185(m)	>2	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	2	1	1
Lead	ppm	ASTM D5185(m)	>40	<1	0	0
Copper	ppm	ASTM D5185(m)	>330	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>15	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0

CONTAMINATION

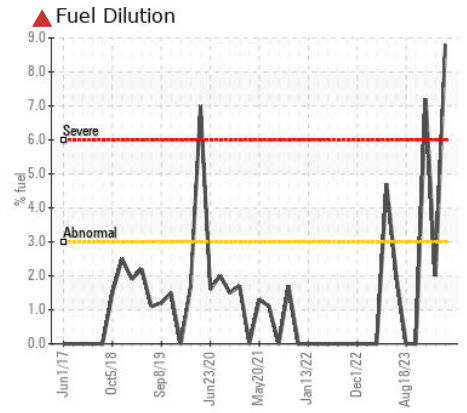
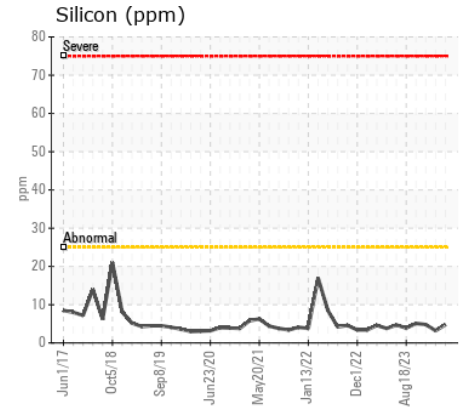
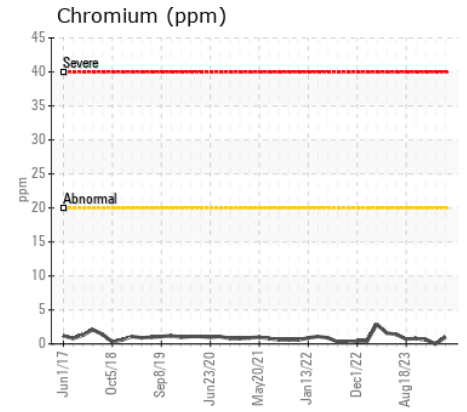
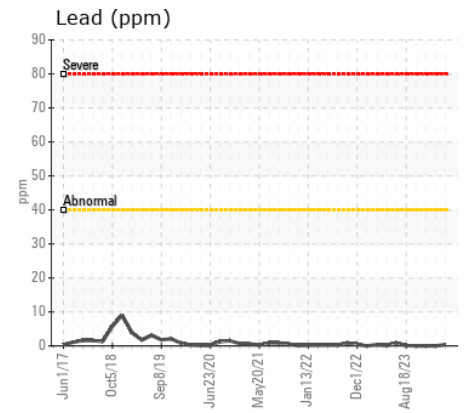
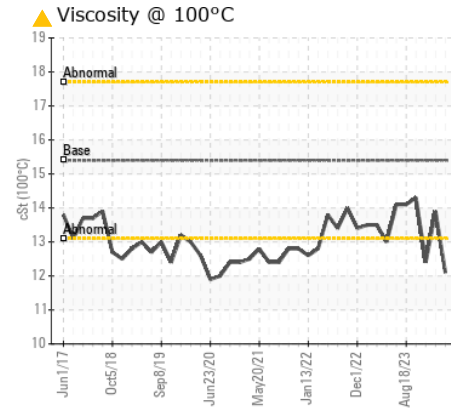
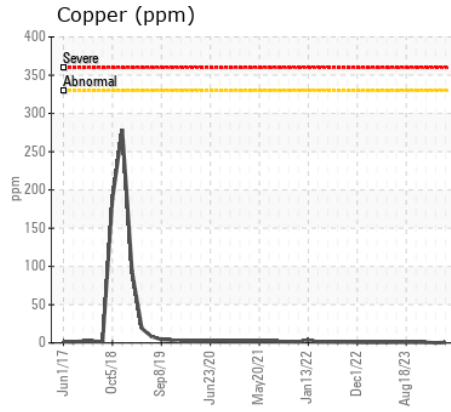
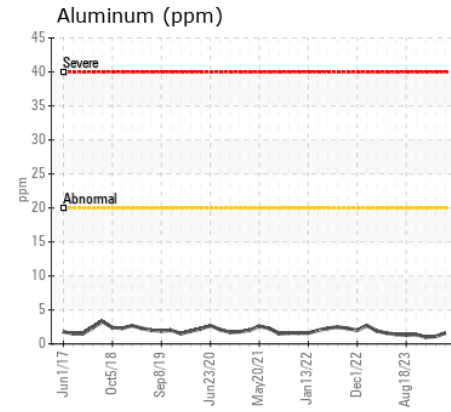
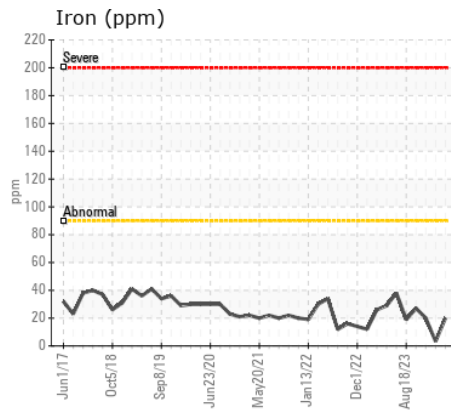
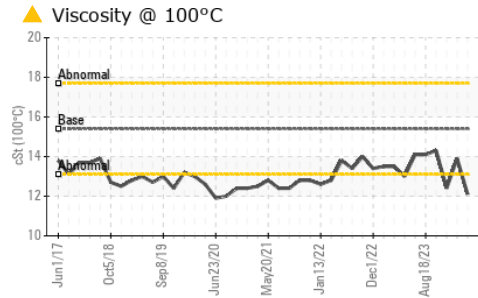
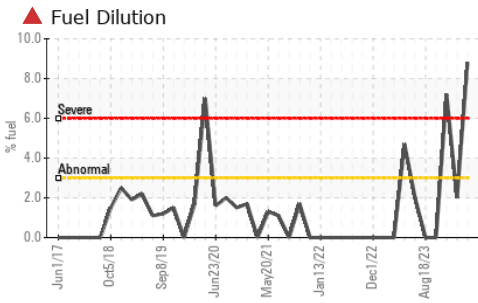
There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

Silicon	ppm	ASTM D5185(m)	>25	5	3	5
Potassium	ppm	ASTM D5185(m)	>20	6	6	5
Fuel	%	ASTM D7593*	>3.0	▲ 8.8	▲ 2	▲ 7.2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
Soot %	%	ASTM D7844*	>6	0.9	0	0.8
Nitration	Abs/cm	ASTM D7624*	>20	10.6	5.6	10.0
Sulfation	Abs/.1mm	ASTM D7415*	>30	25.3	20.7	24.7
Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG

FLUID CONDITION

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

Sodium	ppm	ASTM D5185(m)	>192	4	2	6
Boron	ppm	ASTM D5185(m)		60	144	68
Barium	ppm	ASTM D5185(m)		0	0	<1
Molybdenum	ppm	ASTM D5185(m)		1	1	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		20	20	13
Calcium	ppm	ASTM D5185(m)	3780	2068	2018	2055
Phosphorus	ppm	ASTM D5185(m)	1370	886	915	858
Zinc	ppm	ASTM D5185(m)	1500	1046	1040	1057
Sulfur	ppm	ASTM D5185(m)	3800	2754	2907	2708
Oxidation	Abs/.1mm	ASTM D7414*	>25	21.3	16.6	21.0
Visc @ 100°C	cSt	ASTM D7279(m)	15.4	▲ 12.1	13.9	▲ 12.4



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Sample No. : WC0889117

Lab Number : 02619538

Unique Number : 5736648

Test Package : MOB 1 (Additional Tests: FuelDilution, PercentFuel)

Received : 04 Mar 2024

Tested : 05 Mar 2024

Diagnosed : 05 Mar 2024 - Wes Davis

CITY OF THUNDER BAY
AUTO MAINTENANCE STORES, 570 FORT WILLIAM ROAD
THUNDER BAY, ON
CA P7B 2Z8

Contact: Sean Malcolm
sean.malcolm@thunderbay.ca

T: (807)684-2716

F: (807)344-0237

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.