

WEAR **ABNORMAL** NORMAL CONTAMINATION FLUID CONDITION NORMAL



Machine Id 831052 Component Transmission (Auto)

PETRO CANADA DuraDrive HD Synthetic 668 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		GFL0112422		
	Sample Date		Client Info		26 Feb 2024		
	Machine Age	hrs	Client Info		3582	1017	
	Oil Age	hrs	Client Info		1835	1017	
	Filter Age	hrs	Client Info		1835	1017	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				ABNORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185(m)		104	53	
Copper ppm levels are abnormal. Clutch disc wear or oil cooler leaching indicated.	Chromium	ppm	ASTM D5185(m)		<1	0	
	Nickel	ppm	ASTM D5185(m)	>5	<1	<1	
	Titanium	ppm	ASTM D5185(m)		0	0	
	Silver	ppm	ASTM D5185(m)		0	0	
	Aluminum	ppm	ASTM D5185(m)		29	10	
	Lead	ppm	ASTM D5185(m)	>95	27	13	
	Copper	ppm	ASTM D5185(m)		<mark>▲</mark> 87	22	
	Tin	ppm	ASTM D5185(m)	>10	4	2	
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	7	7	
There is no indication of any contamination in the fluid.	Potassium	ppm	ASTM D5185(m)	>20	4	4	
	Water		WC Method	>0.1	NEG	NEG	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	VLITE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	
	Sodium	ppm	ASTM D5185(m)		16	14	
	Boron	ppm	ASTM D5185(m)	78	120	156	
The AN level is acceptable for this fluid. The fluid is no longer serviceable as a result of the abnormal and/or severe wear.	Barium	ppm	ASTM D5185(m)		<1	<1	
	Molybdenum	ppm	ASTM D5185(m)	0	<1	<1	
	Manganese	ppm	ASTM D5185(m)	-	3	4	
	Magnesium	ppm	ASTM D5185(m)	0	2	2	
	Calcium	ppm	ASTM D5185(m)		149	158	
		ppm	ASTM D5185(m)		396	465	
	Phosphorus						
	Phosphorus Zinc	ppm	ASTM D5185(m)		49	29	
	Zinc	ppm ppm		1326	49 2233	29 2475	
		ppm ppm mg KOH/g	ASTM D5185(m) ASTM D5185(m) ASTM D974*				

Submitted By: GFL Calgary



