

WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION ABNORMAL



CATERPILLAR CB64B 2161601

Rear Final Drive

PETRO CANADA ENDURATEX EP 220 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. Confirm the source of the lubricant being utilized for top-up/fill. We recommend an early resample to monitor this condition.

| V | V | F | Λ | |
|---|---|---|---|---|
| v | v | | | L |

Lead ppm levels are abnormal. Bearing and/or bushing wear is indicated.

CONTAMINATION

There is no indication of any contamination in the oil.

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|--|---|--|--|---|---|----------------------------------|----------|----------|
| Τe | est | UOM | Method | Limit/Abn | Curre | nt | History1 | History2 |
| Sa | ample Number | | Client Info | | PC008 | 4914 | | |
| Sa | ample Date | | Client Info | | 29 Feb | 2024 | | |
| М | lachine Age | hrs | Client Info | | 3662 | | | |
| 0 | il Age | hrs | Client Info | | 500 | | | |
| Fi | ilter Age | hrs | Client Info | | 0 | | | |
| 0 | il Changed | | Client Info | | Chan | ged | | |
| Fi | ilter Changed | | Client Info | | N/A | | | |
| Sa | ample Status | | | | ABNOF | RMAL | | |
| | | | | | | | | |
| | on | ppm | ASTM D5185(m) | >800 | 29 | | | |
| | hromium | ppm | ASTM D5185(m) | >10 | <1 | | | |
| | ickel | ppm | ASTM D5185(m) | >5 | <1 | | | |
| | itanium | ppm | ASTM D5185(m) | >15 | 0 | | | |
| | ilver | ppm | ASTM D5185(m) | >2 | 0 | | | |
| | luminum | ppm | ASTM D5185(m) | >75 | <1 | | | |
| | ead | ppm | ASTM D5185(m) | >10 | 1 1 | | | |
| C | opper | ppm | ASTM D5185(m) | >75 | 2 | | | |
| Ti | | ppm | ASTM D5185(m) | >8 | 0 | | | |
| Va | anadium | ppm | ASTM D5185(m) | | 0 | | | |
| W | /hite Metal | scalar | Visual* | NONE | NO | NE | | |
| Ye | ellow Metal | scalar | Visual* | NONE | NO | NE | | |
| Si | ilicon | nom | ASTM D5185(m) | . 100 | 2 | | | |
| | | | | | | | | |
| | | ppm | | >400 | _ | | | |
| P | otassium | ppm | ASTM D5185(m) | >20 | <1 | G | | |
| Po | otassium /ater | ppm | ASTM D5185(m) WC Method | >20 >0.2 | <1 NE | | | |
| Po W Si | otassium /ater ilt | ppm scalar | ASTM D5185(m) WC Method Visual* | >20 >0.2 NONE | <1 NE LIG | ΉT | | |
| Po W Si Do | otassium /ater ilt ebris | ppm scalar scalar | ASTM D5185(m) WC Method Visual* Visual* | >20 >0.2 NONE NONE | <1 NE LIG NO | HT NE | | |
| Po W Si Do Sa | otassium /ater ilt ebris and/Dirt | ppm scalar scalar scalar | ASTM D5185(m) WC Method Visual* Visual* Visual* | >20 >0.2 NONE NONE | <1 NE LIG NO | AHT NE NE | | |
| Po W Si Do Si | otassium /ater ilt ebris and/Dirt ppearance | ppm scalar scalar scalar scalar | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* | >20 >0.2 NONE NONE NONE | <1 NE LIG NO NO | AHT NE NE RML | | |
| Pro W Si Dr Sa Ap | otassium /ater ilt ebris and/Dirt ppearance dor | ppm scalar scalar scalar scalar scalar | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* | >20 >0.2 NONE NONE NORML | <1 NE LIG NO NO NO | AHT NE NE RML | | |
| Pro W Si Dr Sa Ap | otassium /ater ilt ebris and/Dirt ppearance | ppm scalar scalar scalar scalar | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* | >20 >0.2 NONE NONE NONE | <1 NE LIG NO NO | AHT NE NE RML | | |
| Pe W Si De Si Si A F Co Er | otassium /ater ilt ebris and/Dirt ppearance dor | ppm scalar scalar scalar scalar scalar | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* | >20 >0.2 NONE NONE NORML | <1 NE LIG NO NO NO | AHT NE NE RML | | |
| Pro W Si Dr Si Ap Dr Cr Sc | otassium /ater ilt ebris and/Dirt ppearance idor mulsified Water | ppm scalar scalar scalar scalar scalar scalar | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* | >20 >0.2 NONE NONE NORML NORML >0.2 | <1 NE LIG NO NO NO NO | AHT NE NE RML | | |
| Po W Si Di Si Si Er Si Bo | otassium /ater ilt ebris and/Dirt ppearance dor mulsified Water odium | ppm scalar scalar scalar scalar scalar scalar ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) | >20 >0.2 NONE NONE NORML NORML >0.2 | <1 NE LIG NO NO NO NO SO SO SO SO SO SO SO SO SO SO SO SO SO | AHT NE NE RML | | |
| Provention of the second secon | otassium /ater ilt ebris and/Dirt ppearance idor mulsified Water odium oron | ppm scalar scalar scalar scalar scalar scalar ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORML >0.2 | <1 NE LIG NO NO NO NO 21 18 | AHT NE NE RML | | |
| Po W Si Do Si Aj Co Er Si Bi Bi Bi M | otassium /ater ilt ebris and/Dirt ppearance idor mulsified Water odium oron arium | ppm scalar scalar scalar scalar scalar scalar ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORML NORML >0.2 | <pre><1 NE LIG NO NO NO NO NO NE <1 18 0</pre> | AHT NE NE RML | | |
| Pe W Si Du Sa Aj O Er Sa Ba Ba Ba M M | otassium /ater ilt ebris and/Dirt ppearance idor mulsified Water odium oron arium lolybdenum | ppm scalar scalar scalar scalar scalar ppm ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORM NORM >0.2 | <1 NE LIG NO NO NO NO 21 18 0 0 | AHT NE NE RML | | |
| Pre WW Sis Du Sis Sis Alt O C Err Sis Bis Bis Bis M M M M | otassium /ater ilt ebris and/Dirt ppearance dor mulsified Water odium oron arium lolybdenum langanese | ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORML >0.2 60 0 0 | <1 NE LIG NO NO NO NO NO NO NO 0 0 0 | AHT NE NE RML | | |
| Pa W Si Du Sa Ap Ou Er Sa Ba Ba Ba Ba M M M C | otassium /ater ilt ebris and/Dirt ppearance dor mulsified Water odium oron arium lolybdenum langanese lagnesium | ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORML >0.2 60 0 0 0 0 0 | <1 NE LIG NO NO NO NO 2 2 | GHT NE NE RML G | | |
| Per W Si Si Si Ap O Er Si Bo Ba M M M M M C C C C | otassium /ater /ater ilt ebris and/Dirt ppearance dor mulsified Water odium oron arium lolybdenum langanese lagnesium alcium | ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORML NORML >0.2 60 0 0 0 0 0 0 0 0 0 0 | <pre><1 NE LIG NO NO NO NO NO C 1 18 0 0 0 2 5</pre> | GHT NE NE RML G | | |
| Pre WW Sisi Sis App O Err Sis Ba Ba Ba MM MM C C C PH Zi | otassium /ater ilt ebris and/Dirt ppearance dor mulsified Water odium oron arium lolybdenum langanese lagnesium alcium hosphorus | ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORM NORM >0.2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | <pre><1 NE LIG NO NO NO NO C <1 18 0 0 2 5 415</pre> | GHT NE NE RML G | | |
| Pre WW Sis Sis Sis Pre Sis Bis Bis Bis MM MM CC Cis PI Zis Sis | otassium /ater ilt ebris and/Dirt ppearance dor mulsified Water odium oron arium lolybdenum langanese lagnesium alcium hosphorus inc | ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORM NORM >0.2 60 0 0 0 0 0 0 0 0 0 270 0 0 0 | <pre><1 NE LIG NO NO NO NO C C C C C C C C C C C C C C</pre> | SHT NE NE RML G | | |
| Pre WW Sii DD Sa Arf OO Err Sa Ba Ba Ba MM MM CC C C C C Si Si Si Si Si Si Si Si Si Si Si Si Si | otassium /ater ilt ebris and/Dirt ppearance dor mulsified Water odium oron arium lolybdenum langanese lagnesium alcium hosphorus inc ulfur | ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm ppm ppm ppm | ASTM D5185(m) WC Method Visual* Visual* Visual* Visual* Visual* Visual* ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) | >20 >0.2 NONE NONE NORM 00 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | <pre><1 NE LIG NO NO NO NO C C C C C C C C C C C C C C</pre> | SHT NE NE RML G G | | |

Viscosity Index (VI) Scale ASTM D2270* 99

FLUID CONDITION

The viscosity of the oil is higher than normal, possibly indicating the addition of a heavier grade of oil. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

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