

NORMAL WEAR NORMAL CONTAMINATION FLUID CONDITION NORMAL

Machine Id CATERPILLAR 216-1703

Component Rear Left Final Drive

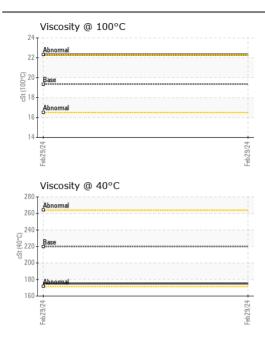
PETRO CANADA ENDURATEX EP 220 (--- GAL)

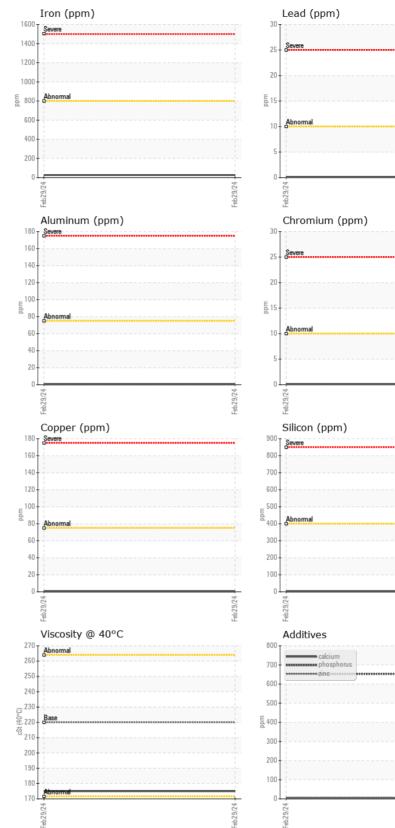
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		PC0084912		
	Sample Date		Client Info		29 Feb 2024		
	Machine Age	hrs	Client Info		4700		
	Oil Age	hrs	Client Info		500		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		N/A		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185(m)	>800	26		
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)		<1		
	Nickel	ppm	ASTM D5185(m)		<1		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)		<1		
	Lead	ppm	ASTM D5185(m)		<1		
	Copper	ppm	ASTM D5185(m)		<1		
	Tin	ppm	ASTM D5185(m)		0		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>400	1		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	1		
	Water	ppm	WC Method		NEG		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	VLITE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
					 a		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)	60	<1 89		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m) ASTM D5185(m)		89 0		
The condition of the oil is acceptable for the time in service.	Barium	nnm					
The condition of the oil is acceptable for the time in service.	Barium	ppm					
The condition of the oil is acceptable for the time in service.	Molybdenum	ppm	ASTM D5185(m)	0	0		
The condition of the oil is acceptable for the time in service.	Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m)	0 0	0 0		
The condition of the oil is acceptable for the time in service.	Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0	0 0 1		
The condition of the oil is acceptable for the time in service.	Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 0	0 0 1 3		
The condition of the oil is acceptable for the time in service.	Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 270	0 0 1 3 653	 	
The condition of the oil is acceptable for the time in service.	Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 270 0	0 0 1 3 653 5	 	
The condition of the oil is acceptable for the time in service.	Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	0 0 0 270 0 11200	0 0 1 3 653	 	

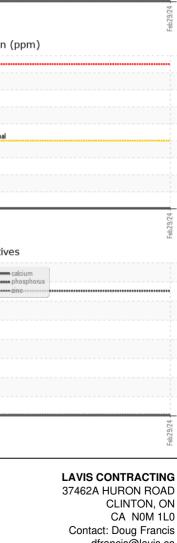
Viscosity Index (VI) Scale ASTM D2270* 99

Contact/Location: Doug Francis - LAVCLI

153









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