**WEAR CONTAMINATION FLUID CONDITION** 

**ABNORMAL ABNORMAL NORMAL** 



R/L 11208 Component Diesel Engine

PETRO CANADA DURON SHP 10W30 (20 LTR)

## RECOMMENDATION

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. We recommen early resample to monitor this condition.

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Test

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Method

| Sample Number  |     | Client Info | PC0071324   | <br> |
|----------------|-----|-------------|-------------|------|
| Sample Date    |     | Client Info | 05 Mar 2024 | <br> |
| Machine Age    | hrs | Client Info | 0           | <br> |
| Oil Age        | hrs | Client Info | 0           | <br> |
| Filter Age     | hrs | Client Info | 0           | <br> |
| Oil Changed    |     | Client Info | N/A         | <br> |
| Filter Changed |     | Client Info | N/A         | <br> |
| Sample Status  |     |             | ABNORMAL    | <br> |
|                |     | AOTM DO404* | <br>        | <br> |

Limit/Abn

Current

History1

History2

## WEAR

Iron ppm levels are abnormal. Aluminum ppm levels are noted. Cylinder, crank, or cam shaft wear is indicated.

| Sample Status |     |               |      | ABNORMAL   | <br> |
|---------------|-----|---------------|------|------------|------|
| PQ            |     | ASTM D8184*   |      | 0          | <br> |
| Iron          | ppm | ASTM D5185(m) | >120 | <u> </u>   | <br> |
| Chromium      | ppm | ASTM D5185(m) | >20  | 3          | <br> |
| Nickel        | ppm | ASTM D5185(m) | >5   | <1         | <br> |
| Titanium      | ppm | ASTM D5185(m) | >2   | 0          | <br> |
| Silver        | ppm | ASTM D5185(m) | >2   | 0          | <br> |
| Aluminum      | ppm | ASTM D5185(m) | >20  | <b>1</b> 3 | <br> |
| Lead          | ppm | ASTM D5185(m) | >40  | 2          | <br> |
| Copper        | ppm | ASTM D5185(m) | >330 | 78         | <br> |

## CONTAMINATION

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. High amount of ingressed dirt has caused abrasive wear to the component.

|   |                         | 1- 1-    | ( )           |      |             |      |
|---|-------------------------|----------|---------------|------|-------------|------|
| _ | Vanadium                | ppm      | ASTM D5185(m) |      | 0           | <br> |
|   | Silicon                 | ppm      | ASTM D5185(m) | >25  | <b>4</b> 39 | <br> |
|   | Potassium               | ppm      | ASTM D5185(m) | >20  | 19          | <br> |
|   | Fuel                    |          | WC Method     | >3.0 | <1.0        | <br> |
|   | Water                   |          | WC Method     | >0.2 | NEG         | <br> |
|   | Glycol                  |          | WC Method     |      | NEG         | <br> |
|   | Soot %                  | %        | ASTM D7844*   | >4   | 0.3         | <br> |
|   | Nitration               | Abs/cm   | ASTM D7624*   | >20  | 13.3        | <br> |
|   | Sulfation               | Abs/.1mm | ASTM D7415*   | >30  | 24.6        | <br> |
|   | <b>Emulsified Water</b> | scalar   | Visual*       | >0.2 | NEG         | <br> |

ASTM D5185(m) >15

ppm

## FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| Nitration               | Abs/cm   | ASTM D7624*   | >20   | 13.3 | <br> |
|-------------------------|----------|---------------|-------|------|------|
| Sulfation               | Abs/.1mm | ASTM D7415*   | >30   | 24.6 | <br> |
| <b>Emulsified Water</b> | scalar   | Visual*       | >0.2  | NEG  | <br> |
|                         |          |               |       |      | <br> |
| Sodium                  | ppm      | ASTM D5185(m) |       | 7    | <br> |
| Boron                   | ppm      | ASTM D5185(m) | 2     | 26   | <br> |
| Barium                  | ppm      | ASTM D5185(m) | 0     | 8    | <br> |
| Molybdenum              | ppm      | ASTM D5185(m) | 50    | 43   | <br> |
| Manganese               | ppm      | ASTM D5185(m) | 0     | 8    | <br> |
| Magnesium               | ppm      | ASTM D5185(m) | 950   | 548  | <br> |
| Calcium                 | ppm      | ASTM D5185(m) | 1050  | 1611 | <br> |
| Phosphorus              | ppm      | ASTM D5185(m) | 995   | 701  | <br> |
| Zinc                    | ppm      | ASTM D5185(m) | 1180  | 853  | <br> |
| Sulfur                  | ppm      | ASTM D5185(m) | 2600  | 1864 | <br> |
| Oxidation               | Abs/.1mm | ASTM D7414*   | >25   | 29.2 | <br> |
| Visc @ 40°C             | cSt      | ASTM D7279(m) | 80.1  | 81.7 | <br> |
| Visc @ 100°C            | cSt      | ASTM D7279(m) | 12.00 | 11.8 | <br> |
| Viscosity Index (VI)    | Scale    | ASTM D2270*   | 144   | 137  | <br> |





CALA ISO 17025:2017 Accredited

Laboratory

Laboratory Sample No.

: PC0071324 Lab Number : 02620117

Unique Number : 5737227

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 06 Mar 2024 **Tested** : 06 Mar 2024

: 06 Mar 2024 - Kevin Marson Diagnosed

Test Package : MOB 1 (Additional Tests: KV40, PQ, VI) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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Wasteco