WEAR CONTAMINATION **FLUID CONDITION**

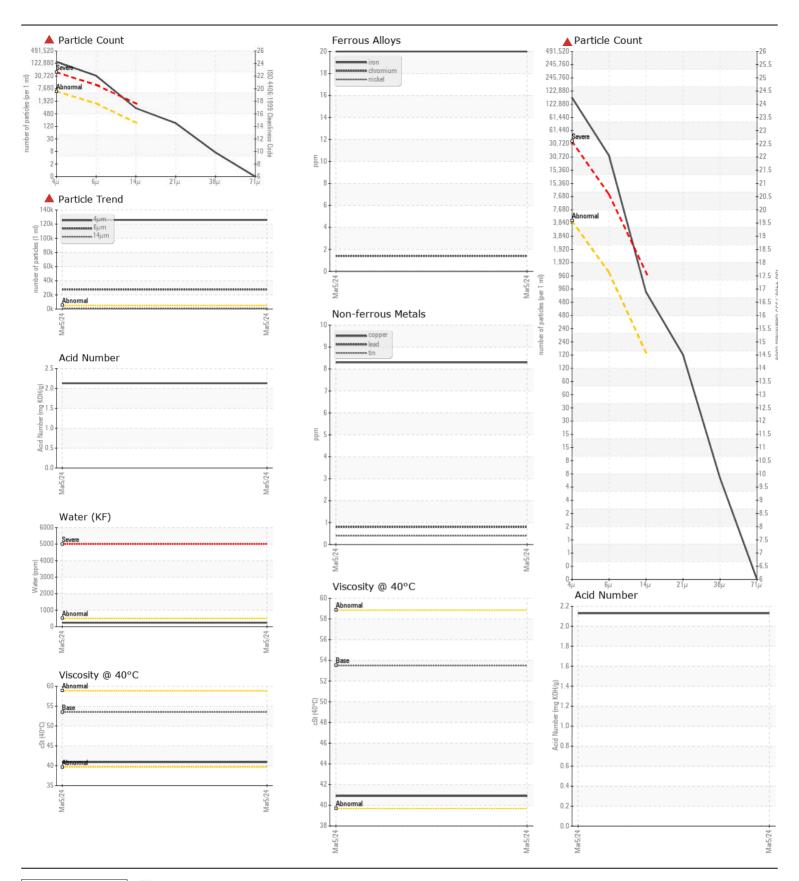
NORMAL SEVERE NORMAL

Machine Id 2 CYLINDRE

Component Hydraulic System

APRII SUPERFIO TOH DI US (.

| APRIL SUPERFLO TDH PLUS (GAL) | | | | | | | |
|--|------------------|----------|---------------|-----------|-------------------|----------|----------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a | Sample Number | | Client Info | | ST43437 | | |
| | Sample Date | | Client Info | | 05 Mar 2024 | | |
| | Machine Age | hrs | Client Info | | 0 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| suitable micron rated and/or desiccant air breather. If rated, we | Filter Age | hrs | Client Info | | 0 | | |
| recommend that you service/replace the breather. Resample in 30-45 days | Oil Changed | | Client Info | | N/A | | |
| to monitor this situation. NOTE: Please provide information regarding | Filter Changed | | Client Info | | N/A | | |
| reservoir capacity, filter type and micron rating with next sample. | Sample Status | | | | SEVERE | | |
| WEAR | PQ | | ASTM D8184* | | 0 | | |
| All component wear rates are normal. | Iron | ppm | ASTM D5185(m) | >20 | 20 | | |
| | Chromium | ppm | ASTM D5185(m) | >20 | 1 | | |
| | Nickel | ppm | ASTM D5185(m) | | 0 | | |
| | Titanium | ppm | ASTM D5185(m) | | 0 | | |
| | Silver | ppm | ASTM D5185(m) | | <1 | | |
| | Aluminum | ppm | ASTM D5185(m) | >20 | 2 | | |
| | Lead | ppm | . , | >20 | <1 | | |
| | Copper | ppm | ASTM D5185(m) | >20 | 8 | | |
| | Tin | ppm | | >20 | <1 | | |
| | Vanadium | ppm | ASTM D5185(m) | | 0 | | |
| | White Metal | scalar | Visual* | NONE | NONE | | |
| | Yellow Metal | scalar | Visual* | NONE | NONE | | |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185(m) | >15 | 7 | | |
| There is a high amount of negligibles (2 to 100 missage in size) | Potassium | ppm | ASTM D5185(m) | | 1 | | |
| There is a high amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. | Water | % | ASTM D6304* | >0.05 | 0.023 | | |
| present in the oil. The water content is negligible. | ppm Water | ppm | ASTM D6304* | | 238 | | |
| | Particles >4µm | | ASTM D7647 | | 125849 | | |
| | Particles >6µm | | ASTM D7647 | | 27649 | | |
| | Particles >14µm | | ASTM D7647 | | <u> </u> | | |
| | Particles >21μm | | ASTM D7647 | | <u> </u> | | |
| | Particles >38μm | | ASTM D7647 | | 6 | | |
| | Particles >71µm | | ASTM D7647 | | 0 | | |
| | Oil Cleanliness | | | >19/17/14 | 4 24/22/17 | | |
| | Silt | scalar | Visual* | NONE | NONE | | |
| | Debris | scalar | Visual* | NONE | NONE | | |
| | Sand/Dirt | scalar | Visual* | NONE | NONE | | |
| | Appearance | scalar | Visual* | NORML | NORML | | |
| | Odor | scalar | Visual* | NORML | NORML | | |
| | Emulsified Water | scalar | Visual* | >0.05 | NEG | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185(m) | | 1 | | |
| | Boron | ppm | ASTM D5185(m) | | 16 | | |
| The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels. | Barium | ppm | ASTM D5185(m) | | 0 | | |
| | Molybdenum | ppm | ASTM D5185(m) | _ | 4 | | |
| | Manganese | ppm | ASTM D5185(m) | | 0 | | |
| | Magnesium | ppm | ASTM D5185(m) | | 70 | | |
| | Calcium | ppm | ASTM D5185(m) | | 2188 | | |
| | Phosphorus | ppm | ASTM D5185(m) | | 952 | | |
| | Zinc | ppm | ASTM D5185(m) | | 1054 | | |
| | Sulfur | ppm | ASTM D5185(m) | | 2901 | | |
| | Acid Number (AN) | mg KOH/g | ASTM D974* | | 2.13 | | |
| | Visc @ 40°C | cSt | ASTM D7279(m) | 53.5 | 40.9 | | |
| | | | | | | | |





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : ST43437 Lab Number : 02620207

Unique Number : 5737317 Test Package : IND 2 (Additional Tests: KF, PQ, TAN Man)

Received **Tested** Diagnosed

: 06 Mar 2024 : 07 Mar 2024

: 07 Mar 2024 - Kevin Marson

Contact: Dominic Cloutier

dominic.cloutier@unidraulik.ca T: (418)658-2995

Contact/Location: Dominic Cloutier - UNISTE

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied. F: (418)658-3282

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