WEAR CONTAMINATION FLUID CONDITION

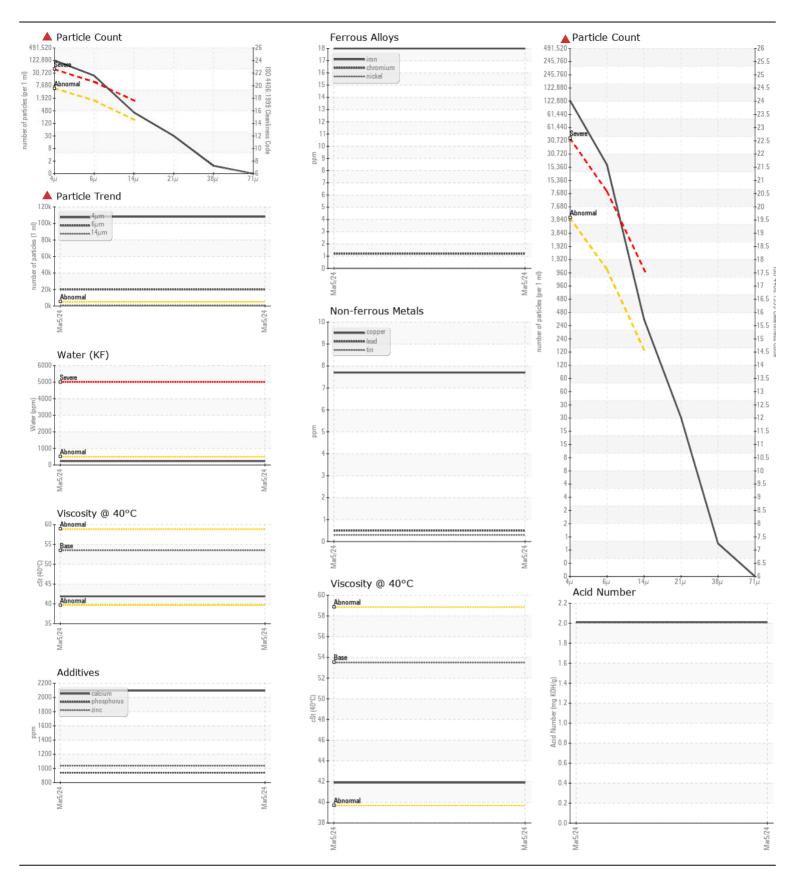
NORMAL SEVERE NORMAL

Machine Id

1 CYLINDRE

Component Hydraulic System

APRIL SUPERFLO TDH PLUS (GAL)							
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Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.	Test Sample Number	UOM	Method Client Info	Limit/Abn	Current ST43481	History1	History2
	Sample Number		Client Info		05 Mar 2024		
	Machine Age	hrs	Client Info		05 Mai 2024		
	Oil Age	hrs	Client Info		400		
	Filter Age	hrs	Client Info		0		
	Oil Changed	1115	Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status		Olletti IIIIO		SEVERE		
WEAR	Iron	ppm	ASTM D5185(m)	>20	18		
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>20	1		
	Nickel	ppm	ASTM D5185(m)		0		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>20	2		
	Lead	ppm	ASTM D5185(m)	>20	- <1		
	Copper	ppm	ASTM D5185(m)	>20	8		
	Tin	ppm	ASTM D5185(m)	>20	<1		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>15	6		
There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible.	Potassium	ppm	ASTM D5185(m)	>20	2		
	Water	%	ASTM D6304*	>0.05	0.023		
	ppm Water	ppm	ASTM D6304*	>500	233		
	Particles >4µm		ASTM D7647		108137		
	Particles >6µm		ASTM D7647		20067		
	Particles >14μm		ASTM D7647		4 354		
	Particles >21μm		ASTM D7647		27		
	Particles >38μm		ASTM D7647		1		
	Particles >71μm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	2 4/22/16		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		2		
	Boron	ppm	ASTM D5185(m)		_ 17		
The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)		3		
	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm	ASTM D5185(m)		65		
	Calcium	ppm	ASTM D5185(m)		2095		
	Phosphorus	ppm	ASTM D5185(m)		940		
	Zinc	ppm	ASTM D5185(m)		1038		
	Sulfur	ppm	ASTM D5185(m)		2810		
	Acid Number (AN)	mg KOH/g	ASTM D974*		2.01		
	Visc @ 40°C	cSt	ASTM D7279(m)	53.5	41.9		
			- ()				





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : ST43481 Lab Number : 02620208

Unique Number : 5737318

Diagnosed Test Package : IND 2 (Additional Tests: KF, TAN Man)

: 06 Mar 2024

: 07 Mar 2024

: 07 Mar 2024 - Kevin Marson

Received

Tested

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

UNI-DRAULIK 2995, RUE KEPLER STE-FOY, QC CA G1X 3V4 Contact: Dominic Cloutier dominic.cloutier@unidraulik.ca

T: (418)658-2995 F: (418)658-3282