



# OIL ANALYSIS REPORT

|                 |          |
|-----------------|----------|
| WEAR            | NORMAL   |
| CONTAMINATION   | ABNORMAL |
| FLUID CONDITION | NORMAL   |

Area  
**[MC-001352-1]**  
 Machine Id  
**5041000047787 RACK B (S/N 500392-13)**  
 Component  
**Reciprocating Compressor**  
 Fluid  
**BITZER BSE 85K (9 GAL)**

## RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition.

## WEAR

All component wear rates are normal.

## CONTAMINATION

There is a light concentration of water present in the oil.

## FLUID CONDITION

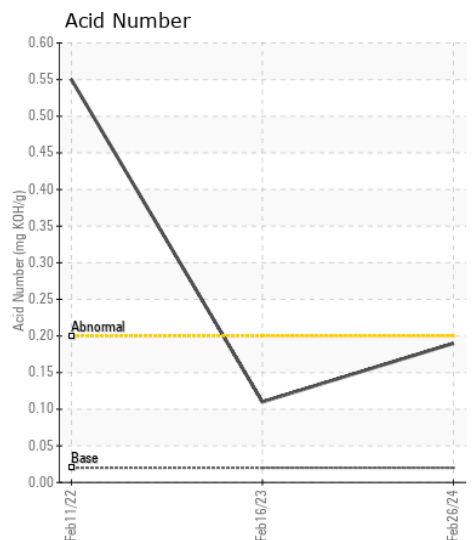
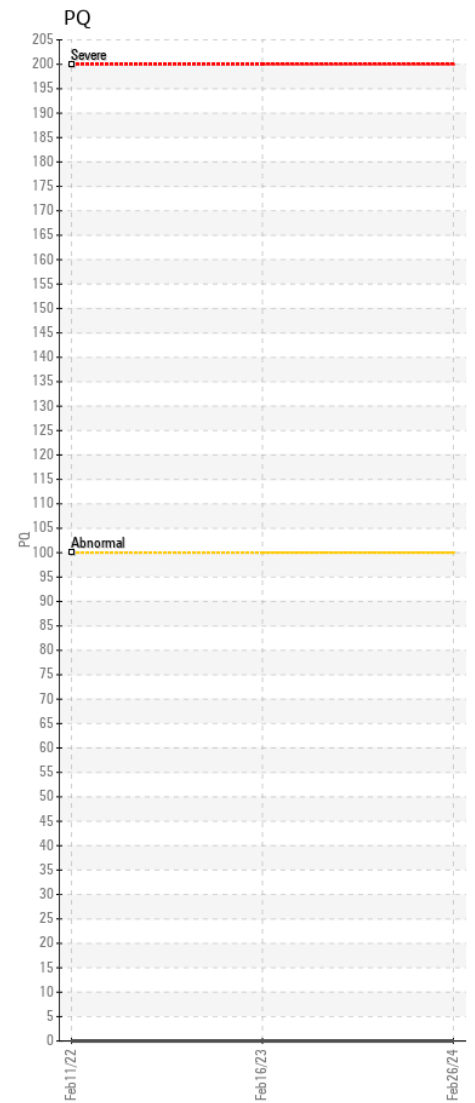
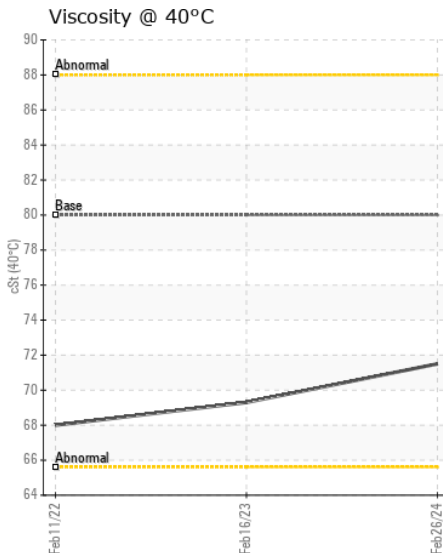
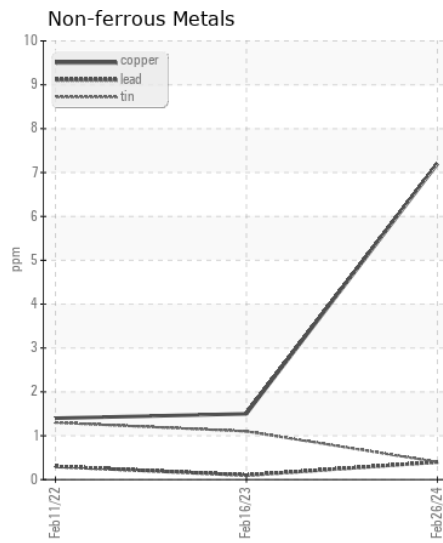
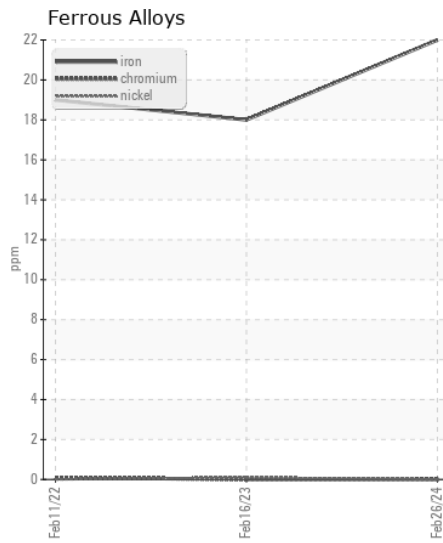
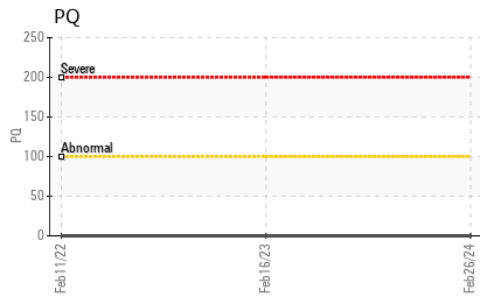
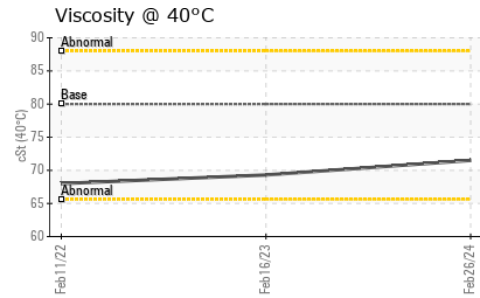
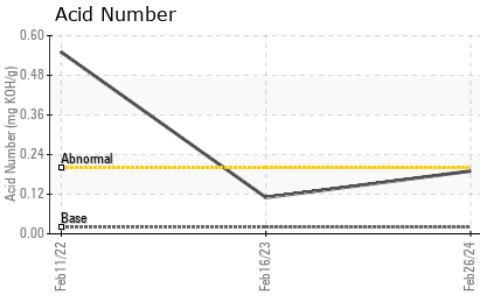
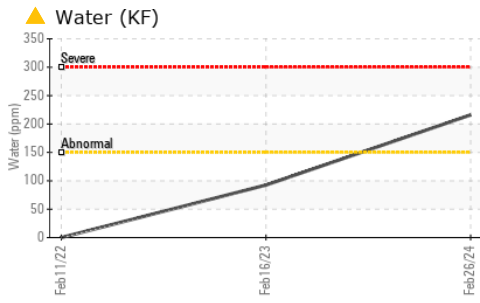
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| Test           | UOM  | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|------|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |      | Client Info |           | <b>WC0907706</b>   | WC0789022   | WC0668588   |
| Sample Date    |      | Client Info |           | <b>26 Feb 2024</b> | 16 Feb 2023 | 11 Feb 2022 |
| Machine Age    | mths | Client Info |           | <b>0</b>           | 0           | 4           |
| Oil Age        | mths | Client Info |           | <b>0</b>           | 0           | 2           |
| Filter Age     | mths | Client Info |           | <b>8</b>           | 0           | 1           |
| Oil Changed    |      | Client Info |           | <b>N/A</b>         | N/A         | Filtered    |
| Filter Changed |      | Client Info |           | <b>Changed</b>     | N/A         | Changed     |
| Sample Status  |      |             |           | <b>ABNORMAL</b>    | NORMAL      | NORMAL      |

|              |        |               |      |              |      |      |
|--------------|--------|---------------|------|--------------|------|------|
| PQ           |        | ASTM D8184*   |      | <b>0</b>     | 0    | 0    |
| Iron         | ppm    | ASTM D5185(m) | >50  | <b>22</b>    | 18   | 19   |
| Chromium     | ppm    | ASTM D5185(m) | >10  | <b>0</b>     | 0    | <1   |
| Nickel       | ppm    | ASTM D5185(m) |      | <b>0</b>     | <1   | 0    |
| Titanium     | ppm    | ASTM D5185(m) |      | <b>0</b>     | 0    | 0    |
| Silver       | ppm    | ASTM D5185(m) |      | <b>0</b>     | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185(m) | >25  | <b>&lt;1</b> | <1   | <1   |
| Lead         | ppm    | ASTM D5185(m) | >25  | <b>&lt;1</b> | <1   | <1   |
| Copper       | ppm    | ASTM D5185(m) | >50  | <b>7</b>     | 2    | 1    |
| Tin          | ppm    | ASTM D5185(m) | >15  | <b>&lt;1</b> | 1    | 1    |
| Vanadium     | ppm    | ASTM D5185(m) |      | <b>0</b>     | 0    | 0    |
| White Metal  | scalar | Visual*       | NONE | <b>NONE</b>  | NONE | NONE |
| Yellow Metal | scalar | Visual*       | NONE | <b>NONE</b>  | NONE | NONE |

|                  |        |               |        |                |       |       |
|------------------|--------|---------------|--------|----------------|-------|-------|
| Silicon          | ppm    | ASTM D5185(m) | >25    | <b>6</b>       | 7     | 8     |
| Potassium        | ppm    | ASTM D5185(m) | >20    | <b>&lt;1</b>   | <1    | 1     |
| Water            | %      | ASTM D6304*   | >0.015 | <b>▲ 0.021</b> | 0.009 | ---   |
| ppm Water        | ppm    | ASTM D6304*   | >150   | <b>▲ 216</b>   | 92.5  | ---   |
| Silt             | scalar | Visual*       | NONE   | <b>NONE</b>    | NONE  | NONE  |
| Debris           | scalar | Visual*       | NONE   | <b>NONE</b>    | NONE  | NONE  |
| Sand/Dirt        | scalar | Visual*       | NONE   | <b>NONE</b>    | NONE  | NONE  |
| Appearance       | scalar | Visual*       | NORML  | <b>NORML</b>   | NORML | NORML |
| Odor             | scalar | Visual*       | NORML  | <b>NORML</b>   | NORML | NORML |
| Emulsified Water | scalar | Visual*       | >0.015 | <b>NEG</b>     | NEG   | NEG   |

|                  |          |               |      |              |      |      |
|------------------|----------|---------------|------|--------------|------|------|
| Sodium           | ppm      | ASTM D5185(m) |      | <b>&lt;1</b> | 1    | <1   |
| Boron            | ppm      | ASTM D5185(m) | 0    | <b>&lt;1</b> | 2    | 2    |
| Barium           | ppm      | ASTM D5185(m) | 0    | <b>0</b>     | 0    | 0    |
| Molybdenum       | ppm      | ASTM D5185(m) | 0    | <b>0</b>     | 0    | 0    |
| Manganese        | ppm      | ASTM D5185(m) | 0    | <b>0</b>     | <1   | <1   |
| Magnesium        | ppm      | ASTM D5185(m) | 0    | <b>&lt;1</b> | 0    | 0    |
| Calcium          | ppm      | ASTM D5185(m) | 0    | <b>&lt;1</b> | 0    | <1   |
| Phosphorus       | ppm      | ASTM D5185(m) | 1200 | <b>1046</b>  | 1127 | 1126 |
| Zinc             | ppm      | ASTM D5185(m) | 0    | <b>8</b>     | 10   | 11   |
| Sulfur           | ppm      | ASTM D5185(m) | 0    | <b>0</b>     | 5    | 2    |
| Acid Number (AN) | mg KOH/g | ASTM D974*    | 0.02 | <b>0.19</b>  | 0.11 | 0.55 |
| Visc @ 40°C      | cSt      | ASTM D7279(m) | 80   | <b>71.5</b>  | 69.3 | 68.0 |



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0907706 **Received** : 06 Mar 2024  
**Lab Number** : 02620218 **Tested** : 11 Mar 2024  
**Unique Number** : 5737328 **Diagnosed** : 11 Mar 2024 - Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: KF, TAN Man )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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