



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**[MC-001352-1]**  
 Machine Id  
**STC200LT00MT20042HR1 410000047788 - RACK C (S/N 500392-103)**  
 Component  
**Reciprocating Compressor**  
 Fluid  
**BITZER BSE 85K (12 LTR)**

## RECOMMENDATION

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition.

## WEAR

All component wear rates are normal.

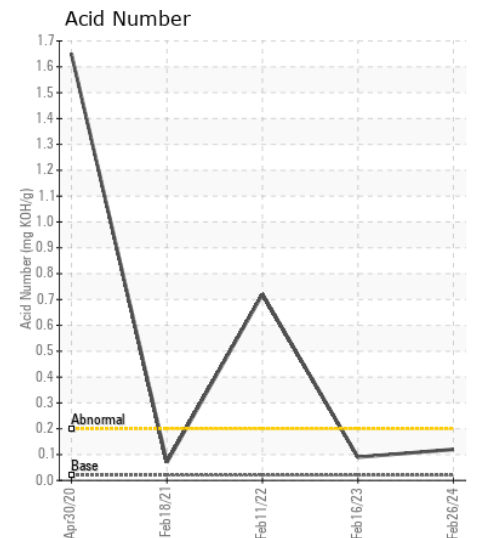
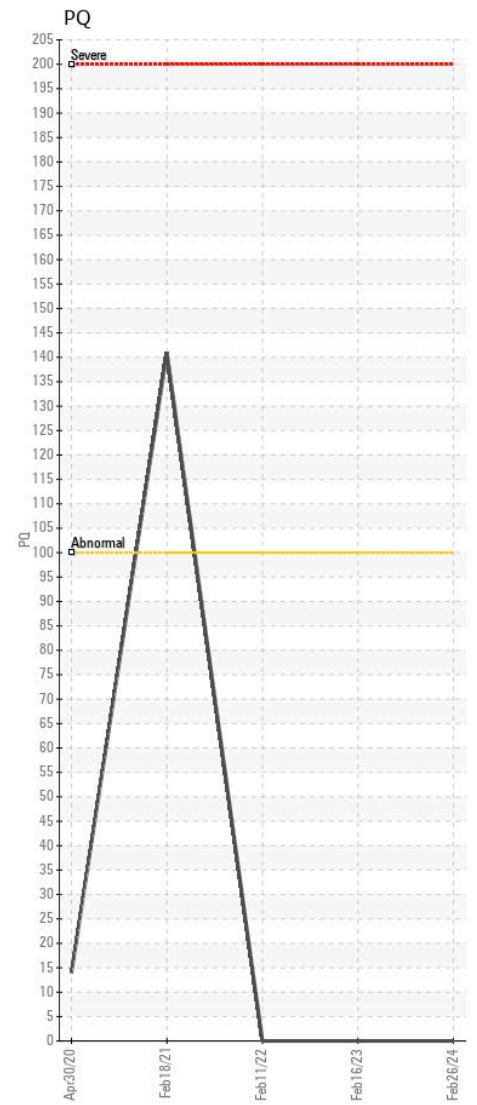
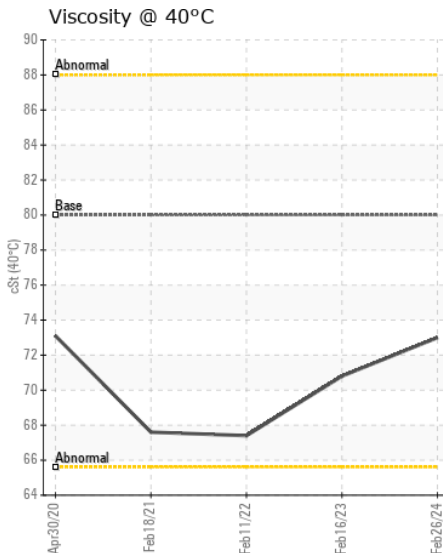
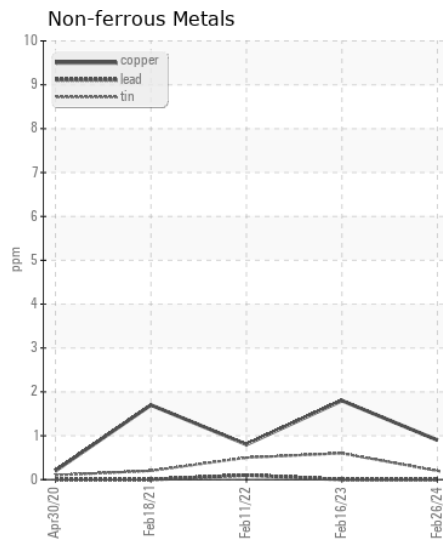
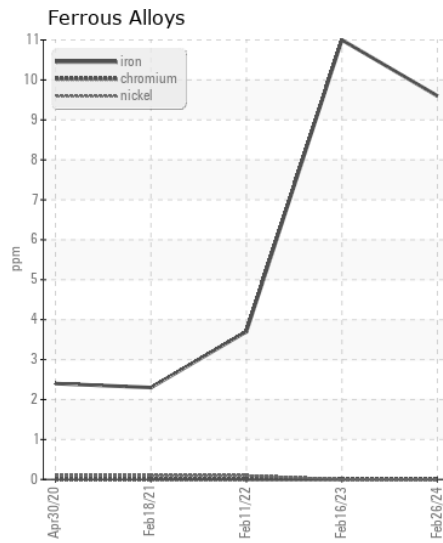
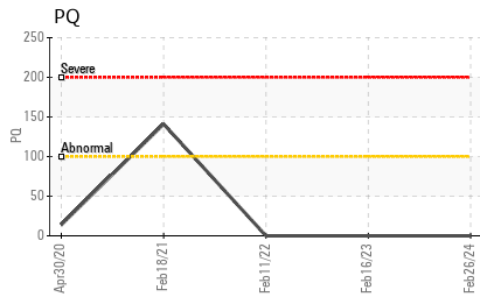
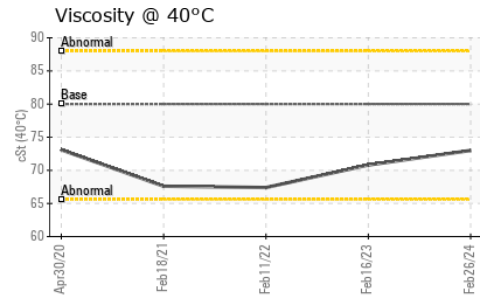
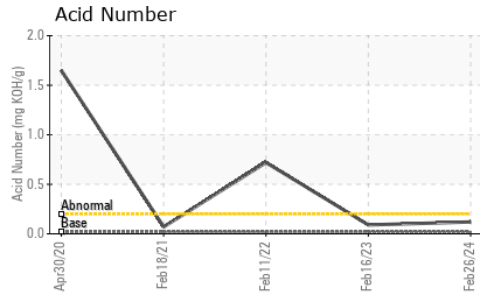
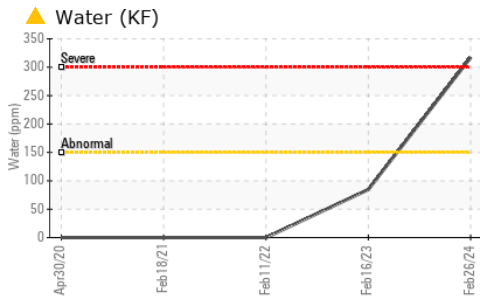
## CONTAMINATION

There is a moderate concentration of water present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0907696</b>	WC0789025	WC0668579
Sample Date		Client Info		<b>26 Feb 2024</b>	16 Feb 2023	11 Feb 2022
Machine Age	mths	Client Info		<b>0</b>	0	4
Oil Age	mths	Client Info		<b>0</b>	0	2
Filter Age	mths	Client Info		<b>8</b>	0	1
Oil Changed		Client Info		<b>N/A</b>	N/A	Filtered
Filter Changed		Client Info		<b>Changed</b>	N/A	Changed
Sample Status				<b>ABNORMAL</b>	NORMAL	ABNORMAL
PQ		ASTM D8184*		<b>0</b>	0	0
Iron	ppm	ASTM D5185(m)	>50	<b>10</b>	11	4
Chromium	ppm	ASTM D5185(m)	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185(m)	>25	<b>0</b>	0	<1
Copper	ppm	ASTM D5185(m)	>50	<b>&lt;1</b>	2	<1
Tin	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	▲ LIGHT
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silicon	ppm	ASTM D5185(m)	>25	<b>3</b>	6	18
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	<1
Water	%	ASTM D6304*	>0.015	▲ <b>0.031</b>	0.008	---
ppm Water	ppm	ASTM D6304*	>150	▲ <b>317</b>	84.6	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	FREON
Emulsified Water	scalar	Visual*	>0.015	<b>NEG</b>	NEG	NEG
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	0
Boron	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	1	2
Barium	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	0	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185(m)	0	<b>&lt;1</b>	0	<1
Phosphorus	ppm	ASTM D5185(m)	1200	<b>1055</b>	1153	1251
Zinc	ppm	ASTM D5185(m)	0	<b>6</b>	4	2
Sulfur	ppm	ASTM D5185(m)	0	<b>0</b>	2	5
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	<b>0.12</b>	0.09	0.72
Visc @ 40°C	cSt	ASTM D7279(m)	80	<b>73.0</b>	70.8	67.4



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0907696 **Received** : 06 Mar 2024  
**Lab Number** : 02620225 **Tested** : 11 Mar 2024  
**Unique Number** : 5737335 **Diagnosed** : 11 Mar 2024 - Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: KF )

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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