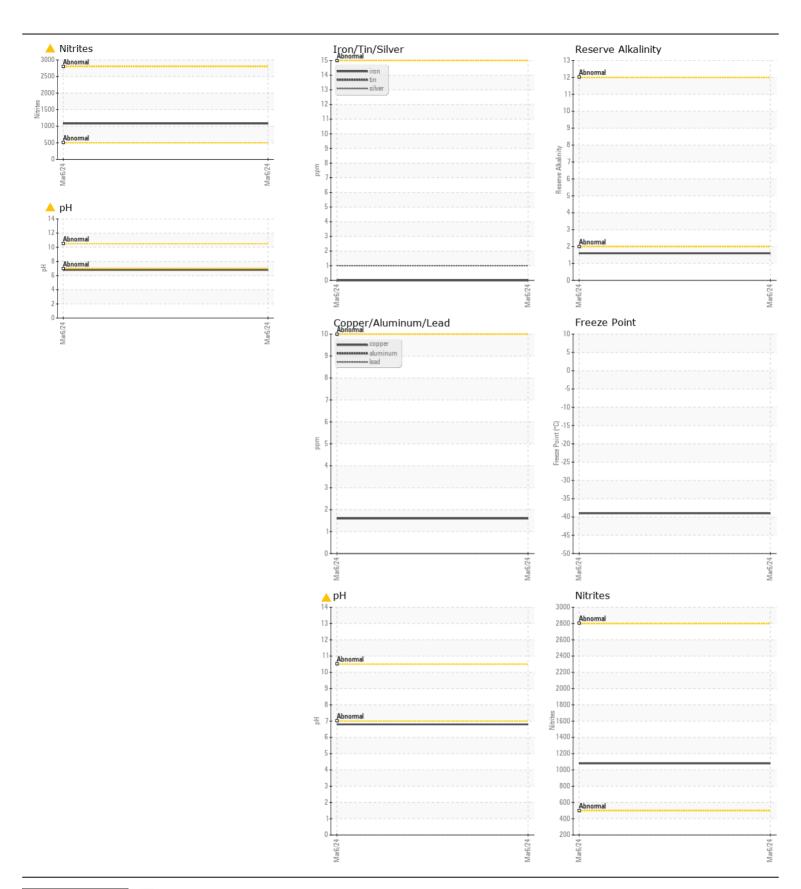


LIEBHERR LH50 124550

Component Coolant

| HYBRID (HOAT) COOLANT (GAL) | | | | | | | |
|--|--------------------|------------|-----------------|-----------|---------------|----------|----------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| We recommend drain system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer`s specifications. Resample at the next service interval to monitor. | Sample Number | | Client Info | | LH0278737 | | |
| | Sample Date | | Client Info | | 06 Mar 2024 | | |
| | Machine Age | hrs | Client Info | | 0 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | Not Changd | | |
| | Sample Status | | | | ABNORMAL | | |
| CORROSION | Iron | ppm | ASTM D5185(m) | >15 | 0 | | |
| All metal levels are normal indicating no corrosion in the cooling system. | Aluminum | ppm | ASTM D5185(m) | >10 | 2 | | |
| | Copper | ppm | ASTM D5185(m) | >10 | 2 | | |
| | Lead | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Tin | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Silver | ppm | ASTM D5185(m) | >10 | 1 | | |
| | Zinc | ppm | ASTM D5185(m) | >10 | 4 | | |
| CONTAMINANTS | Calcium | ppm | ASTM D5185(m) | >100 | 12 | | |
| There is no indication of any contamination in the coolant. | Magnesium | ppm | ASTM D5185(m) | >40 | 4 | | |
| | Appearance | scalar | Visual* | NORML | NORML | | |
| | Odor | scalar | Visual* | NORML | NORML | | |
| | Coolant Appearance | | Visual* | Clear | Clear | | |
| COOLANT CONDITION | Specific Gravity | | ASTM D1298* | | 1.069 | | |
| The nitrite level is acceptable. The pH is low which causes rust formation. | pН | Scale 0-14 | ASTM D1287* | | △ 6.80 | | |
| | Nitrites | ppm | Alcan Test Kit* | | 1080 | | |
| | Reserve Alkalinity | Scale 0-20 | ASTM D1121* | | 1.6 | | |
| | Percentage Glycol | % | ASTM D3321* | | 51.6 | | |
| | Freezing Point | °C | ASTM D3321* | | -39 | | |
| | Carboxylate | | | | | | |
| | Silicon | ppm | ASTM D5185(m) | | 8 | | |
| | Phosphorus | ppm | ASTM D5185(m) | | 6 | | |
| | Boron | ppm | ASTM D5185(m) | | 16 | | |
| | Molybdenum | ppm | ASTM D5185(m) | | 28 | | |
| | Sodium | ppm | ASTM D5185(m) | | 6908 | | |
| | Potassium | ppm | ASTM D5185(m) | | 348 | | |
| | Coolant Color | | Visual* | | Pink | | |





CALA ISO 17025:2017 Accredited Laboratory

Sample No.

Laboratory

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 COMBINED METAL INDUSTRIES-PUBLIC YARD : LH0278737 Lab Number : 02620695

Unique Number : 5737805

Received **Tested** Diagnosed **Test Package**: COOL (Additional Tests: GlycolType)

: 08 Mar 2024

: 08 Mar 2024 - Kevin Marson

: 07 Mar 2024

129 FENMAR DR TORONTO, ON CA M9L 1M7 Contact: Greg Sacher gsacher@combinedmetal.com

T: (416)642-7262 F: x:

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.