



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
LIEBHERR PR736XL 019279-1155

Component
Hydraulic System

Fluid
PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (120 LTR)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0287990	LH0241995	LH0260452
Sample Date		Client Info		20 Mar 2024	23 Nov 2023	26 Jun 2023
Machine Age	hrs	Client Info		5050	4604	3979
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	ABNORMAL	ATTENTION

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185(m)	>20	6	11	5
Chromium	ppm	ASTM D5185(m)	>10	2	2	1
Nickel	ppm	ASTM D5185(m)	>10	0	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>10	<1	1	<1
Lead	ppm	ASTM D5185(m)	>10	2	2	2
Copper	ppm	ASTM D5185(m)	>75	13	12	12
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

CONTAMINATION

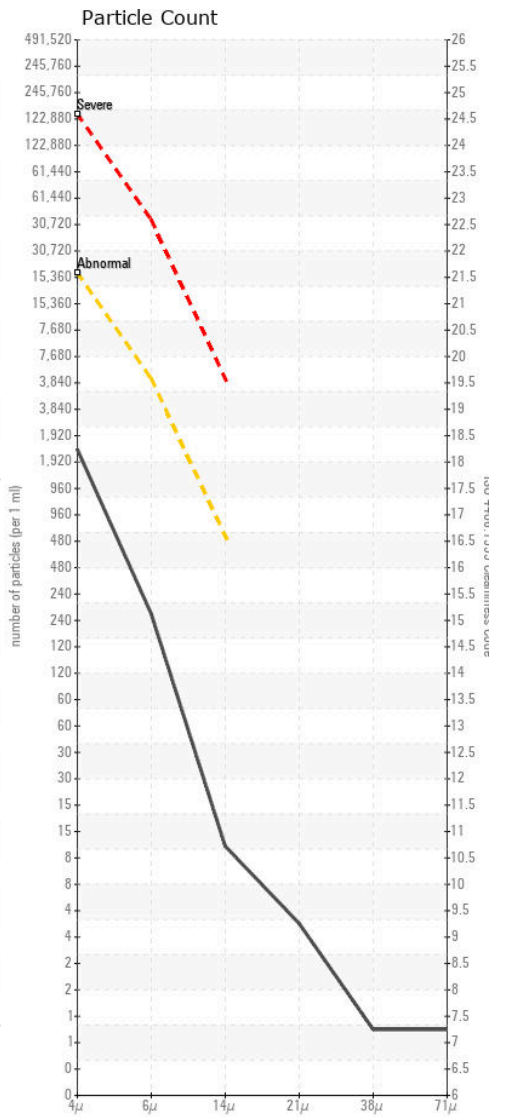
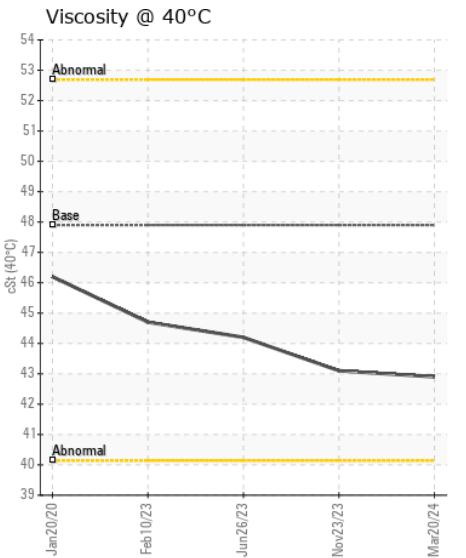
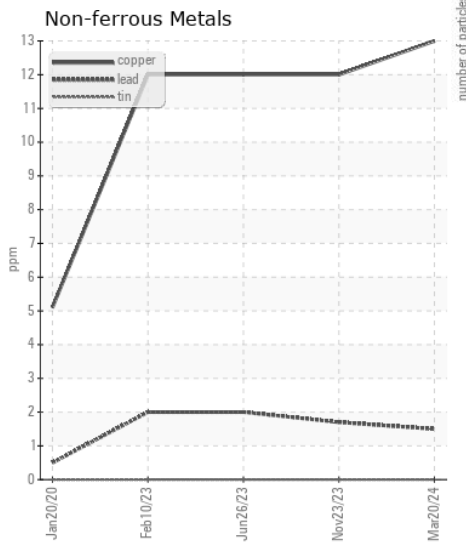
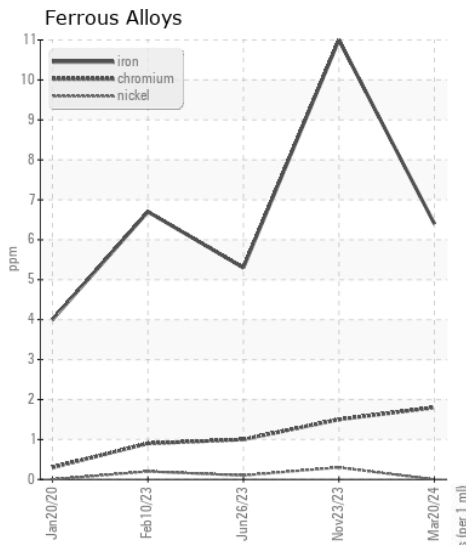
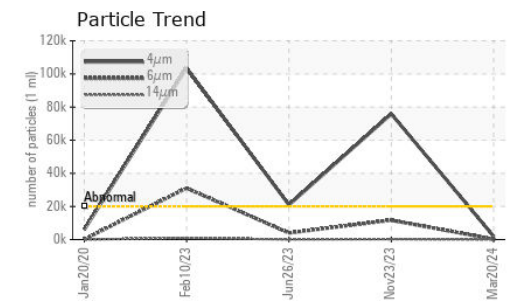
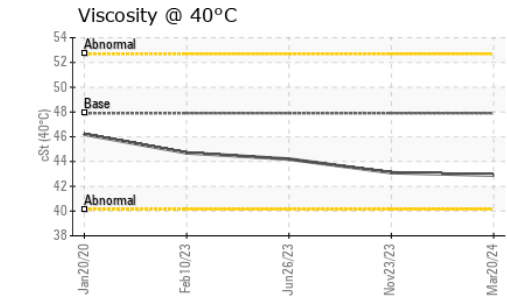
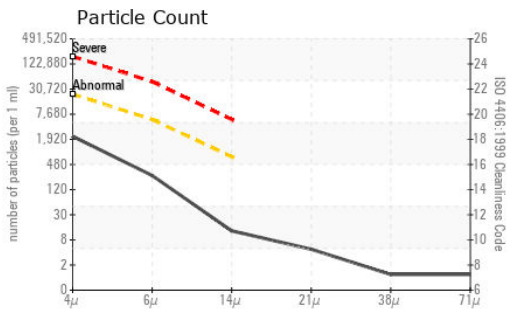
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185(m)	>20	2	3	2
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>20000	1984	▲ 75865	● 20941
Particles >6µm		ASTM D7647	>5000	230	▲ 11694	3984
Particles >14µm		ASTM D7647	>640	11	214	57
Particles >21µm		ASTM D7647	>160	4	34	9
Particles >38µm		ASTM D7647	>40	1	1	1
Particles >71µm		ASTM D7647	>10	1	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	18/15/11	▲ 23/21/15	● 22/19/13
Silt	scalar	Visual*	NONE	NONE	VLITE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185(m)		7	7	5
Boron	ppm	ASTM D5185(m)	0	4	4	4
Barium	ppm	ASTM D5185(m)	0	0	<1	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)	1	0	0	<1
Magnesium	ppm	ASTM D5185(m)	0	5	5	5
Calcium	ppm	ASTM D5185(m)	100	443	446	590
Phosphorus	ppm	ASTM D5185(m)	670	536	557	629
Zinc	ppm	ASTM D5185(m)	850	638	649	678
Sulfur	ppm	ASTM D5185(m)	1600	2104	2177	2782
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	42.9	43.1	44.2



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0287990 **Received** : 27 Mar 2024
Lab Number : 02624984 **Tested** : 28 Mar 2024
Unique Number : 5750103 **Diagnosed** : 28 Mar 2024 - Wes Davis
Test Package : MOB 1 (Additional Tests: PrtCount)

ECOWASTE INDUSTRIES LTD.
 15111 WILLIAMS ROAD
 RICHMOND, BC
 CA V6W 1G9
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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