

TRANSMISSION/HANLAN Machine Id 75998-375 Component Coolant Fluid

CONVENTIONAL COOLANT (--- LTR)

RECOMMENDATION

The fluid is suitable for further service. Resample at the next service interval to monitor.

CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

CONTAMINANTS

There is no indication of any contamination in the coolant.

COOLANT CONDITION

The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0918903		
Sample Date		Client Info		11 Mar 2024		
Machine Age	hrs	Client Info		908		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185(m)	>15	0		
Aluminum	ppm	ASTM D5185(m)	>10	3		
Copper	ppm	ASTM D5185(m)	>10	<1		
Lead	ppm	ASTM D5185(m)	>10	0		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	1		
Zinc	ppm	ASTM D5185(m)	>10	0		
		ASTN D3103(III)		•		
Calcium	ppm	ASTM D5185(m)	>100	2		
Magnesium	ppm	ASTM D5185(m)	>40	<1		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Coolant Appearance		Visual*	Clear	Clear		
Boiling Point	°C	WC Method*		106		
Specific Gravity	U	ASTM D1298*		1.059		
pH	Scale 0-14	ASTM D1287*	9.5	8.94		
Nitrites	ppm	Alcan Test Kit*	1500	1480		
Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	7.5		
Percentage Glycol	%	ASTM D3321*	50	43.4		
Freezing Point	°C	ASTM D3321*	-40	-28		
Carboxylate						
Silicon	ppm	ASTM D5185(m)		58		
Phosphorus	ppm	ASTM D5185(m)		933		
Boron	ppm	ASTM D5185(m)		189		
Molybdenum	ppm	ASTM D5185(m)		417		
Sodium	ppm	ASTM D5185(m)		1010		
Potassium	ppm	ASTM D5185(m)		4995		
Coolant Color		Visual*	Green	Grn/Yellow		

Contact/Location: Transmission - Kevin Ho - MINMIS





