## **CORROSION CONTAMINANTS COOLANT CONDITION**

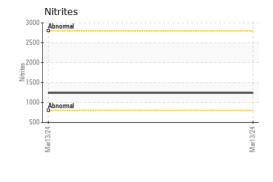
**NORMAL NORMAL NORMAL** 

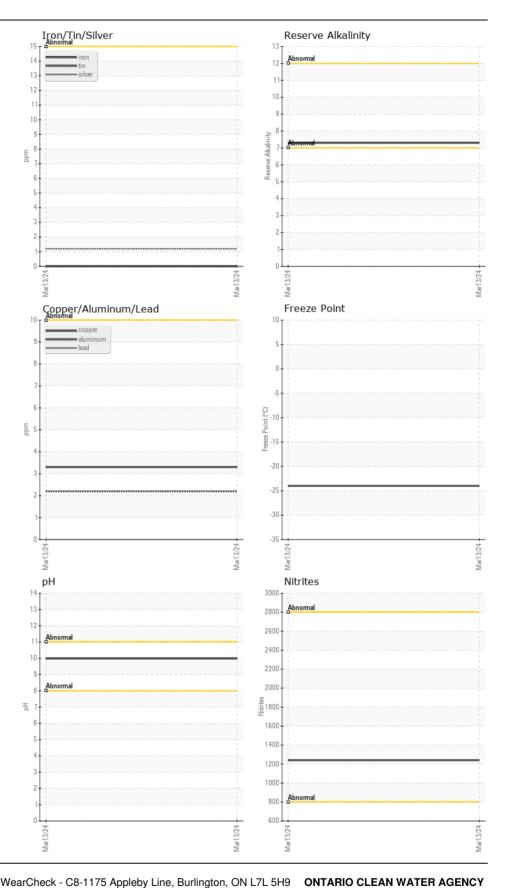
## TRANSMISSION/ALLOY

50438

Component Coolant

CONVENTIONAL COOLANT (400 LTR)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0918929		
	Sample Date		Client Info		13 Mar 2024		
	Machine Age	hrs	Client Info		229		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)		2		
	Copper	ppm	ASTM D5185(m)		3		
	Lead	ppm	ASTM D5185(m)		0		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Silver	ppm	ASTM D5185(m)	>10	1		
	Zinc	ppm	ASTM D5185(m)	>10	0		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	3		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Clear		
COOLANT CONDITION	Boiling Point	°C	WC Method*		106		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*		1.053		
	рН	Scale 0-14	ASTM D1287*	9.5	9.98		
	Nitrites	ppm	Alcan Test Kit*	1500	1240		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	7.3		
	Percentage Glycol		ASTM D3321*	50	39.0		
	Freezing Point	°C	ASTM D3321*	-40	-24		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		57		
	Phosphorus	ppm	ASTM D5185(m)		594		
	Boron	ppm	ASTM D5185(m)		196		
	Molybdenum Sodium	ppm	ASTM D5185(m)		394		
	Potassium	ppm	ASTM D5185(m) ASTM D5185(m)		1112 3594		
		ppm		Grace			
	Coolant Color		Visual*	Green	Other		







CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02625063

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0918929

Unique Number : 5750182

Received **Tested Test Package**: COOL (Additional Tests: GlycolType)

Diagnosed To discuss this sample report, contact Customer Service at 1-800-268-2131.

: 27 Mar 2024

: 28 Mar 2024 - Kevin Marson

: 27 Mar 2024 MISSISSAUGA, ON **CA L5E 1W6** Contact: Kevin Ho kho@ocwa.com T: (905)301-6482 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. F: (905)274-5906

Report Id: MINMIS [WCAMIS] 02625063 (Generated: 03/28/2024 08:12:27) Rev: 1

Contact/Location: Transmission - Kevin Ho - MINMIS

920 EAST AVENUE