CORROSION CONTAMINANTS COOLANT CONDITION

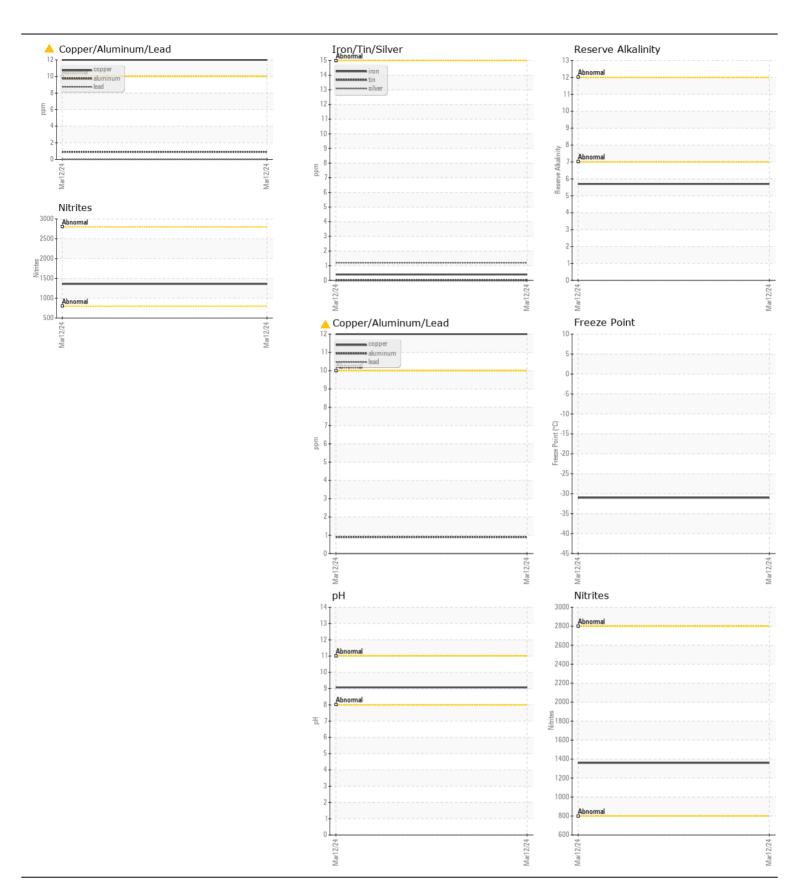
ABNORMAL NORMAL **NORMAL**

TRANSMISSION/EAST BRAMPTON

75998-387

Component Coolant

CONVENTIONAL COOLANT (LTR)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend drain system, and refill with 50/50 antifreeze water mixture. We advise that you replenish the supplemental coolant additives (SCAs) and add per manufacturer's specifications. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WC0918917		
	Sample Date		Client Info		12 Mar 2024		
	Machine Age	hrs	Client Info		1013		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Sample Status				ABNORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	<1		
Copper ppm levels are abnormal. The high metal levels indicate corrosion in the system.	Aluminum	ppm	ASTM D5185(m)	>10	<1		
	Copper	ppm	ASTM D5185(m)	>10	<u> </u>		
	Lead	ppm	ASTM D5185(m)	>10	0		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Silver	ppm	ASTM D5185(m)	>10	1		
	Zinc	ppm	ASTM D5185(m)	>10	0		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	4		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	1		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Clear		
COOLANT CONDITION	Boiling Point	°C	WC Method*		107		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits.	Specific Gravity		ASTM D1298*		1.061		
	рН	Scale 0-14	ASTM D1287*	9.5	9.07		
	Nitrites	ppm	Alcan Test Kit*	1500	1360		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	5.7		
	Percentage Glycol	%	ASTM D3321*	50	45.2		
	Freezing Point	°C	ASTM D3321*	-40	-31		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		36		
	Phosphorus	ppm	ASTM D5185(m)		291		
	Boron	ppm	ASTM D5185(m)		106		
	Molybdenum	ppm	ASTM D5185(m)		128		
	Sodium	ppm	ASTM D5185(m)		1057		
	Potassium	ppm	ASTM D5185(m)		1856		
	Coolant Color		Visual*	Green	Grn/Yellow		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02625069 Unique Number : 5750188

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0918917

Received **Tested** Diagnosed

Test Package: COOL (Additional Tests: GlycolType) To discuss this sample report, contact Customer Service at 1-800-268-2131.

: 27 Mar 2024

: 28 Mar 2024 - Kevin Marson

: 27 Mar 2024 920 EAST AVENUE MISSISSAUGA, ON **CA L5E 1W6** Contact: Kevin Ho kho@ocwa.com Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. T: (905)301-6482 Validity of results and interpretation are based on the sample and information as supplied. F: (905)274-5906

ONTARIO CLEAN WATER AGENCY