CORROSION CONTAMINANTS COOLANT CONDITION

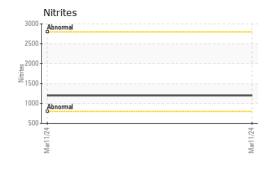
NORMAL NORMAL NORMAL

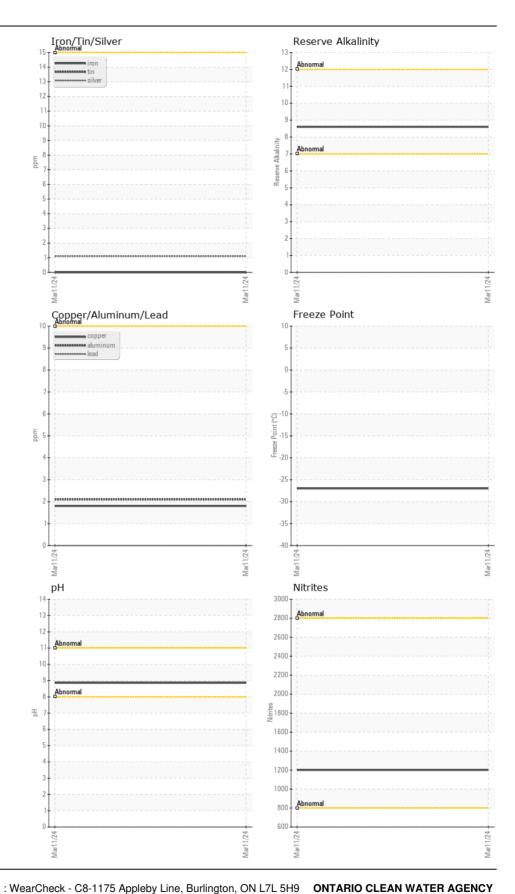
TRANSMISSION/HERRIDGE

75999-142

Component Coolant

CONVENTIONAL COOLANT (LTR)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0918909		
	Sample Date		Client Info		11 Mar 2024		
	Machine Age	hrs	Client Info		1264		
	Oil Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
CORROSION	Iron	ppm	ASTM D5185(m)	>15	0		
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	2		
	Copper	ppm	ASTM D5185(m)	>10	2		
	Lead	ppm	ASTM D5185(m)	>10	0		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Silver	ppm	ASTM D5185(m)	>10	1		
	Zinc	ppm	ASTM D5185(m)	>10	0		
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	2		
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	<1		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Coolant Appearance		Visual*	Clear	Clear		
COOLANT CONDITION	Boiling Point	°C	WC Method*		106		
The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*		1.057		
	рН	Scale 0-14	ASTM D1287*	9.5	8.86		
	Nitrites	ppm	Alcan Test Kit*	1500	1200		
	Reserve Alkalinity	Scale 0-20	ASTM D1121*	8.5	8.6		
	Percentage Glycol		ASTM D3321*	50	42.5		
	Freezing Point	°C	ASTM D3321*	-40	-27		
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		48		
	Phosphorus	ppm	ASTM D5185(m)		651		
	Boron	ppm	ASTM D5185(m)		227		
	Molybdenum	ppm	ASTM D5185(m)		367		
	Sodium	ppm	ASTM D5185(m)		1161		
	Potassium	ppm	ASTM D5185(m)	0.44	3543		
	Coolant Color		Visual*	Green	Other		







CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WC0918909 Lab Number : 02625076 Unique Number : 5750195

Tested Diagnosed **Test Package**: COOL (Additional Tests: GlycolType)

Received : 27 Mar 2024 : 27 Mar 2024

: 28 Mar 2024 - Kevin Marson

920 EAST AVENUE MISSISSAUGA, ON Contact: Kevin Ho kho@ocwa.com T: (905)301-6482

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CA L5E 1W6

F: (905)274-5906