



# OIL ANALYSIS REPORT

WEAR	<b>SEVERE</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**10574142**

Component  
**Gearbox**

Fluid  
**SHELL MORLINA OIL 150 (--- GAL)**

## RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

## WEAR

PQ levels are severe. The very high ferrous density (PQ) index indicates that severe wear is occurring.

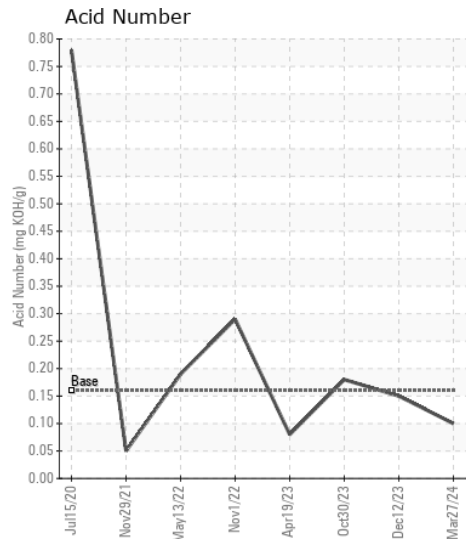
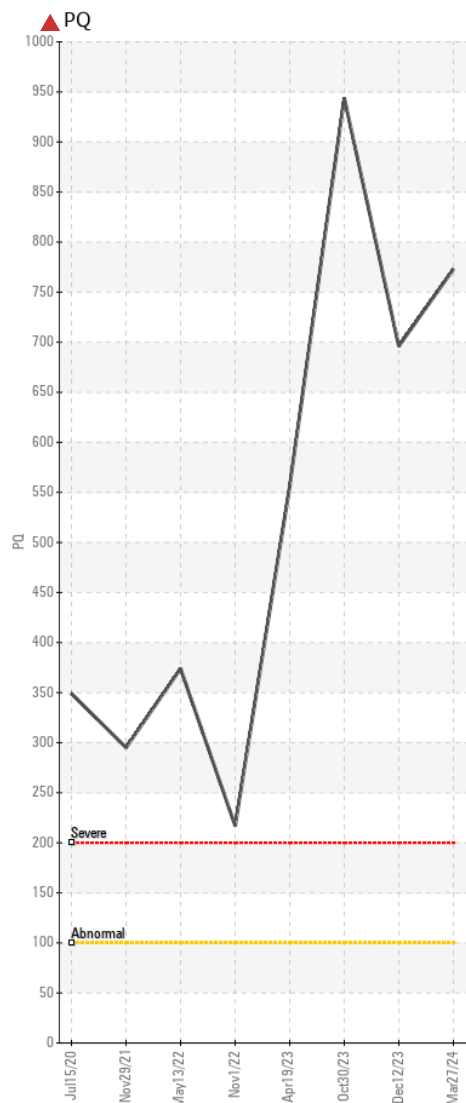
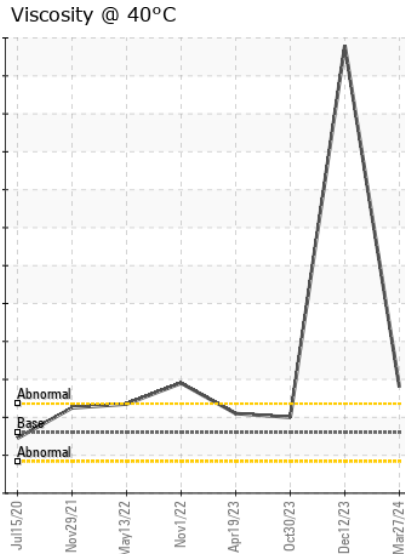
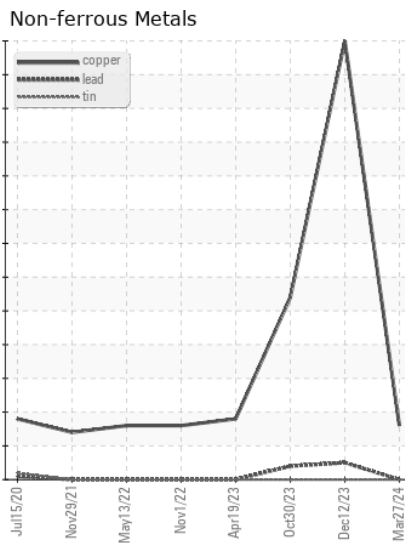
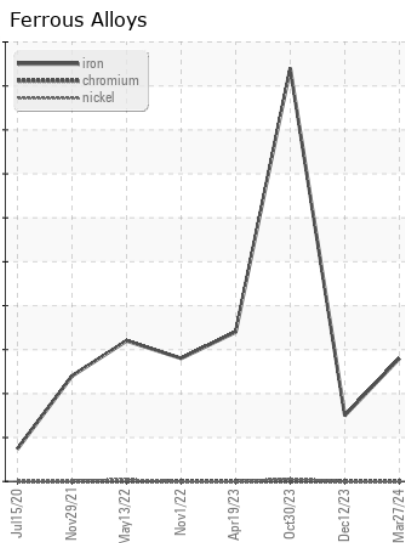
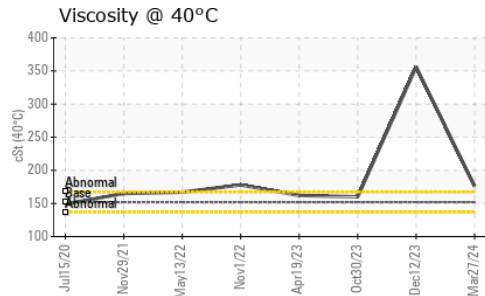
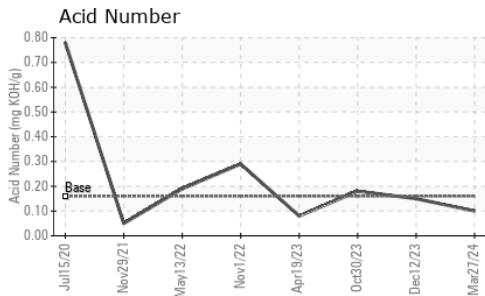
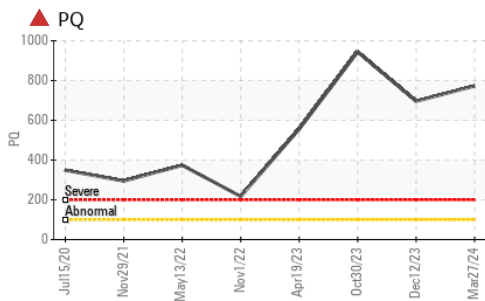
## CONTAMINATION

The sample contained a visible layer of foreign fluid contaminant, the origin and/or type of fluid is unknown.

## FLUID CONDITION

The viscosity of the oil is higher than normal, possibly indicating the addition of a heavier grade of oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0884184</b>	WC0811767	WC0718785
Sample Date		Client Info		<b>27 Mar 2024</b>	12 Dec 2023	30 Oct 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>SEVERE</b>	SEVERE	MARGINAL
PQ		ASTM D8184*		<b>▲ 773</b>	▲ 696	▲ 944
Iron	ppm	ASTM D5185(m)	>200	<b>14</b>	8	47
Chromium	ppm	ASTM D5185(m)	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>15	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m)	>25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185(m)	>100	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>200	<b>2</b>	13	5
Tin	ppm	ASTM D5185(m)	>25	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
White Metal	scalar	Visual*	NONE	<b>VLITE</b>	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silicon	ppm	ASTM D5185(m)	>50	<b>2</b>	3	25
Potassium	ppm	ASTM D5185(m)	>20	<b>2</b>	<1	10
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>VLITE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>▲ LAYRD</b>	▲ LAYRD	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG
Sodium	ppm	ASTM D5185(m)		<b>0</b>	0	1
Boron	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Calcium	ppm	ASTM D5185(m)		<b>0</b>	<1	6
Phosphorus	ppm	ASTM D5185(m)		<b>37</b>	42	54
Zinc	ppm	ASTM D5185(m)		<b>4</b>	8	17
Sulfur	ppm	ASTM D5185(m)		<b>175</b>	364	227
Acid Number (AN)	mg KOH/g	ASTM D974*	0.16	<b>0.10</b>	0.15	0.18
Visc @ 40°C	cSt	ASTM D7279(m)	152	<b>176</b>	▲ 356	160



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0884184 **Received** : 28 Mar 2024  
**Lab Number** : 02625224 **Tested** : 28 Mar 2024  
**Unique Number** : 5750343 **Diagnosed** : 01 Apr 2024 - Kevin Marson  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**Vale - Coleman Mine**  
 COLEMAN MINE (PLANT 10), 117 Mine Road  
 LEVACK, ON  
 CA P0M 2C0  
 Contact: Ryan Davies  
 ryan.davies@vale.com  
 T: (705)682-8952  
 F: (705)966-4114

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.