

Mastron Enterprises KOHLER GENERATOR Mastron 600 Component Coolant FLEETGUARD ES COMPLEAT (--- GAL)

RECOMMENDATION

Recommend that you ensure the same technology coolant is being used for make-up. Resample at the next service interval to monitor.

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All metal levels are normal indicating no corrosion in the cooling system.

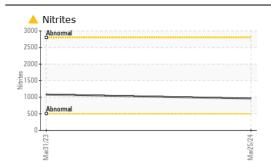
CONTAMINANTS

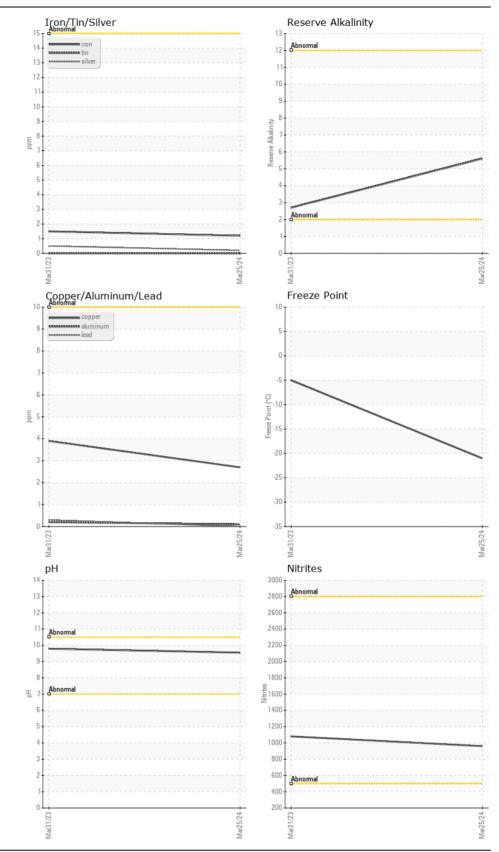
There is no indication of any contamination in the coolant.

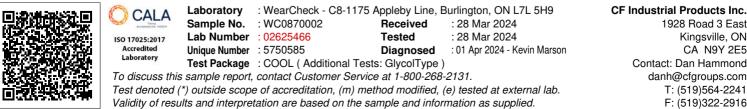
COOLANT CONDITION

The nitrite level is acceptable. The specific gravity is lower than typical indicating the addition of a different type of coolant. The pH level of this fluid is within the acceptable limits.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0870002	WC0685452	
Sample Date		Client Info		25 Mar 2024	31 Mar 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
Iron		ASTM D5185(m)	. 15	4	0	
Iron	ppm	()	>15	1	2	
Aluminum	ppm	ASTM D5185(m)	>10	<1	<1	
Copper	ppm	ASTM D5185(m)	>10	3	4	
Lead	ppm	ASTM D5185(m)	>10	0	<1	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Silver	ppm	ASTM D5185(m)	>10	<1	<1	
Zinc	ppm	ASTM D5185(m)	>10	1	1	
Calcium	ppm	ASTM D5185(m)	>100	4	6	
Magnesium	ppm	ASTM D5185(m)	>40	1	3	
Appearance	scalar	Visual*	NORML	NORML	NORML	
Odor	scalar	Visual*	NORML	NORML	NORML	
Coolant Appearance		Visual*	Clear	Clear	Clear	
Boiling Point	°C	WC Method*		105		
Specific Gravity		ASTM D1298*	1.07	1.049	▲ 1.049	
pН	Scale 0-14	ASTM D1287*	10.5	9.55	9.79	
Nitrites	ppm	Alcan Test Kit*		960	1080	
Reserve Alkalinity	Scale 0-20	ASTM D1121*	5.0	5.6	2.7	
Percentage Glycol	%	ASTM D3321*		36.1	36.1	
Freezing Point	°C	ASTM D3321*	-37	-21	-5	
Carboxylate						
Silicon	ppm	ASTM D5185(m)		38	118	
Phosphorus	ppm	ASTM D5185(m)		49	57	
Boron	ppm	ASTM D5185(m)		129	147	
Molybdenum	ppm	ASTM D5185(m)		11	3	
Sodium	ppm	ASTM D5185(m)		1236	1081	
Potassium	ppm	ASTM D5185(m)		208	261	
Coolant Color		Visual*	Blue	Green	Green	
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