

## **Mastron Enterprises KOHLER GENERATOR Mastron 600** Component Coolant FLEETGUARD ES COMPLEAT (--- GAL)

## RECOMMENDATION

Recommend that you ensure the same technology coolant is being used for make-up. Resample at the next service interval to monitor.

|    | _ | _     | - | _ |          |
|----|---|-------|---|---|----------|
|    |   |       |   |   |          |
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|    |   |       |   |   |          |

All metal levels are normal indicating no corrosion in the cooling system.

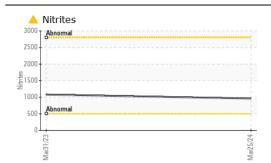
## **CONTAMINANTS**

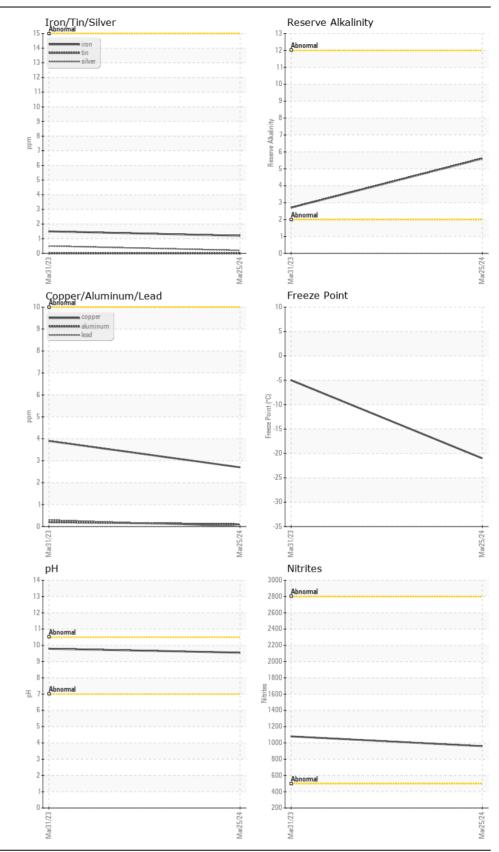
There is no indication of any contamination in the coolant.

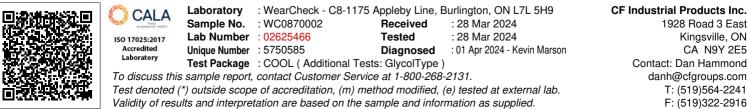
## **COOLANT CONDITION**

The nitrite level is acceptable. The specific gravity is lower than typical indicating the addition of a different type of coolant. The pH level of this fluid is within the acceptable limits.

| Test               | UOM        | Method          | Limit/Abn | Current       | History1    | History2 |
|--------------------|------------|-----------------|-----------|---------------|-------------|----------|
| Sample Number      |            | Client Info     |           | WC0870002     | WC0685452   |          |
| Sample Date        |            | Client Info     |           | 25 Mar 2024   | 31 Mar 2023 |          |
| Machine Age        | hrs        | Client Info     |           | 0             | 0           |          |
| Oil Age            | hrs        | Client Info     |           | 0             | 0           |          |
| Oil Changed        |            | Client Info     |           | N/A           | N/A         |          |
| Sample Status      |            |                 |           | ABNORMAL      | ABNORMAL    |          |
| Iron               |            | ASTM D5185(m)   | . 15      | 4             | 0           |          |
| Iron               | ppm        | ( )             | >15       | 1             | 2           |          |
| Aluminum           | ppm        | ASTM D5185(m)   | >10       | <1            | <1          |          |
| Copper             | ppm        | ASTM D5185(m)   | >10       | 3             | 4           |          |
| Lead               | ppm        | ASTM D5185(m)   | >10       | 0             | <1          |          |
| Tin                | ppm        | ASTM D5185(m)   | >10       | 0             | 0           |          |
| Silver             | ppm        | ASTM D5185(m)   | >10       | <1            | <1          |          |
| Zinc               | ppm        | ASTM D5185(m)   | >10       | 1             | 1           |          |
| Calcium            | ppm        | ASTM D5185(m)   | >100      | 4             | 6           |          |
| Magnesium          | ppm        | ASTM D5185(m)   | >40       | 1             | 3           |          |
| Appearance         | scalar     | Visual*         | NORML     | NORML         | NORML       |          |
| Odor               | scalar     | Visual*         | NORML     | NORML         | NORML       |          |
| Coolant Appearance |            | Visual*         | Clear     | Clear         | Clear       |          |
| Boiling Point      | °C         | WC Method*      |           | 105           |             |          |
| Specific Gravity   |            | ASTM D1298*     | 1.07      | <b>1.049</b>  | ▲ 1.049     |          |
| pН                 | Scale 0-14 | ASTM D1287*     | 10.5      | 9.55          | 9.79        |          |
| Nitrites           | ppm        | Alcan Test Kit* |           | 960           | 1080        |          |
| Reserve Alkalinity | Scale 0-20 | ASTM D1121*     | 5.0       | 5.6           | 2.7         |          |
| Percentage Glycol  | %          | ASTM D3321*     |           | 36.1          | 36.1        |          |
| Freezing Point     | °C         | ASTM D3321*     | -37       | -21           | -5          |          |
| Carboxylate        |            |                 |           |               |             |          |
| Silicon            | ppm        | ASTM D5185(m)   |           | 38            | 118         |          |
| Phosphorus         | ppm        | ASTM D5185(m)   |           | 49            | 57          |          |
| Boron              | ppm        | ASTM D5185(m)   |           | 129           | 147         |          |
| Molybdenum         | ppm        | ASTM D5185(m)   |           | 11            | 3           |          |
| Sodium             | ppm        | ASTM D5185(m)   |           | 1236          | 1081        |          |
| Potassium          | ppm        | ASTM D5185(m)   |           | 208           | 261         |          |
| Coolant Color      |            | Visual*         | Blue      | Green         | Green       |          |
|                    |            |                 |           | $\sim$ $\sim$ |             |          |







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