

**WEAR CONTAMINATION FLUID CONDITION** 

**SEVERE ABNORMAL NORMAL** 

(C-FIKW)

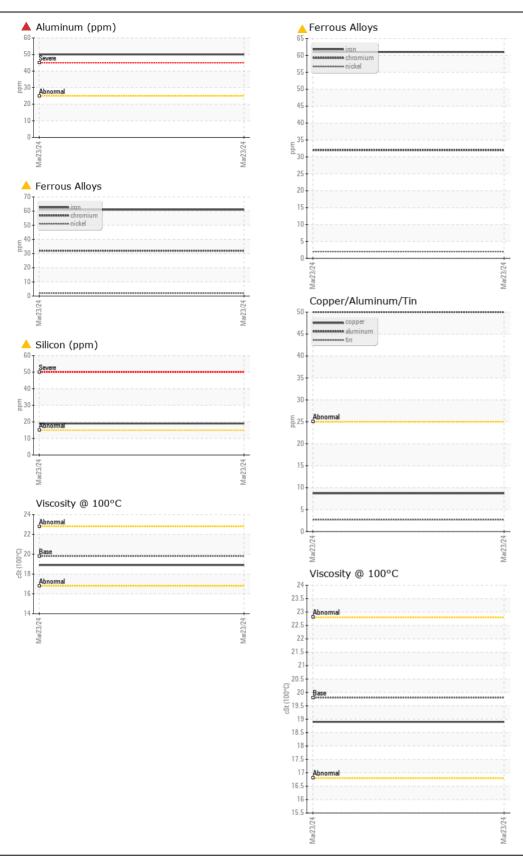
## [C-FIKW] PIPER PA-20/22 5303-27

Piston Aircraft Engine							
PHILLIPS 66 AVIATION X/C OIL SAE20W50 (6 L	IR)						
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. We advise that you check the engine magneto timing. We advise that you check for a possible too-lean mixture, or an over-advanced ignition timing. We recommend that you drain the oil from the component if this has not already been done. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WC0894696		
	Sample Date		Client Info		23 Mar 2024		
	TSN	hrs	Client Info		1931		
	TSO	hrs	Client Info		1931		
	Oil Age	hrs	Client Info		17		
	Filter Age	hrs	Client Info		17		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				SEVERE		
WEAR	Iron	ppm	ASTM D5185(m)	>90	61		
Aluminum ppm levels are severe. Chromium ppm levels are abnormal. Ring wear is indicated. High Aluminum (AI) level indicates abnormal bearing wear.	Chromium	ppm	ASTM D5185(m)	>20	<b>△</b> 32		
	Nickel	ppm	ASTM D5185(m)	>15	2		
	Titanium	ppm	ASTM D5185(m)		<1		
	Silver	ppm	ASTM D5185(m)	>5	0		
	Aluminum	ppm	ASTM D5185(m)	>25	<b>5</b> 0		
	Lead	ppm	ASTM D5185(m)	>20000	1826		
	Copper	ppm	ASTM D5185(m)	>25	9		
	Tin	ppm	ASTM D5185(m)	>30	3		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION  There is a moderate concentration of dirt present in the oil. High amount of ingressed dirt has caused abrasive wear to the component.	Silicon	nnm	ASTM D5185(m)	>15	<u>^</u> 19		
	Potassium	ppm	ASTM D5185(m)	>20	1		
	Fuel	ррпп	WC Method	>4.0	<1.0		
	Water			>0.1	NEG		
	Glycol		WC Method	70.1	NEG		
	Silt	scalar	Visual*	NONE	VLITE		
	Debris	scalar	Visual*	NONE	VLITE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water			>0.1	NEG		
ELUID CONDITION							
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		3		
The oil is no longer serviceable as a result of the abnormal and/or severe wear.	Boron	ppm	ASTM D5185(m)		<1		
	Barium	ppm	ASTM D5185(m)		<1		
	Molybdenum	ppm	ASTM D5185(m)		4		
	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm	ASTM D5185(m)		3		
	Calcium	ppm	ASTM D5185(m)		28		
	Phosphorus	ppm	ASTM D5185(m)		12		
	Zinc	ppm	ASTM D5185(m)		22		
	Sulfur	ppm	ASTM D5185(m)		964		

Visc @ 100°C cSt

18.9

ASTM D7279(m) 19.8





CALA
Length 19991

ISO 17025:2017
Accredited

 Laboratory
 : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

 Sample No.
 : WC0894696
 Received
 : 03 Apr 2024

 Lab Number
 : 02626419
 Tested
 : 03 Apr 2024

Accredited Laboratory Laboratory

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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