



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
IRON SHORING

Machine Id
100-028

Component
Right Final Drive

Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 80W90. Please confirm.

WEAR

All component wear rates are normal.

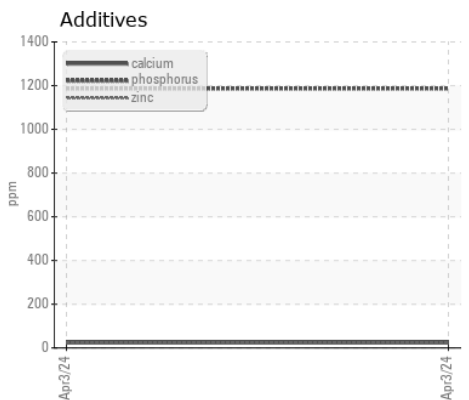
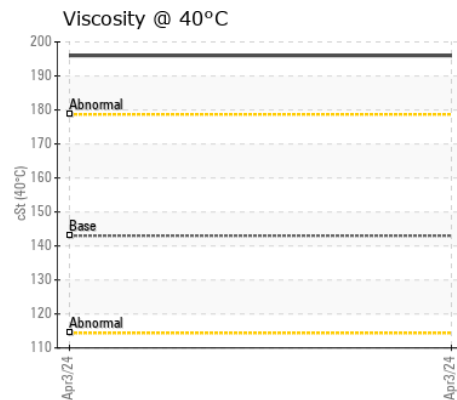
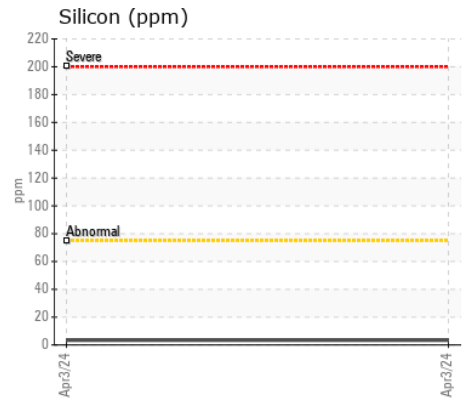
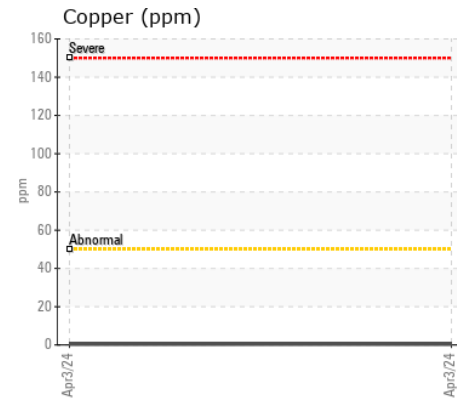
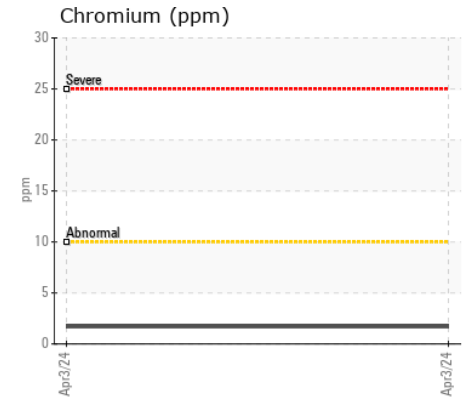
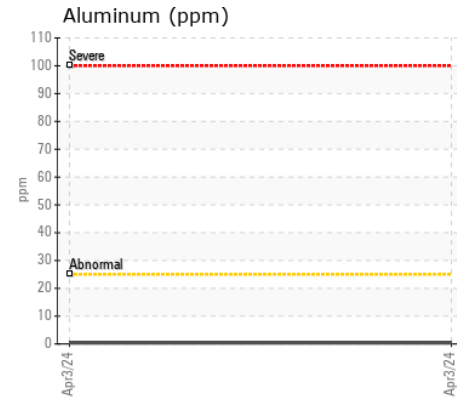
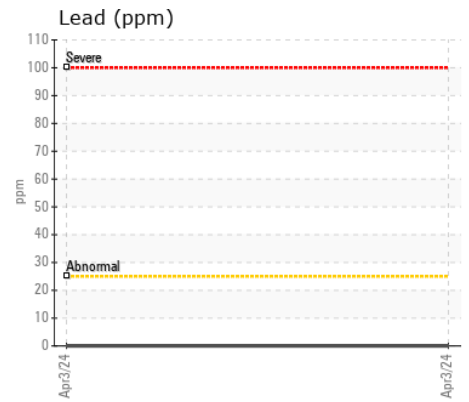
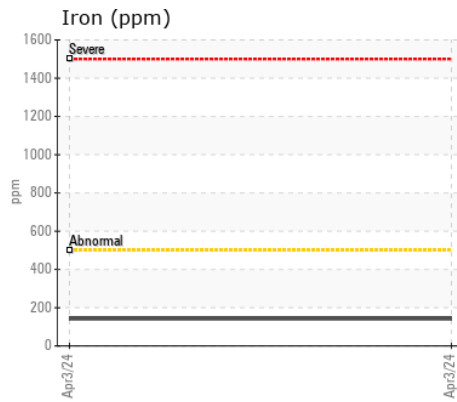
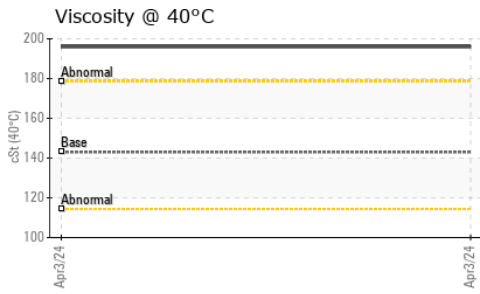
CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0286931	---	---
Sample Date		Client Info		03 Apr 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Changed	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				NORMAL	---	---
Iron	ppm	ASTM D5185(m)	>500	142	---	---
Chromium	ppm	ASTM D5185(m)	>10	2	---	---
Nickel	ppm	ASTM D5185(m)	>10	1	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>25	<1	---	---
Lead	ppm	ASTM D5185(m)	>25	0	---	---
Copper	ppm	ASTM D5185(m)	>50	<1	---	---
Tin	ppm	ASTM D5185(m)	>10	0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Silicon	ppm	ASTM D5185(m)	>75	3	---	---
Potassium	ppm	ASTM D5185(m)	>20	4	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	Visual*	NONE	VLITE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	VLITE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.2	NEG	---	---
Sodium	ppm	ASTM D5185(m)	>170	5	---	---
Boron	ppm	ASTM D5185(m)	400	5	---	---
Barium	ppm	ASTM D5185(m)	200	8	---	---
Molybdenum	ppm	ASTM D5185(m)	12	0	---	---
Manganese	ppm	ASTM D5185(m)		0	---	---
Magnesium	ppm	ASTM D5185(m)	12	2	---	---
Calcium	ppm	ASTM D5185(m)	150	24	---	---
Phosphorus	ppm	ASTM D5185(m)	1650	1187	---	---
Zinc	ppm	ASTM D5185(m)	125	24	---	---
Sulfur	ppm	ASTM D5185(m)	22500	24921	---	---
Visc @ 40°C	cSt	ASTM D7279(m)	143	196	---	---



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0286931
Lab Number : 02626706
Unique Number : 5759838
Test Package : MOB 1
Received : 04 Apr 2024
Tested : 04 Apr 2024
Diagnosed : 04 Apr 2024 - Wes Davis

RONI/IRON SHORE EXCAVATING LTD.
 100 MACINTOSH BLVD
 VAUGHAN, ON
 CA L4K 4P3
 Contact: Nathan Fernandes
 nfernandes@roni.ca

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.