WEAR CONTAMINATION **FLUID CONDITION** **ABNORMAL ABNORMAL NORMAL**

Machine Id 121-10029

Component Drive End Blower

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Check seals and/or filters for points of contaminant entry. We recommend either performing an oil change or oil filtration. We cannot recommend specific action as we have limited information with regards to reservoir capacity and/or lubricant type. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.	Sample Number		Client Info		WC0839731		
	Sample Date		Client Info		28 Mar 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	PQ		ASTM D8184*		<u>^</u> 688		
PQ levels are abnormal. Aluminum, chromium and iron ppm levels are abnormal. The high ferrous density (PQ) index indicates that abnormal wear is occurring.	Iron	nnm	ASTM D5185(m)	> 20	▲ 702		
	Chromium	ppm	ASTM D5185(m)	>20	▲ 31		
	Nickel	ppm	ASTM D5185(m)		13		
	Titanium	ppm	ASTM D5185(III) ASTM D5185(m)	720	าง <1		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>20	<u>↓</u> 24		
	Lead	ppm	ASTM D5185(m)		0		
	Copper	ppm	ASTM D5185(m)	>20	2		
	Tin	ppm	ASTM D5185(m)		0		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTABINATION	0.11.		AOTM DELOC	45			
CONTAMINATION Elemental level of silicon (Si) above normal indicating ingress of seal material.	Silicon	ppm	ASTM D5185(m)	>15	<u> </u>		
	Potassium	ppm	ASTM D5185(m)	>20	<1 NEO		
	Water		WC Method	NONE	NEG		
	Silt Debris	scalar	Visual* Visual*	NONE	VLITE VLITE		
	Sand/Dirt	scalar		NONE	NONE		
	Appearance	scalar scalar	Visual* Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
				INOTHINE	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		1		
The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.	Boron	ppm	ASTM D5185(m)		2		
	Barium	ppm	ASTM D5185(m)	5.0	2		
	Molybdenum	ppm	ASTM D5185(m)		0		
	Manganese	ppm	ASTM D5185(m)		6		
	Magnesium	ppm	ASTM D5185(m)		2		
	Calcium	ppm	ASTM D5185(m)		6		
	Phosphorus	ppm	ASTM D5185(m)		78		
	Zinc	ppm	ASTM D5185(m)		4		
	Sulfur	ppm	ASTM D5185(m)	1900	1836		

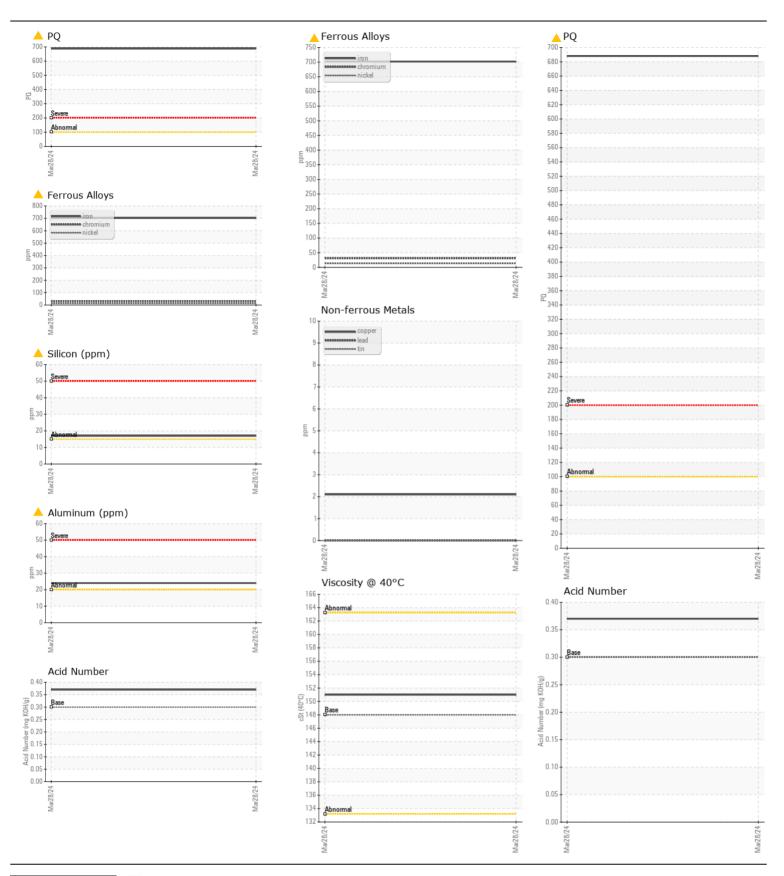
Acid Number (AN) mg KOH/g ASTM D974* 0.3

Visc @ 40°C cSt

0.37

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Contact/Location: George DiFrancesco - GEPCOB





CALA ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Sample No.

: WC0839731 Received : 04 Apr 2024 Lab Number : 02626797 **Tested** : 04 Apr 2024 : 05 Apr 2024 - Kevin Marson Unique Number : 5759929 Diagnosed

Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

DXP - SCS - Sabic IP Cobourg 44 Normar Road

Cobourg, ON CA K9A 4L7

Contact: George DiFrancesco george.difrancesco@sabic.com T: (905)373-3988

F: (905)373-3844