

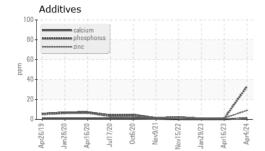
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

System 33 - Gas Compression D3310B GAS COMPRESSOR SEAL OIL

Compressor

IRVING D & E ISO 32 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.	Sample Number		Client Info		PP	PP	PP
	Sample Date		Client Info		04 Apr 2024	16 Apr 2023	29 Jan 2023
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	SEVERE	SEVERE
WEAR	Iron	ppm	ASTM D5185(m)	>50	10	2	2
Component wear rates appear to be normal (unconfirmed).	Chromium	ppm	ASTM D5185(m)	>5	0	0	0
	Nickel	ppm	ASTM D5185(m)		<1	<1	0
	Titanium	ppm	ASTM D5185(m)		0	0	0
	Silver	ppm	ASTM D5185(m)		0	0	0
	Aluminum	ppm	ASTM D5185(m)	>15	<1	<1	0
	Lead	ppm	ASTM D5185(m)	>65	0	0	0
	Copper	ppm	ASTM D5185(m)	>65	<1	0	0
	Tin	ppm	ASTM D5185(m)	>10	0	0	<1
	Vanadium	ppm	ASTM D5185(m)		0	0	0
	White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>35	3	<1	<1
Insufficient sample was received to conduct all the routine laboratory tests. Excessive free water present.	Potassium	ppm	ASTM D5185(m)	>20	<1	0	0
	Water		WC Method	>0.1	NEG	NEG	NEG
	Silt	scalar	Visual*	NONE	NONE	NONE	NONE
	Debris	scalar	Visual*	NONE	VLITE	VLITE	NONE
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
	Appearance	scalar	Visual*	NORML	▲ WGOIL	NORML	NORML
	Odor	scalar	Visual*	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	Visual*	>0.1	NEG	.2%	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		<1	<1	<1
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185(m)	0.0	4	0	<1
	Barium	ppm	ASTM D5185(m)	0.2	<1	0	0
	Molybdenum	ppm	ASTM D5185(m)	0.0	0	0	0
	Manganese	ppm	ASTM D5185(m)		0	0	0
	Magnesium	ppm	ASTM D5185(m)	0.3	<1	0	0
	Calcium	ppm	ASTM D5185(m)	2.0	1	0	0
	Phosphorus	ppm	ASTM D5185(m)		33	<1	<1
	Zinc	ppm	ASTM D5185(m)	7.4	9	1	1
	Sulfur	ppm	ASTM D5185(m)		249	300	305
Report Id: HIBSTJ [WCAMIS] 02627144 (Generated: 04/09/2024 10:47:54) Rev: 1			Cont	act/Loca	tion: Christo	pher Michela	u - HIBSTJ





CALA ISO 17025:2017 Accredited Laboratory

Sample No.

Laboratory : PP Lab Number : 02627144

Unique Number : 5760276 Test Package : TEST (Additional Tests: ICP, Spat)

Received **Tested** Diagnosed

: 05 Apr 2024 : 09 Apr 2024

: 09 Apr 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 HIBERNIA MGMT & DEVELOPMENT CO. LTD SUITE 1000,, 100 NEW GOWER STREET ST.JOHNS, NL

CA A1C 6K3 Contact: Christopher Michelau christopher.j.michelau@exxonmobil.com

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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