**WEAR** CONTAMINATION **FLUID CONDITION**  **NORMAL NORMAL NORMAL** 

Furnaces Machine Id

**32-164**Component

Gear Reducer

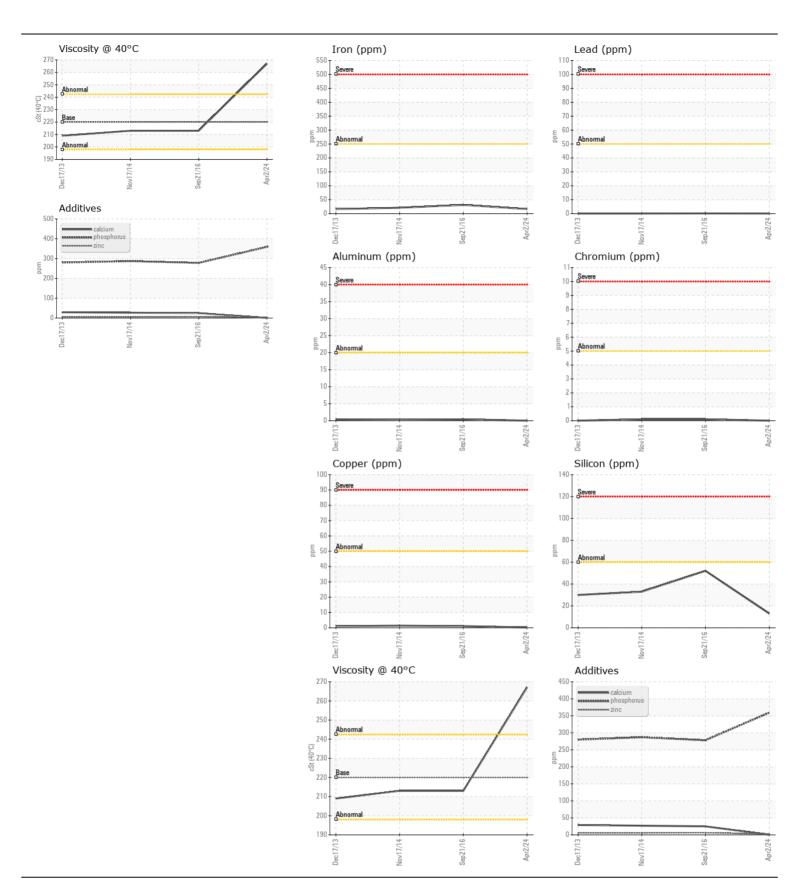
Gear Reducer Fluid ESSO SPARTAN EP 220 ( GAL)							
Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. Please specify the component make and model with your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0884671	WC0279177	WC0261477
	Sample Date		Client Info		02 Apr 2024	21 Sep 2016	17 Nov 2014
	Machine Age	days	Client Info		0	0	0
	Oil Age	days	Client Info		0	0	0
	Filter Age	days	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185(m)	>250	16	31	21
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>5	0	<1	<1
	Nickel	ppm	ASTM D5185(m)	>5	<1	<1	1
	Titanium	ppm	ASTM D5185(m)		0	0	<1
	Silver	ppm	ASTM D5185(m)		0	0	0
	Aluminum	ppm	ASTM D5185(m)	>20	0	<1	<1
	Lead	ppm	ASTM D5185(m)	>50	0	<1	0
	Copper	ppm	ASTM D5185(m)	>50	<1	1	1
	Tin	ppm	ASTM D5185(m)	>5	0	0	0
	Vanadium	ppm	ASTM D5185(m)		0	0	0
	White Metal	scalar	Visual*	NONE	NONE	NONE	VLITE
	Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
CONTAMINATION  There is no indication of any contamination in the oil.	Silicon	ppm	ASTM D5185(m)	>60	13	52	33
	Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
	Water		WC Method	>0.2	NEG	NEG	NEG
	Silt	scalar	Visual*	NONE	NONE	NONE	NONE
	Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
	Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
	Odor	scalar	Visual*	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		<1	<1	<1
The oil viscosity is higher than typical. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)	.5	15	18	24
	Barium	ppm	ASTM D5185(m)		0	<1	0
	Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
	Manganese	ppm	ASTM D5185(m)		<1	<1	<1
	Magnesium	ppm	ASTM D5185(m)	0	<1	1	2
	Calcium	ppm	ASTM D5185(m)	1.7	<1	25	27
	Phosphorus	ppm	ASTM D5185(m)		359	278	287
	Zinc	ppm	ASTM D5185(m)	.3	2	6	6
	Sulfur	ppm	ASTM D5185(m)		3767	7076	7754

Visc @ 40°C

213

267

ASTM D7279(m) 220





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WC0884671 Lab Number : 02627501

Unique Number : 5760633 Test Package : MOB 1

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 08 Apr 2024 **Tested** : 09 Apr 2024

: 09 Apr 2024 - Kevin Marson Diagnosed

Vale - Copper Cliff Smelter COPPER CLIFF SMELTER WAREHOUSE, 155 BALSAM ST.

COPPER CLIFF, ON CA P0M 1N0 Contact: Andy Kozachanko

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Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.