

Machine Id
ST253
Component
Diesel Engine
Fluid
PETRO CANADA DURON UHP 5W40 (8 LTR)

RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | PC0082685 | PC0078297 | PC0071444 |
| Sample Date | | Client Info | | 27 Mar 2024 | 13 Feb 2024 | 19 Jan 2023 |
| Machine Age | hrs | Client Info | | 34250 | 33870 | 32000 |
| Oil Age | hrs | Client Info | | 0 | 0 | 500 |
| Filter Age | hrs | Client Info | | 0 | 0 | 500 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Filter Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | ABNORMAL | NORMAL | NORMAL |

WEAR

Copper ppm levels are abnormal. Lead ppm levels are noted. Bearing wear is indicated.

| | | | | | | |
|--------------|--------|---------------|------|--------------|-----|-----|
| Iron | ppm | ASTM D5185(m) | >100 | 30 | 21 | 15 |
| Chromium | ppm | ASTM D5185(m) | >20 | <1 | <1 | <1 |
| Nickel | ppm | ASTM D5185(m) | >4 | <1 | <1 | <1 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | >3 | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185(m) | >20 | 4 | 4 | 2 |
| Lead | ppm | ASTM D5185(m) | >40 | 8 | <1 | 2 |
| Copper | ppm | ASTM D5185(m) | >330 | 321 | 6 | 17 |
| Tin | ppm | ASTM D5185(m) | >15 | <1 | 0 | 1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| White Metal | scalar | Visual* | NONE | NONE | --- | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- | --- |

CONTAMINATION

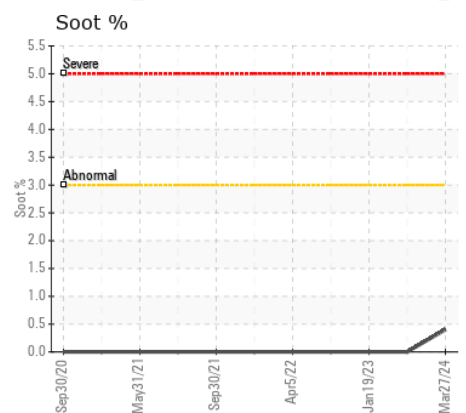
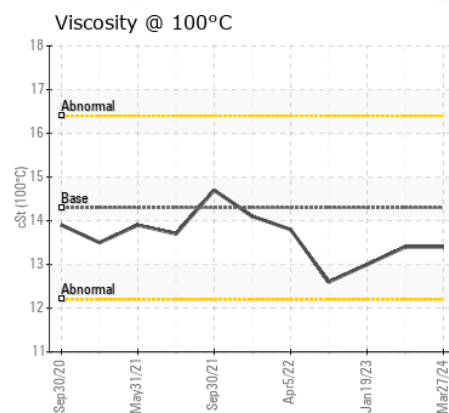
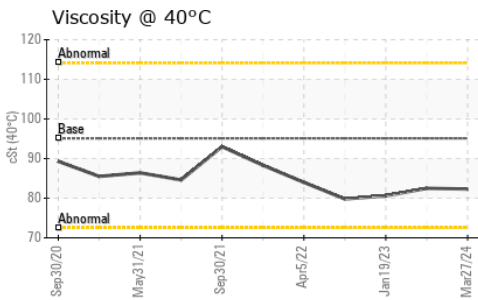
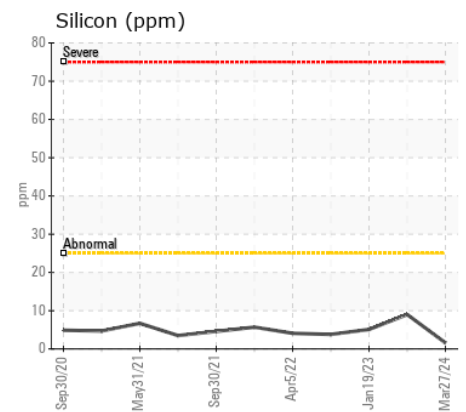
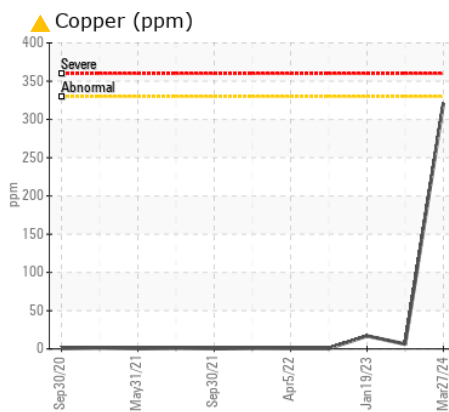
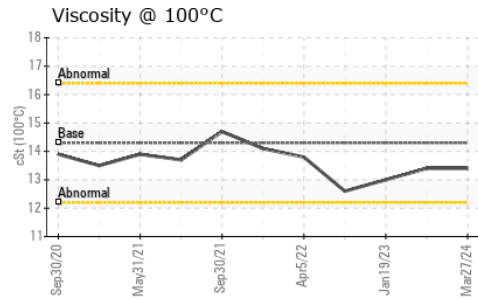
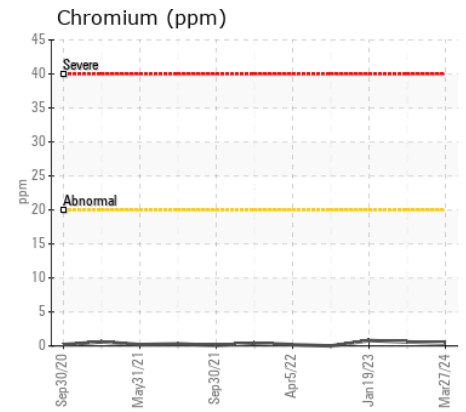
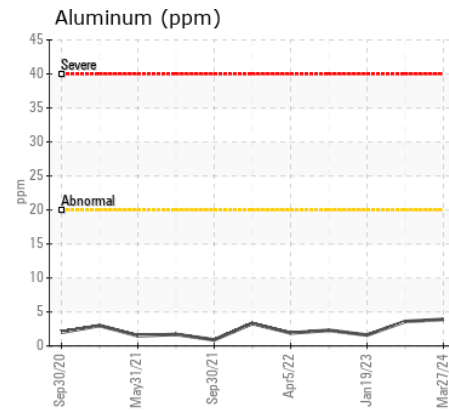
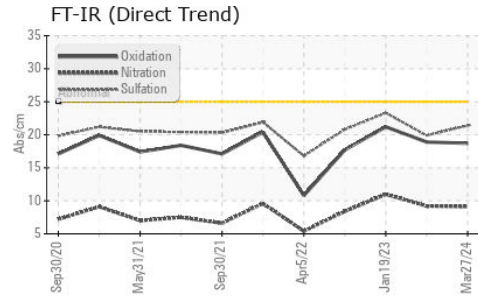
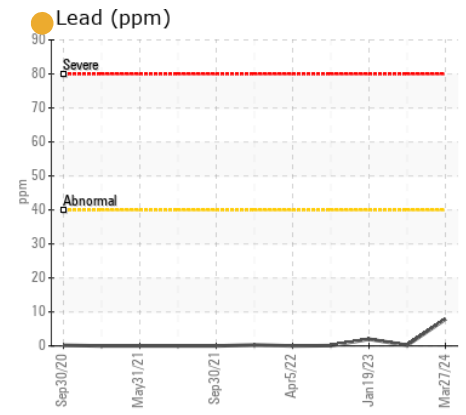
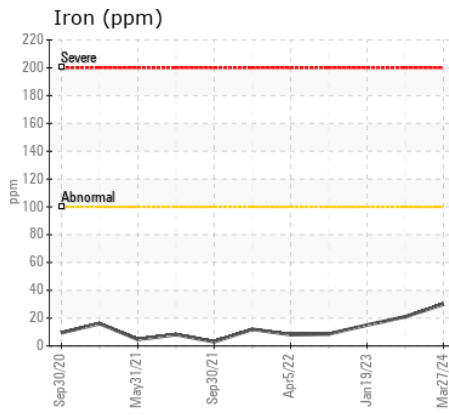
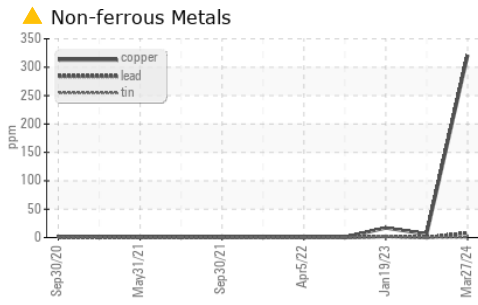
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

| | | | | | | |
|------------------|----------|---------------|-------|----------------|-------|-------|
| Silicon | ppm | ASTM D5185(m) | >25 | 2 | 9 | 5 |
| Potassium | ppm | ASTM D5185(m) | >20 | 6 | 1 | <1 |
| Fuel | | WC Method | >5 | <1.0 | <1.0 | <1.0 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Glycol | | WC Method | | NEG | NEG | NEG |
| Soot % | % | ASTM D7844* | >3 | 0.4 | 0 | 0 |
| Nitration | Abs/cm | ASTM D7624* | >20 | 9.1 | 9.2 | 11.0 |
| Sulfation | Abs/.1mm | ASTM D7415* | >30 | 21.4 | 19.9 | 23.3 |
| Silt | scalar | Visual* | NONE | NONE | --- | --- |
| Debris | scalar | Visual* | NONE | NONE | --- | --- |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- | --- |
| Appearance | scalar | Visual* | NORML | NORML | --- | --- |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.2 | NEG | NEG | NEG |

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| | | | | | | |
|----------------------|----------|---------------|------|--------------|------|------|
| Sodium | ppm | ASTM D5185(m) | | 4 | 4 | 4 |
| Boron | ppm | ASTM D5185(m) | 65 | 36 | 48 | 21 |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | <1 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 65 | 57 | 60 | 57 |
| Manganese | ppm | ASTM D5185(m) | 0 | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185(m) | 1160 | 1089 | 1014 | 1085 |
| Calcium | ppm | ASTM D5185(m) | 820 | 809 | 836 | 859 |
| Phosphorus | ppm | ASTM D5185(m) | 1160 | 964 | 972 | 1053 |
| Zinc | ppm | ASTM D5185(m) | 1260 | 1174 | 1111 | 1207 |
| Sulfur | ppm | ASTM D5185(m) | 3000 | 2581 | 2838 | 2692 |
| Oxidation | Abs/.1mm | ASTM D7414* | >25 | 18.7 | 18.9 | 21.2 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 95.1 | 82.3 | 82.5 | 80.6 |
| Visc @ 100°C | cSt | ASTM D7279(m) | 14.3 | 13.4 | 13.4 | 13.0 |
| Viscosity Index (VI) | Scale | ASTM D2270* | 169 | 165 | 165 | 162 |



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : PC0082685
Lab Number : 02627831
Unique Number : 5760963
Test Package : MOB 1 (Additional Tests: KV40, VI, Visual)

Green Infrastructure and Partners Inc (GIPI) - 286 - Shoring & Foundations
 151 Ram Forest Rd,
 Stouffville, ON
 CA L4A 2G8
 Contact: Shannon Abbott
 sabbott@gipi.com
 T: (905)750-5900
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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.