

[22177328] 129-174 Feed Screw circulating oil (S/N R260532) **Circulating Bearing ESSO SPARTAN EP 150 (3 LTR)**

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

WEAR

Iron ppm levels are abnormal. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion.

CONTAMINATION

There is no indication of any contamination in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

	Test	UOM	Method	Limit/Abn	Curre	ent	History1	History2
	Sample Number		Client Info		WC08	88577	WC0870411	WC0813438
	Sample Date		Client Info		26 Mai	r 2024	07 Dec 2023	05 Oct 2023
	Machine Age	mths	Client Info		0		0	0
	Oil Age	mths	Client Info		0		0	0
	Filter Age	mths	Client Info		0		0	0
	Oil Changed		Client Info		N/A		N/A	N/A
	Filter Changed		Client Info		N/A		N/A	N/A
	Sample Status				ABNO	RMAL	NORMAL	NORMAL
	PQ		ASTM D8184*		0		9	0
	Iron	ppm	ASTM D5185(m)	>20	A 83		28	27
	Chromium	ppm	ASTM D5185(m)	>20	<1		0	0
	Nickel	ppm	ASTM D5185(m)	>20	0		<1	0
	Titanium	ppm	ASTM D5185(m)		0		0	0
	Silver	ppm	ASTM D5185(m)		0		<1	<1
	Aluminum	ppm	ASTM D5185(m)	>20	3		0	0
	Lead	ppm	ASTM D5185(m)	>20	0		0	<1
	Copper	ppm	ASTM D5185(m)	>20	<1		<1	<1
	Tin	ppm	ASTM D5185(m)	>20	0		0	0
	Vanadium	ppm	ASTM D5185(m)		0		0	0
	White Metal	scalar	Visual*	NONE	NC	ONE	NONE	NONE
	Yellow Metal	scalar	Visual*	NONE	NC	DNE	NONE	NONE
	Silicon	ppm	ASTM D5185(m)	>15	2		2	2
	Potassium	ppm	ASTM D5185(m)	>20	- <1		0	0
	Water	PP	WC Method	>2	NE	G	NEG	NEG
	Silt	scalar	Visual*	NONE		DNE	NONE	NONE
	Debris	scalar	Visual*	NONE	-	DNE	NONE	NONE
	Sand/Dirt	scalar	Visual*	NONE		DNE	NONE	NONE
	Appearance	scalar	Visual*	NORML	NC	RML	NORML	NORML
	Odor	scalar	Visual*	NORML	NC	RML	NORML	NORML
	Emulsified Water	scalar	Visual*	>2	NE		NEG	NEG
	Sodium	ppm	ASTM D5185(m)		4		<1	<1
	Boron	ppm	ASTM D5185(m)	4.0	4		26	20
	Barium	ppm	ASTM D5185(m)	0	<1		0	<1
	Molybdenum	ppm	ASTM D5185(m)	0	0		0	0
	Manganese	ppm	ASTM D5185(m)		<1		0	0
	Magnesium	ppm	ASTM D5185(m)	0	6		0	<1
	Calcium	ppm	ASTM D5185(m)	0.8	14		1	4
	Phosphorus	ppm	ASTM D5185(m)	250	23	3	321	323
	Zinc	ppm	ASTM D5185(m)	1.0	4		1	2
	Sulfur	ppm	ASTM D5185(m)	5133	11	118	11062	14338
	Acid Number (AN)	mg KOH/g	ASTM D974*	0.75	0.3	88	0.58	0.73

Visc @ 40°C

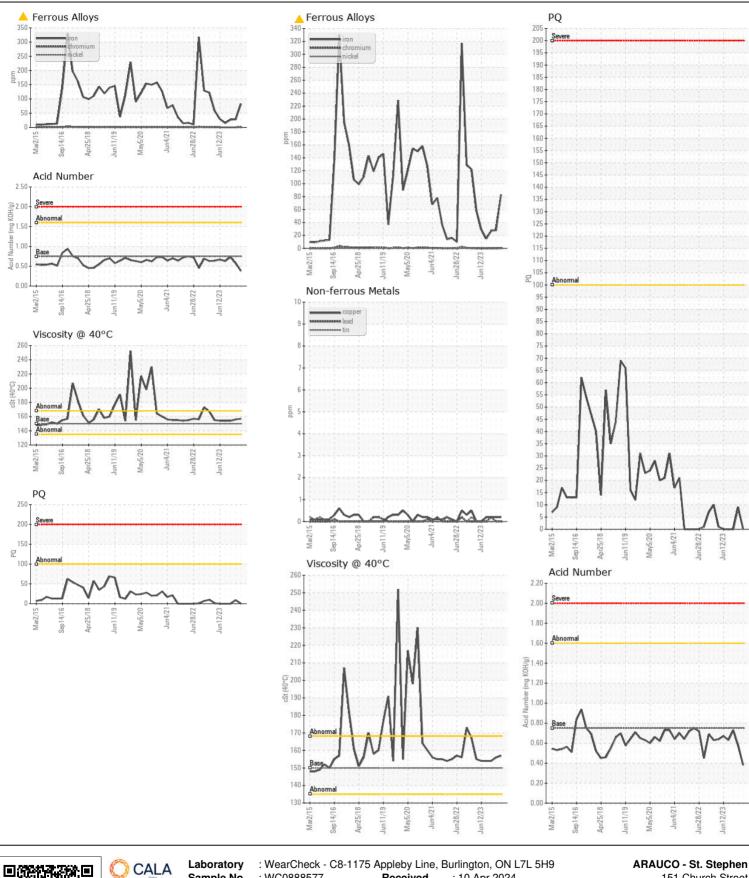
cSt

ASTM D7279(m) 150

156 Contact/Location: Jim Sears - FLASTS

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Sample No. : WC0888577 Received : 10 Apr 2024 Lab Number : 02628002 Tested : 11 Apr 2024 ISO 17025:2017 Diagnosed Accredited Unique Number : 5761134 : 11 Apr 2024 - Kevin Marson Laboratory Test Package : IND 2 To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. ARAUCO - St. Stephen 151 Church Street St. Stephen, NB CA E3L 3A6 Contact: Jim Sears Jim.Sears@arauco.com T: (506)465-2858 F: (506)465-2831

Contact/Location: Jim Sears - FLASTS Page 2 of 2