



LIEBHERR

COOLANT REPORT

CORROSION

NORMAL

CONTAMINANTS

SEVERE

COOLANT CONDITION

NORMAL



Area

SOLETANCHE [604374]

Machine Id

LIEBHERR HS8100 186028

Component

Coolant

Fluid

HYBRID (HOAT) COOLANT (--- LTR)

RECOMMENDATION

Clean cooling system with an acid-based cleaner according to directions, and flush with water afterwards thoroughly. Refill with 50/50 premix of manufacturer recommended coolant. Resample in 30 days.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0286948	---	---
Sample Date		Client Info		06 Apr 2024	---	---
Machine Age	hrs	Client Info		2891	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Sample Status				SEVERE	---	---

CORROSION

All metal levels are normal indicating no corrosion in the cooling system.

Iron	ppm	ASTM D5185(m)	>15	0	---	---
Aluminum	ppm	ASTM D5185(m)	>10	<1	---	---
Copper	ppm	ASTM D5185(m)	>10	2	---	---
Lead	ppm	ASTM D5185(m)	>10	0	---	---
Tin	ppm	ASTM D5185(m)	>10	0	---	---
Silver	ppm	ASTM D5185(m)	>10	<1	---	---
Zinc	ppm	ASTM D5185(m)	>10	2	---	---

CONTAMINANTS

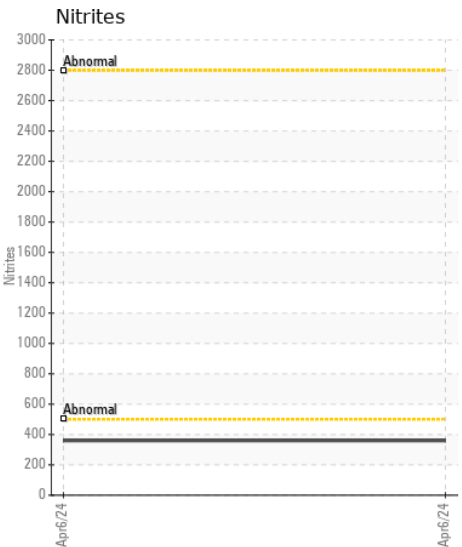
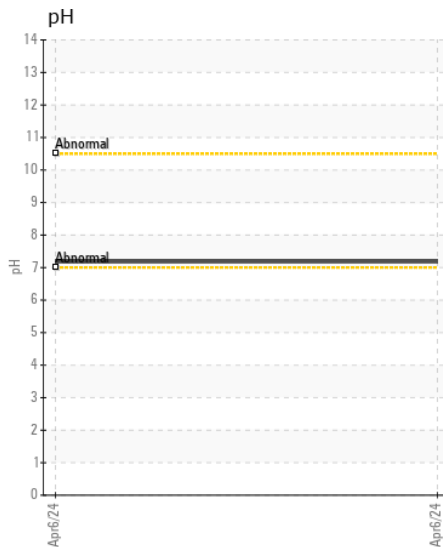
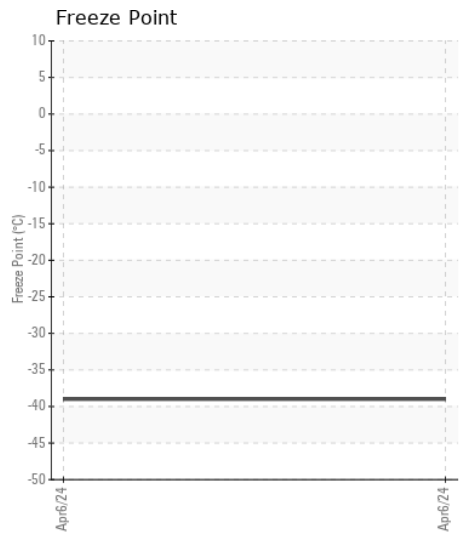
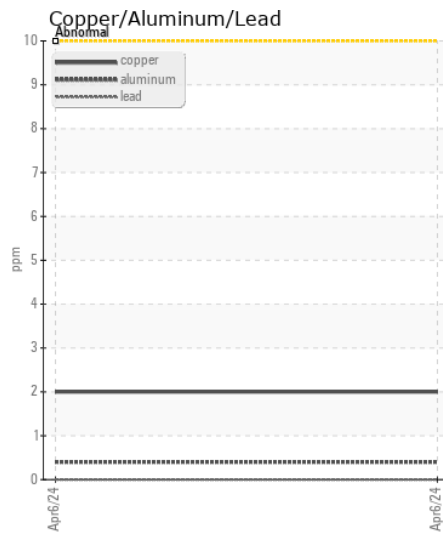
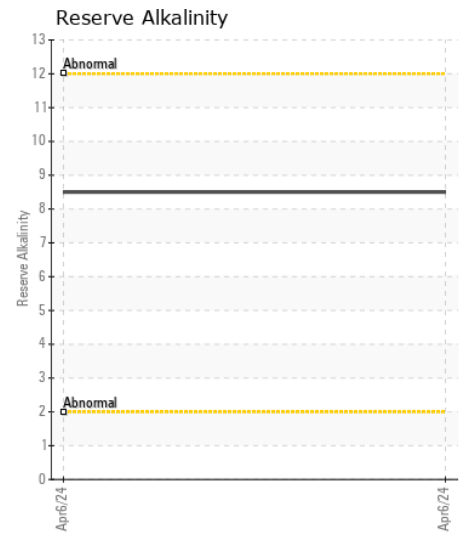
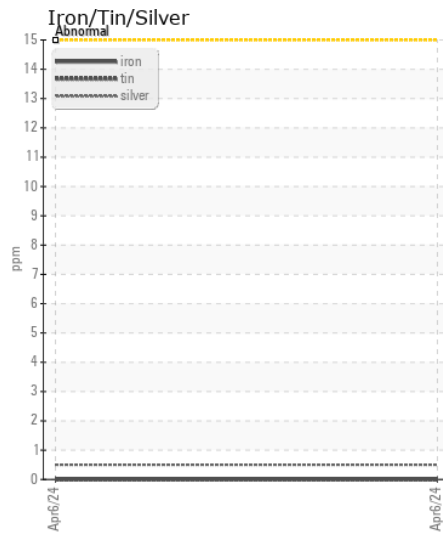
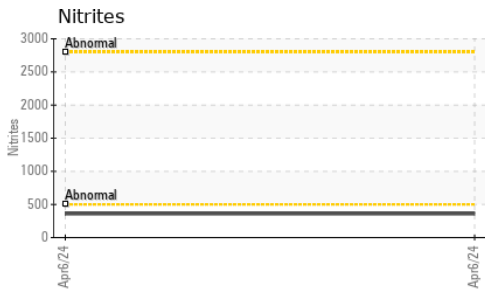
Hardness is critically elevated. Elevated hardness can allow scale formation that will reduce cooling system effectiveness.

Calcium	ppm	ASTM D5185(m)	>100	50	---	---
Magnesium	ppm	ASTM D5185(m)	>40	18	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Coolant Appearance		Visual*	Clear	Clear	---	---

COOLANT CONDITION

The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

Boiling Point	°C	WC Method*		108	---	---
Specific Gravity		ASTM D1298*		1.069	---	---
pH	Scale 0-14	ASTM D1287*		7.18	---	---
Nitrites	ppm	Alcan Test Kit*		360	---	---
Reserve Alkalinity	Scale 0-20	ASTM D1121*		8.5	---	---
Percentage Glycol	%	ASTM D3321*		51.3	---	---
Freezing Point	°C	ASTM D3321*		-39	---	---
Carboxylate				---	---	---
Silicon	ppm	ASTM D5185(m)		62	---	---
Phosphorus	ppm	ASTM D5185(m)		15	---	---
Boron	ppm	ASTM D5185(m)		30	---	---
Molybdenum	ppm	ASTM D5185(m)		4	---	---
Sodium	ppm	ASTM D5185(m)		7160	---	---
Potassium	ppm	ASTM D5185(m)		372	---	---
Coolant Color		Visual*		Pink	---	---



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0286948
Lab Number : 02628033
Unique Number : 5761165
Test Package : COOL (Additional Tests: GlycolType)

Received : 10 Apr 2024
Tested : 10 Apr 2024
Diagnosed : 10 Apr 2024 - Kevin Marson

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 CA L8L 0C8
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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.