CORROSION CONTAMINANTS COOLANT CONDITION

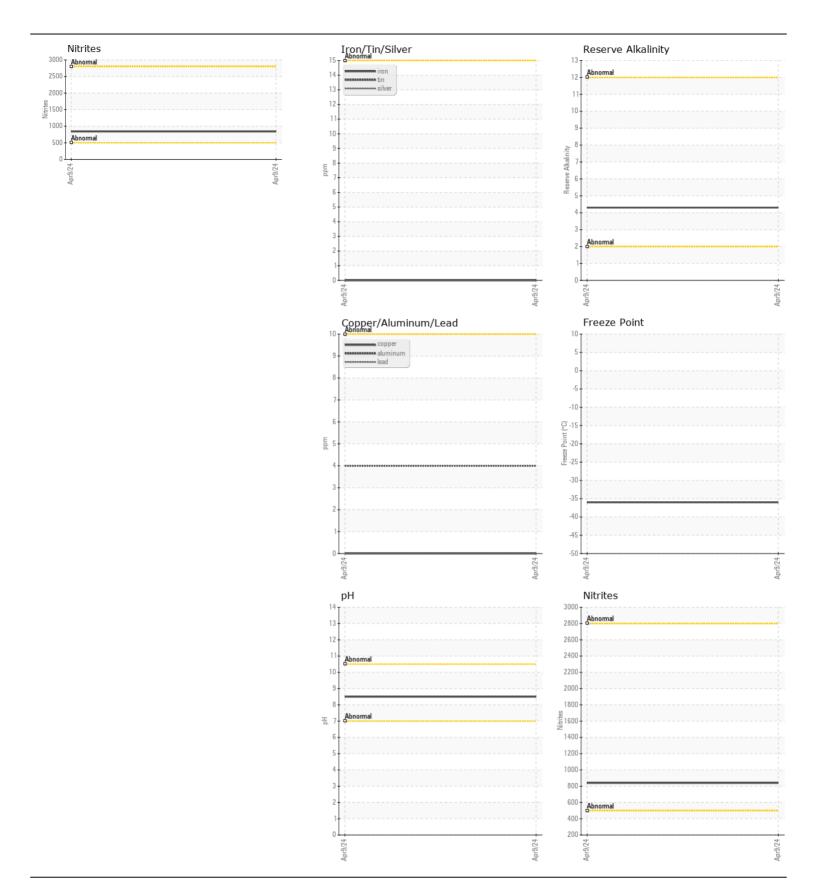
NORMAL NORMAL NORMAL



[33550]

CATERPILLAR SUNLIFE G1 (S/N 24Z09578) Component Coolant

| EXTENDED LIFE COOLANT (GAL) | | | | | | | |
|--|----------------------------|------------|-----------------|-----------|-------------|----------|----------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| The fluid is suitable for further service. Resample at the next service interval to monitor. | Sample Number | | Client Info | | WC0767440 | | |
| | Sample Date | | Client Info | | 09 Apr 2024 | | |
| | Machine Age | hrs | Client Info | | 0 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | N/A | | |
| | Sample Status | | | | NORMAL | | |
| CORROSION | Iron | ppm | ASTM D5185(m) | >15 | 0 | | |
| All metal levels are normal indicating no corrosion in the cooling system. | Aluminum | ppm | ASTM D5185(m) | | 4 | | |
| | Copper | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Lead | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Tin | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Silver | ppm | ASTM D5185(m) | >10 | 0 | | |
| | Zinc | ppm | ASTM D5185(m) | >10 | 1 | | |
| CONTAMINANTS | Calcium | nnm | ASTM D5185(m) | . 100 | | | |
| There is no indication of any contamination in the coolant. | Magnesium | ppm | ASTM D5185(m) | >100 | 5 2 | | |
| There is no indication of any contamination in the coolant. | Appearance | ppm | Visual* | NORML | NORML | | |
| | Odor | scalar | Visual* | NORML | NORML | | |
| | Coolant Appearance | Joalai | Visual* | Clear | Clear | | |
| | | | | | | | |
| COOLANT CONDITION | Boiling Point | °C | WC Method* | | 107 | | |
| The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable. | Specific Gravity | | ASTM D1298* | | 1.067 | | |
| | рН | Scale 0-14 | ASTM D1287* | 9.0 | 8.50 | | |
| | Nitrites | ppm | Alcan Test Kit* | | 840 | | |
| | Reserve Alkalinity | Scale 0-20 | ASTM D1121* | =0 | 4.3 | | |
| | Percentage Glycol | | ASTM D3321* | | 49.3 | | |
| | Freezing Point Carboxylate | 30 | ASTM D3321* | -40 | -36 | | |
| | Silicon | nnm | ASTM D5185(m) | | 8 | | |
| | Phosphorus | ppm | ASTM D5185(m) | | 3 | | |
| | Boron | ppm | ASTM D5185(m) | | 11 | | |
| | Molybdenum | ppm | ASTM D5185(m) | | 581 | | |
| | Sodium | ppm | ASTM D5185(m) | | 5689 | | |
| | Potassium | ppm | ASTM D5185(m) | | 24 | | |
| | Coolant Color | | Visual* | Orange/R | | | |





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02628309 Unique Number : 5761441

: WC0767440

Tested Test Package: COOL (Additional Tests: GlycolType)

Received : 11 Apr 2024 : 12 Apr 2024 Diagnosed

: 15 Apr 2024 - Kevin Marson

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 SOMMERS GENERATOR SALES LTD. 70 PACKHAM AVENUE STRATFORD, ON CA N4Z 0A6 Contact: Pat Devereaux

> pat.devereaux@sommersgen.com T: (519)655-2396

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

F: (519)655-6881

Contact/Location: Pat Devereaux - VP756504