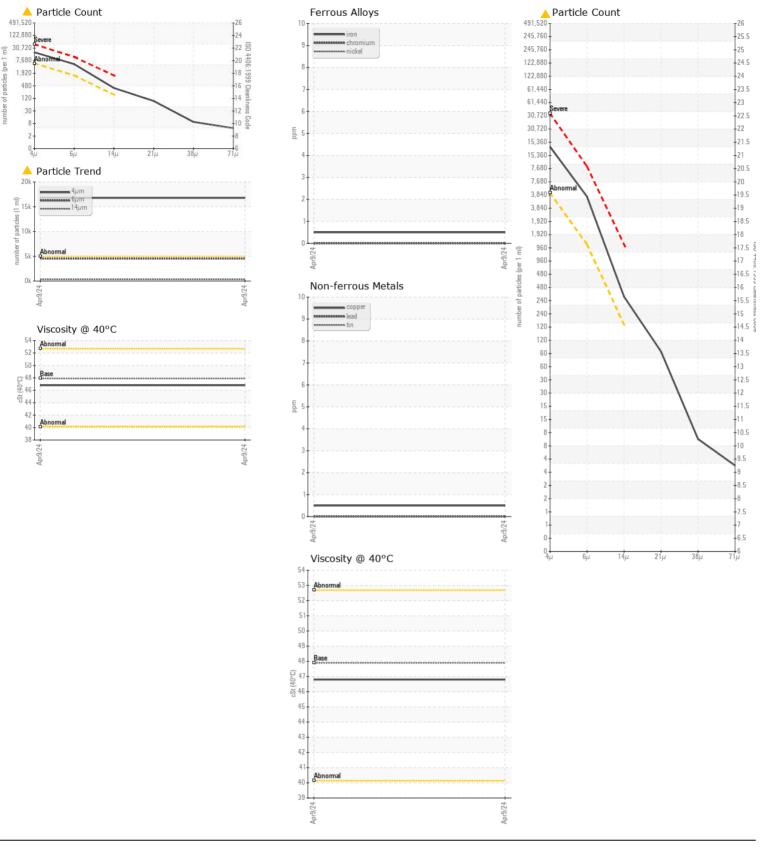
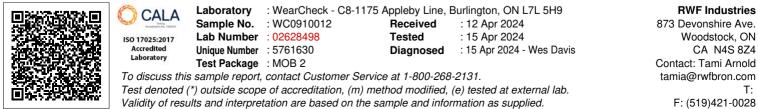


[90616] T001408 (S/N 24-M-03-2622) Hydraulic System

PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

PETRO CANADA HYDREX XV ALL SEASON I		`-					
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. We recommend an early resample to monitor this condition.	Sample Number		Client Info		WC0910012		
	Sample Date		Client Info		09 Apr 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185(m)	>20	<1		
	Chromium	ppm	ASTM D5185(m)		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185(m)		0		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>20	0		
	Lead	ppm	ASTM D5185(m)	>20	0		
	Copper	ppm	ASTM D5185(m)		<1		
	Tin	ppm	ASTM D5185(m)		0		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)		<1		
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Potassium	ppm	ASTM D5185(m)		<1		
	Water		WC Method		NEG		
	Particles >4µm		ASTM D7647		16778		
	Particles >6µm		ASTM D7647		A 4540		
	Particles >14µm		ASTM D7647		▲ 332		
	Particles >21µm		ASTM D7647 ASTM D7647		7 9		
	Particles >38µm Particles >71µm		ASTM D7647 ASTM D7647		8 4		
	Oil Cleanliness		ISO 4406 (c)		4		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	VLITE		
	Appearance		Visual*	NORML	NORML		
	Odor		Visual*	NORML	NORML		
	Emulsified Water			>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		<1		
The cilie still convice she statistical that the constant (a) and (Boron	ppm	ASTM D5185(m)	0	0		
The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Barium	ppm	ASTM D5185(m)	0	<1		
	Molybdenum	ppm	ASTM D5185(m)	0	0		
	Manganese	ppm	ASTM D5185(m)	1	0		
	Magnesium	ppm	ASTM D5185(m)	0	1		
	Calcium	ppm	ASTM D5185(m)	100	95		
	Phosphorus	ppm	ASTM D5185(m)	670	603		
	Zinc	ppm	ASTM D5185(m)	850	799		
	Sulfur	ppm	ASTM D5185(m)	1600	1458		
	Visc @ 40°C	cSt	ASTM D7279(m)	47.9	46.8		





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