



WEAR	<b>SEVERE</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**JOHN DEERE 644K 8018**  
Component  
**Diesel Engine**  
Fluid  
**PETRO CANADA 15W40 (--- GAL)**

**RECOMMENDATION**

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PC0075111</b>	PC0060113	PC0034342
Sample Date		Client Info		<b>18 Mar 2024</b>	28 Jun 2022	16 Jun 2021
Machine Age	hrs	Client Info		<b>5373</b>	3633	2859
Oil Age	hrs	Client Info		<b>0</b>	0	250
Filter Age	hrs	Client Info		<b>0</b>	0	250
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Changed
Sample Status				<b>SEVERE</b>	NORMAL	NORMAL

**WEAR**

Nickel ppm levels are severe. Exhaust valve wear is indicated.

Iron	ppm	ASTM D5185(m)	>51	<b>19</b>	19	22
Chromium	ppm	ASTM D5185(m)	>11	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185(m)	>5	<b>▲ 29</b>	<1	<1
Titanium	ppm	ASTM D5185(m)		<b>0</b>	<1	<1
Silver	ppm	ASTM D5185(m)	>3	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185(m)	>31	<b>2</b>	2	2
Lead	ppm	ASTM D5185(m)	>26	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185(m)	>26	<b>1</b>	4	6
Tin	ppm	ASTM D5185(m)	>4	<b>0</b>	<1	<1
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0

**CONTAMINATION**

There is no indication of any contamination in the oil.

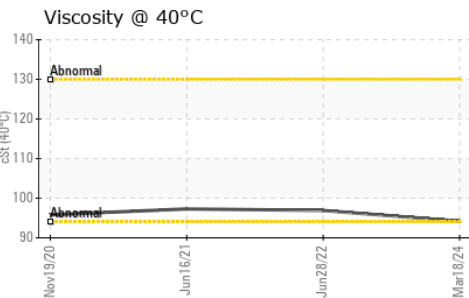
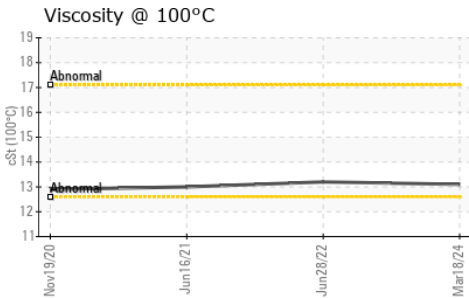
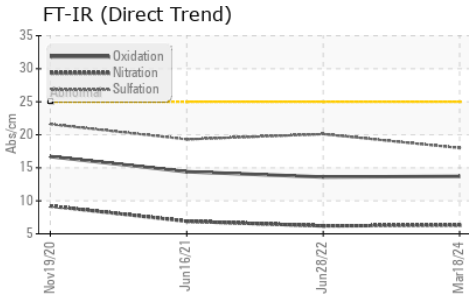
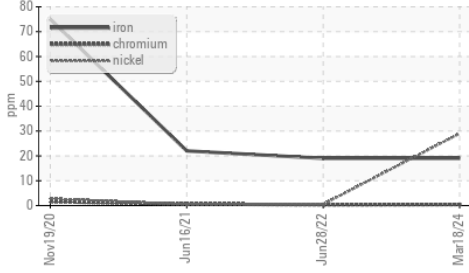
Silicon	ppm	ASTM D5185(m)	>22	<b>1</b>	3	3
Potassium	ppm	ASTM D5185(m)	>20	<b>1</b>	3	1
Fuel		WC Method	>2.1	<b>&lt;1.0</b>	<1.0	<1.0
Water		WC Method	>0.21	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	ASTM D7844*	>3	<b>0.1</b>	0.1	0.1
Nitration	Abs/cm	ASTM D7624*	>20	<b>6.3</b>	6.2	6.9
Sulfation	Abs/.1mm	ASTM D7415*	>30	<b>18.0</b>	20.1	19.3
Emulsified Water	scalar	Visual*	>0.21	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

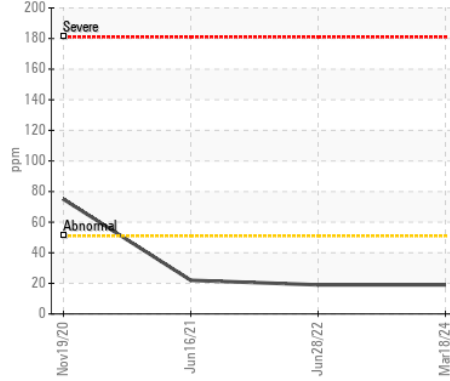
The oil is no longer serviceable as a result of the abnormal and/or severe wear.

Sodium	ppm	ASTM D5185(m)		<b>1</b>	2	2
Boron	ppm	ASTM D5185(m)		<b>2</b>	1	2
Barium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)		<b>61</b>	60	59
Manganese	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185(m)		<b>1007</b>	994	991
Calcium	ppm	ASTM D5185(m)		<b>1070</b>	1076	1082
Phosphorus	ppm	ASTM D5185(m)		<b>1005</b>	1023	1005
Zinc	ppm	ASTM D5185(m)		<b>1194</b>	1212	1274
Sulfur	ppm	ASTM D5185(m)		<b>2556</b>	2740	2722
Oxidation	Abs/.1mm	ASTM D7414*	>25	<b>13.7</b>	13.6	14.4
Visc @ 40°C	cSt	ASTM D7279(m)		<b>94.2</b>	96.9	97.3
Visc @ 100°C	cSt	ASTM D7279(m)		<b>13.1</b>	13.2	13.0
Viscosity Index (VI)	Scale	ASTM D2270*		<b>137</b>	134	130

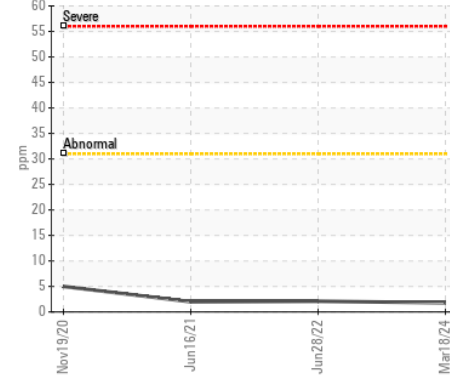
▲ Ferrous Alloys



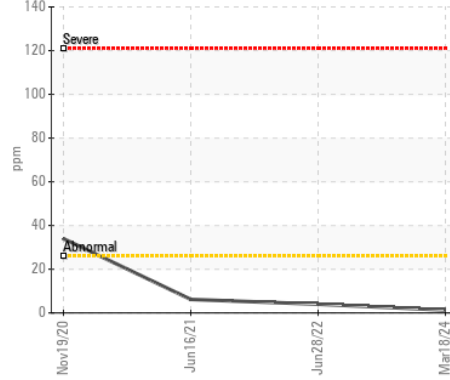
Iron (ppm)



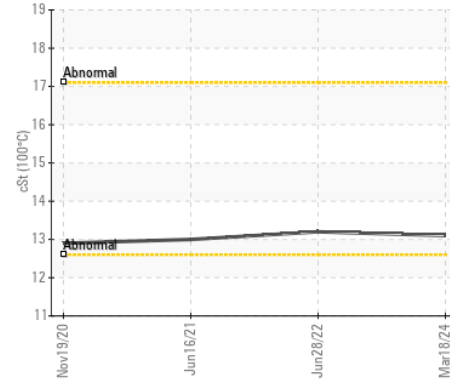
Aluminum (ppm)



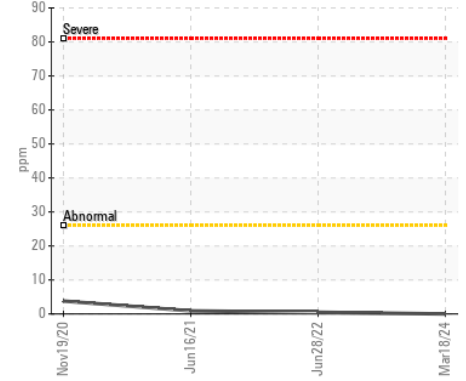
Copper (ppm)



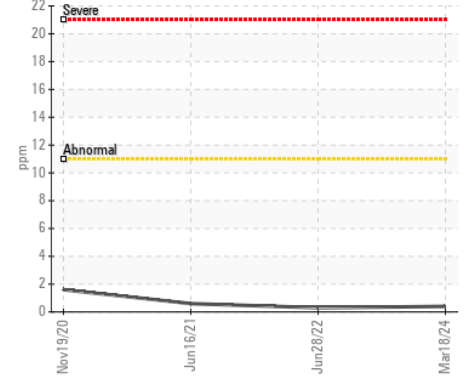
Viscosity @ 100°C



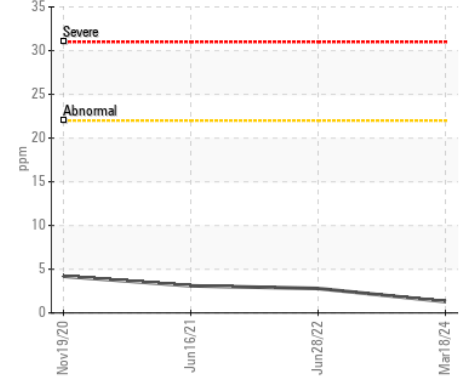
Lead (ppm)



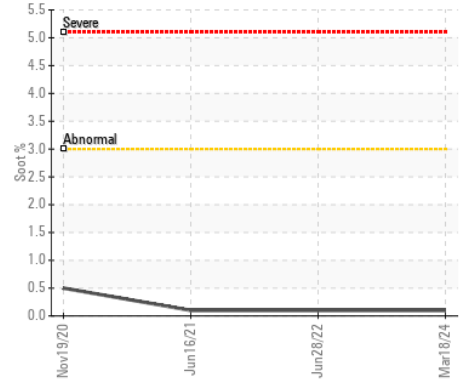
Chromium (ppm)



Silicon (ppm)



Soot %



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : PC0075111 **Received** : 15 Apr 2024  
**Lab Number** : 02628689 **Tested** : 15 Apr 2024  
**Unique Number** : 5761821 **Diagnosed** : 15 Apr 2024 - Kevin Marson  
**Test Package** : MOB 1 ( Additional Tests: KV40, VI )

**TRUCK AND EQUIPMENT SOLUTION**  
 2 BERTRAM INDUSTRIAL PKWY.  
 MIDHURST, ON  
 CA L9X 1L2  
 Contact: Julie Holden  
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 T: (705)792-7620  
 F: (705)725-5425

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.