CORROSION CONTAMINANTS COOLANT CONDITION

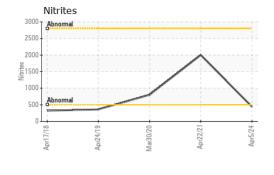
NORMAL NORMAL NORMAL

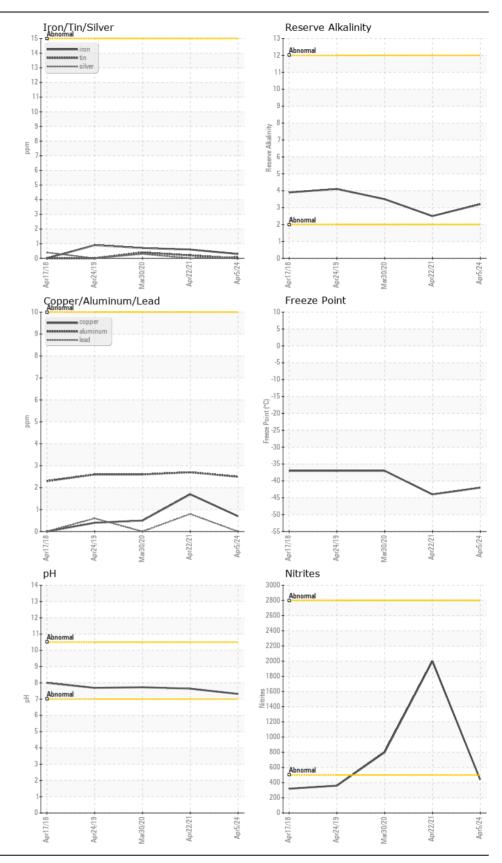
[142229]

VOLVO AGNES ST. S[S Component Coolant

EXTENDED LIFE COOL ANT (I TD\

EXTENDED LIFE COOLANT (LTR)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The fluid is suitable for further service. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0919635	WC0572429	WC044962
	Sample Date		Client Info		05 Apr 2024	22 Apr 2021	30 Mar 202
	Machine Age	hrs	Client Info		0	0	57
	Oil Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Sample Status				NORMAL	NORMAL	NORMAL
CORROSION	Iron	ppm	ASTM D5185(m)	>15	<1	<1	<1
All metal levels are normal indicating no corrosion in the cooling system.	Aluminum	ppm	ASTM D5185(m)	>10	2	3	3
	Copper	ppm	ASTM D5185(m)	>10	<1	2	<1
	Lead	ppm	ASTM D5185(m)	>10	0	<1	0
	Tin	ppm	ASTM D5185(m)	>10	0	<1	<1
	Silver	ppm	ASTM D5185(m)	>10	<1	0	<1
	Zinc	ppm	ASTM D5185(m)	>10	2	4	1
CONTAMINANTS	Calcium	ppm	ASTM D5185(m)	>100	5	16	5
There is no indication of any contamination in the coolant.	Magnesium	ppm	ASTM D5185(m)	>40	2	3	2
	Appearance	scalar	Visual*	NORML	NORML	NORML	NORM
	Odor	scalar	Visual*	NORML	NORML	NORML	NORM
	Coolant Appearance		Visual*	Clear		Clear	Cloudy
COOLANT CONDITION	Boiling Point	°C	WC Method*		108		
The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.	Specific Gravity		ASTM D1298*		1.071	1.072	1.067
	рН	Scale 0-14	ASTM D1287*	9.0	7.32	7.64	7.73
	Nitrites	ppm	Alcan Test Kit*		440	2000	800
	Reserve Alkalinity	Scale 0-20	ASTM D1121*		3.2	2.5	3.5
	Percentage Glycol		ASTM D3321*	50	53.2	54.0	50.0
	Freezing Point	°C	ASTM D3321*	-40	-42	-44	-37
	Carboxylate						
	Silicon	ppm	ASTM D5185(m)		8	12	35
	Phosphorus	ppm	ASTM D5185(m)		16	12	13
	Boron	ppm	ASTM D5185(m)		232	282	277
	Molybdenum	ppm	ASTM D5185(m)		41	69	118
	Sodium	ppm	ASTM D5185(m)		5422	3333	3321
	Potassium	ppm	ASTM D5185(m)		94	48	440
	Coolant Color		Visual*	Orange/R	<u></u>	Red	Orange







CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WC0919635 Lab Number : 02629045

Unique Number : 5762177 **Test Package**: COOL (Additional Tests: GlycolType)

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received **Tested**

: 17 Apr 2024 Diagnosed

: 17 Apr 2024 - Kevin Marson

: 15 Apr 2024

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

GENREP LTD 476 HWY 77, R.R. # 3 LEAMINGTON, ON CA N8H 3V6 Contact: Debbie Johnston djohnston@genrep.com

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