

Machine Id **501936** Component **Diesel Engine** Fluid **PETRO CANADA DURON E XL 15W40 (--- GAL)**

RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Aluminum ppm levels are abnormal. Piston wear is indicated.

CONTAMINATION

There is no indication of any contamination in the oil.

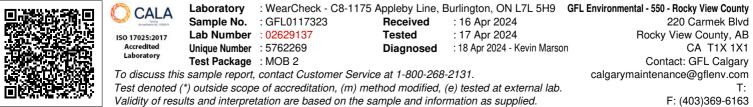
FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

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	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		GFL0117323		
	Sample Date		Client Info		10 Apr 2024		
	Machine Age	hrs	Client Info		21645		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
	Iron	ppm	ASTM D5185(m)	>100	16		
	Chromium	ppm	ASTM D5185(m)	>20	<1		
	Nickel	ppm	ASTM D5185(m)	>4	<1		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)	>3	0		
	Aluminum	ppm	ASTM D5185(m)	>20	A 28		
	Lead	ppm	ASTM D5185(m)	>40	0		
	Copper	ppm	ASTM D5185(m)	>330	4		
	Tin	ppm	ASTM D5185(m)	>15	0		
	Vanadium	ppm	ASTM D5185(m)		0		
	Silicon	ppm	ASTM D5185(m)	>25	6		
	Potassium	ppm	ASTM D5185(m)	>20	2		
	Fuel	le le	WC Method	>5	- <1.0		
	Water		WC Method	>0.2	NEG		
	Glycol		WC Method		NEG		
	Soot %	%	ASTM D7844*	>3	0.3		
	Nitration	Abs/cm	ASTM D7624*	>20	7.6		
	Sulfation	Abs/.1mm	ASTM D7415*	>30	19.4		
	Emulsified Water	scalar	Visual*	>0.2	NEG		
	Sodium	ppm	ASTM D5185(m)		<1		
	Boron	ppm	ASTM D5185(m)	1	4		
	Barium	ppm	ASTM D5185(m)	0	0		
	Molybdenum	ppm	ASTM D5185(m)	60	58		
	Manganese	ppm	ASTM D5185(m)	0	<1		
	Magnesium	ppm	ASTM D5185(m)	1010	943		
	Calcium	ppm	ASTM D5185(m)	1070	1062		
	Phosphorus	ppm	ASTM D5185(m)	1150	972		
	Zinc	ppm	ASTM D5185(m)	1270	1170		
	Sulfur	ppm	ASTM D5185(m)	2060	2329		
	Oxidation	Abs/.1mm	ASTM D7414*	>25	15.0		
	Base Number (BN)	mg KOH/g	ASTM D2896*	10.0	9.24		
	Visc @ 100°C	cSt	ASTM D7279(m)	15.54	13.7		
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Contact/Location: GFL Calgary - GFL550





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