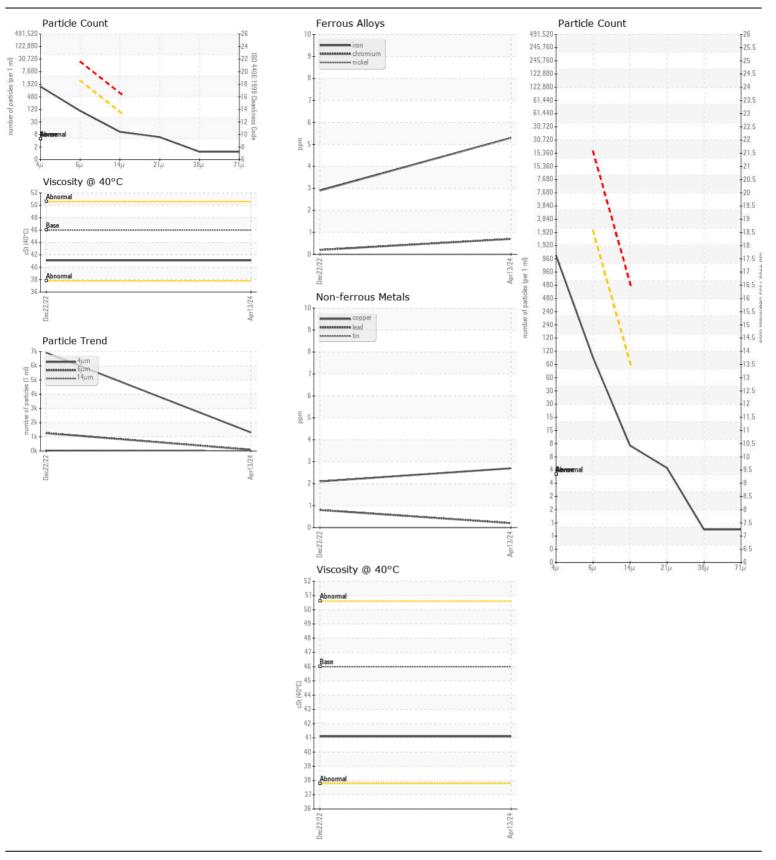


[399876] 622667

Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VCP450208	VCP352911	
	Sample Date		Client Info		13 Apr 2024	22 Dec 2022	
	Machine Age	hrs	Client Info		3000	1053	
	Oil Age	hrs	Client Info		3000	1000	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		Not Changd	Not Changd	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185(m)	<u>∖</u> 50	5	3	
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)		<1	<1	
	Nickel	ppm	ASTM D5185(m)	>10	0	0	
	Titanium	ppm	ASTM D5185(m)	210	0	0	
	Silver	ppm	ASTM D5185(m)		0	0	
	Aluminum		ASTM D5185(m)	> 20	۰ <1	<1	
	Lead	ppm	ASTM D5185(m) ASTM D5185(m)	>20 >20	<1 <1	<1	
	Copper	ppm	ASTM D5185(m)		3	2	
	Tin	ppm	ASTM D5185(m) ASTM D5185(m)		0	2	
	Vanadium	ppm ppm	ASTM D5185(m)	220	0	0	
	White Metal	scalar	Visual*	NONE	NONE	NONE	
	Yellow Metal		Visual*	NONE	NONE	NONE	
		scalar	visual	NONE		NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>20	3	3	
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.	Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
	Water		WC Method	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647		1304	6919	
	Particles >6µm		ASTM D7647	>2500	90	1257	
	Particles >14µm		ASTM D7647		9	62	
	Particles >21µm		ASTM D7647		5	7	
	Particles >38µm		ASTM D7647	>4	1	0	
	Particles >71µm		ASTM D7647	>3	1	0	
	Oil Cleanliness		ISO 4406 (c)	>/18/13	18/14/10	20/17/13	
	Silt	scalar	Visual*	NONE	NONE	NONE	
	Debris	scalar	Visual*	NONE	NONE	NONE	
	Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
	Appearance	scalar	Visual*	NORML	NORML	NORML	
	Odor	scalar	Visual*	NORML	NORML	NORML	
	Emulsified Water		Visual*	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		<1	<1	
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185(m)	14	<1	<1	
	Barium	ppm	ASTM D5185(m)	0.0	0	0	
	Molybdenum	ppm	ASTM D5185(m)	0.0	0	<1	
	Manganese	ppm	ASTM D5185(m)	0.0	<1	<1	
	Magnesium	ppm	ASTM D5185(m)	2.6	4	4	
	Calcium	ppm	ASTM D5185(m)	49	63	61	
	Phosphorus	ppm	ASTM D5185(m)	354	333	366	
	Zinc	ppm	ASTM D5185(m)	419	430	426	
	Sulfur	ppm	ASTM D5185(m)	3719	2058	2233	



CRH CANADA GROUP INC. Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 CALA Sample No. Received P.O. BOX 5400 : VCP450208 : 17 Apr 2024 Ø CONCORD, ON Lab Number : 02629664 Tested : 18 Apr 2024 ISO 17025:2017 Accredited Laboratory : 18 Apr 2024 - Wes Davis CA L4K 1B6 Unique Number : 5762796 Diagnosed Test Package : MOB 1 (Additional Tests: PrtCount) Contact: Dan Brown To discuss this sample report, contact Customer Service at 1-800-268-2131. dan.brown@ca.crh.com T: Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. F: Validity of results and interpretation are based on the sample and information as supplied.