



# LIEBHERR

## OIL ANALYSIS REPORT

|                 |        |
|-----------------|--------|
| WEAR            | NORMAL |
| CONTAMINATION   | NORMAL |
| FLUID CONDITION | NORMAL |



Machine Id  
**LIEBHERR PR736LGP 020009-1736**

Component  
**Right Final Drive**

Fluid  
**PETRO CANADA TRAXON 75W90 SYNTHETIC (--- GAL)**

### RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill.  
Resample at the next service interval to monitor.

| Test           | UOM | Method      | Limit/Abn | Current     | History1    | History2 |
|----------------|-----|-------------|-----------|-------------|-------------|----------|
| Sample Number  |     | Client Info |           | LH0286668   | LH0237753   | ---      |
| Sample Date    |     | Client Info |           | 25 Mar 2024 | 22 Feb 2023 | ---      |
| Machine Age    | hrs | Client Info |           | 2903        | 2011        | ---      |
| Oil Age        | hrs | Client Info |           | 0           | 0           | ---      |
| Filter Age     | hrs | Client Info |           | 0           | 0           | ---      |
| Oil Changed    |     | Client Info |           | Changed     | Changed     | ---      |
| Filter Changed |     | Client Info |           | None        | None        | ---      |
| Sample Status  |     |             |           | NORMAL      | ABNORMAL    | ---      |

### WEAR

All component wear rates are normal.

|              |        |               |      |      |      |     |
|--------------|--------|---------------|------|------|------|-----|
| Iron         | ppm    | ASTM D5185(m) | >500 | 31   | 51   | --- |
| Chromium     | ppm    | ASTM D5185(m) | >10  | 0    | <1   | --- |
| Nickel       | ppm    | ASTM D5185(m) | >10  | <1   | <1   | --- |
| Titanium     | ppm    | ASTM D5185(m) |      | 0    | <1   | --- |
| Silver       | ppm    | ASTM D5185(m) |      | 0    | 0    | --- |
| Aluminum     | ppm    | ASTM D5185(m) | >25  | 1    | 2    | --- |
| Lead         | ppm    | ASTM D5185(m) | >25  | 0    | <1   | --- |
| Copper       | ppm    | ASTM D5185(m) | >50  | 6    | 21   | --- |
| Tin          | ppm    | ASTM D5185(m) | >10  | 0    | 1    | --- |
| Vanadium     | ppm    | ASTM D5185(m) |      | 0    | 0    | --- |
| White Metal  | scalar | Visual*       | NONE | NONE | NONE | --- |
| Yellow Metal | scalar | Visual*       | NONE | NONE | NONE | --- |

### CONTAMINATION

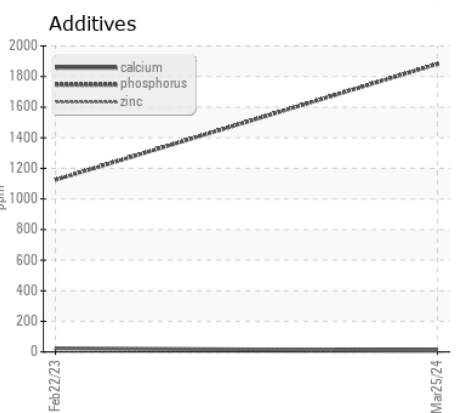
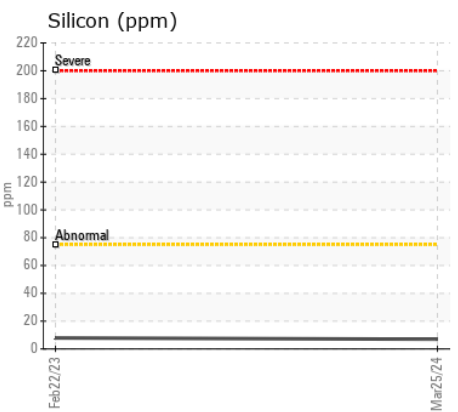
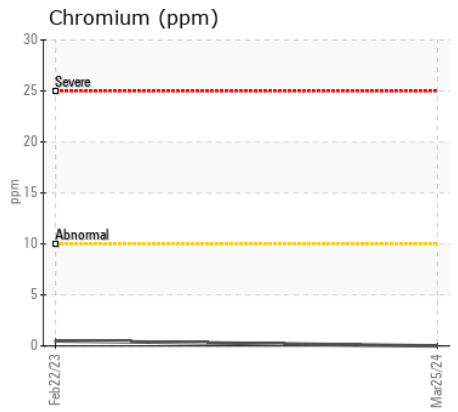
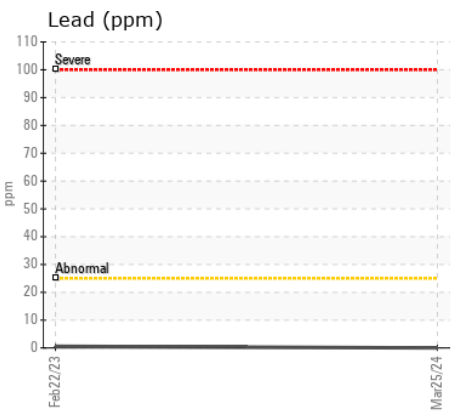
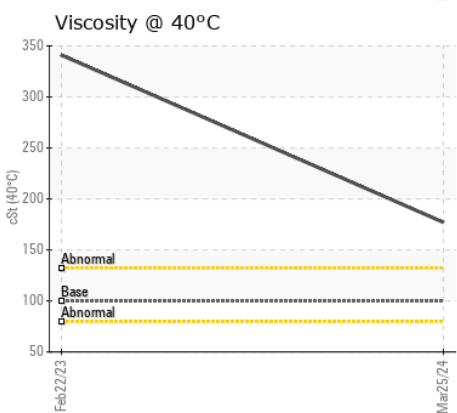
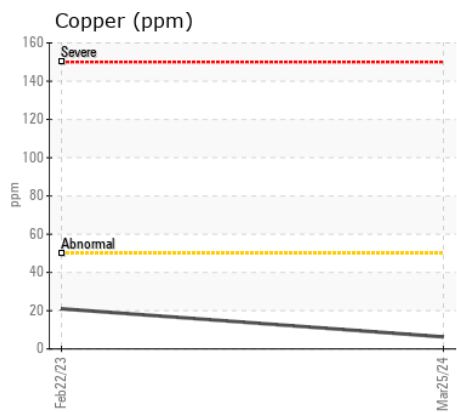
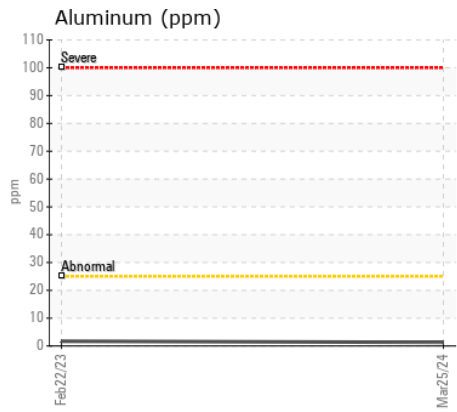
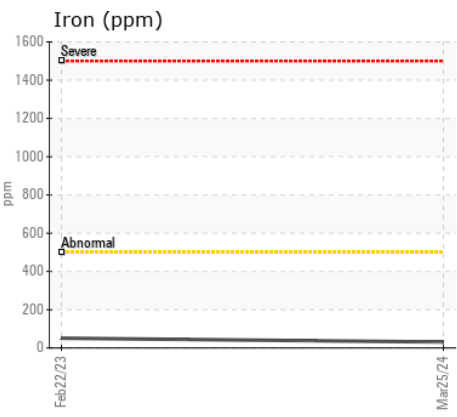
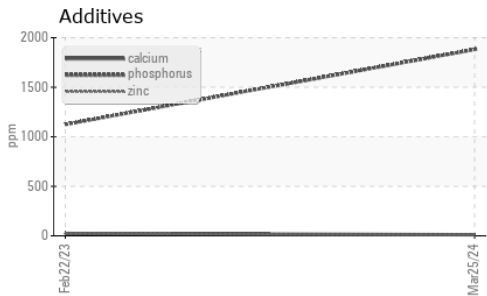
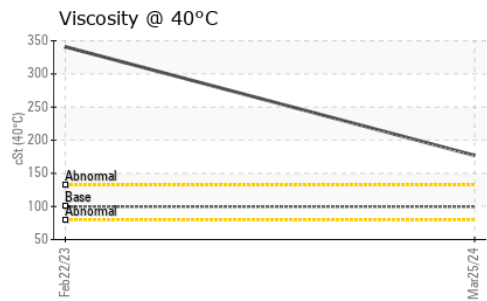
There is no indication of any contamination in the oil.

|                  |        |               |       |       |       |     |
|------------------|--------|---------------|-------|-------|-------|-----|
| Silicon          | ppm    | ASTM D5185(m) | >75   | 7     | 8     | --- |
| Potassium        | ppm    | ASTM D5185(m) | >20   | <1    | <1    | --- |
| Water            |        | WC Method     | >0.2  | NEG   | NEG   | --- |
| Silt             | scalar | Visual*       | NONE  | NONE  | NONE  | --- |
| Debris           | scalar | Visual*       | NONE  | NONE  | NONE  | --- |
| Sand/Dirt        | scalar | Visual*       | NONE  | NONE  | NONE  | --- |
| Appearance       | scalar | Visual*       | NORML | NORML | NORML | --- |
| Odor             | scalar | Visual*       | NORML | NORML | NORML | --- |
| Emulsified Water | scalar | Visual*       | >0.2  | NEG   | NEG   | --- |

### FLUID CONDITION

Additive levels indicate the addition of a different brand, or type of oil.  
The condition of the oil is acceptable for the time in service.

|             |     |               |       |       |       |     |
|-------------|-----|---------------|-------|-------|-------|-----|
| Sodium      | ppm | ASTM D5185(m) |       | 2     | 2     | --- |
| Boron       | ppm | ASTM D5185(m) | 328   | 40    | 84    | --- |
| Barium      | ppm | ASTM D5185(m) | 1     | 2     | 17    | --- |
| Molybdenum  | ppm | ASTM D5185(m) |       | 0     | 0     | --- |
| Manganese   | ppm | ASTM D5185(m) |       | <1    | <1    | --- |
| Magnesium   | ppm | ASTM D5185(m) | 1     | 2     | 2     | --- |
| Calcium     | ppm | ASTM D5185(m) | 7     | 11    | 24    | --- |
| Phosphorus  | ppm | ASTM D5185(m) | 1145  | 1882  | 1124  | --- |
| Zinc        | ppm | ASTM D5185(m) | 3     | 11    | 20    | --- |
| Sulfur      | ppm | ASTM D5185(m) | 17909 | 23624 | 22201 | --- |
| Visc @ 40°C | cSt | ASTM D7279(m) | 99.6  | 177   | ▲ 341 | --- |



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : LH0286668  
**Lab Number** : 02629708  
**Unique Number** : 5762840  
**Test Package** : MOB 1  
**Received** : 17 Apr 2024  
**Tested** : 17 Apr 2024  
**Diagnosed** : 17 Apr 2024 - Wes Davis

**THOMAS CAVANAGH CONSTRUCTION LTD**  
 RR # 2, 9094 CAVANAGH ROAD  
 ASHTON, ON  
 CA K0A 1B0  
 Contact: Keith

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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