



OIL ANALYSIS REPORT

| | |
|-----------------|-----------------|
| WEAR | NORMAL |
| CONTAMINATION | ABNORMAL |
| FLUID CONDITION | NORMAL |

Area
Hydraulic System in Plant [413510536]
 Machine Id
Portable Power Pack - Maximo #7514 (S/N 1000033660)
 Component
Hydraulic System
 Fluid
TOTAL FINA NEVASTANE FG AW 46 (10 GAL)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. We suspect that the abnormal contaminant(s) is the result of incorrect sampling technique. **DISCLAIMER:** Interpretation of results is based on the sample as received from the customer. The condition of the sample and the method of sampling cannot be verified.

WEAR

All component wear rates are normal.

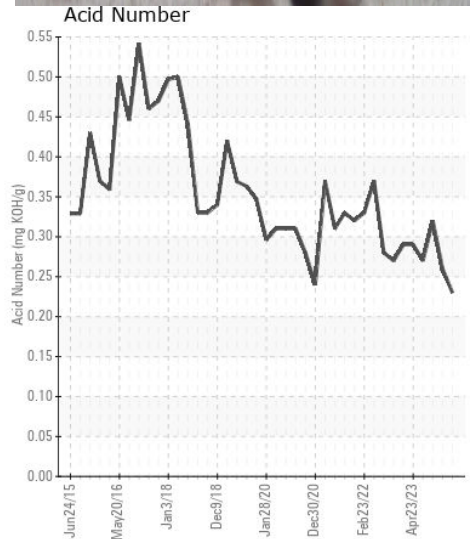
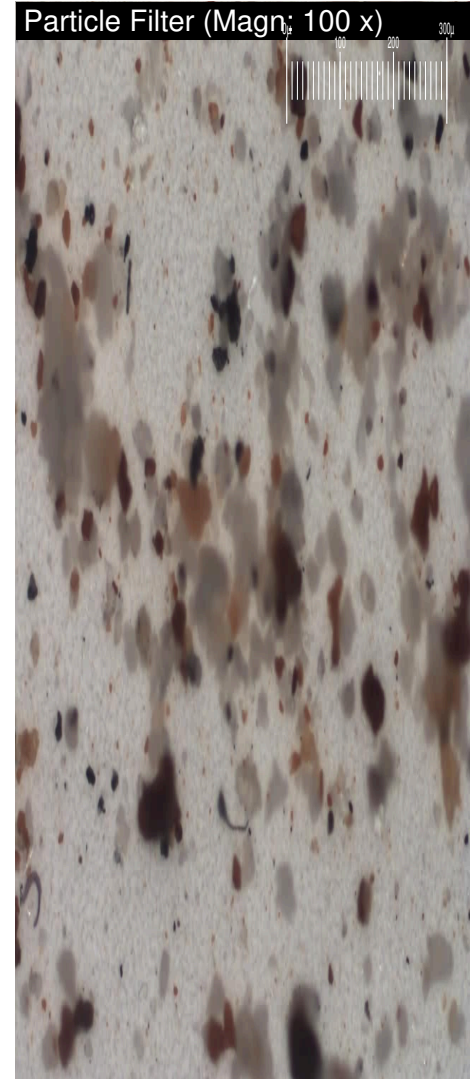
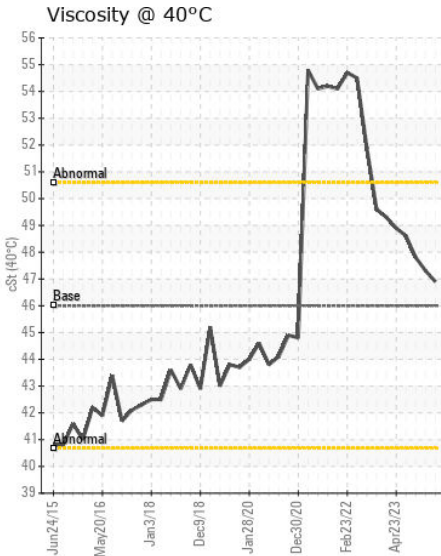
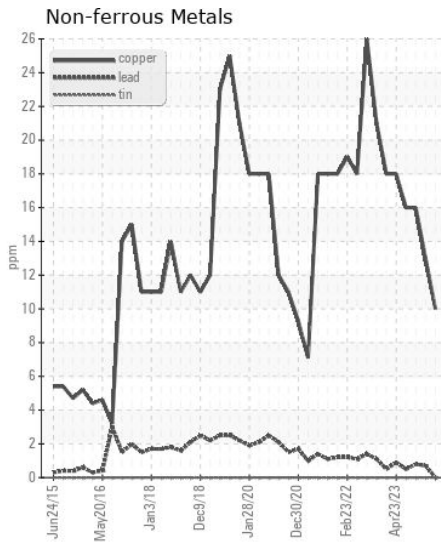
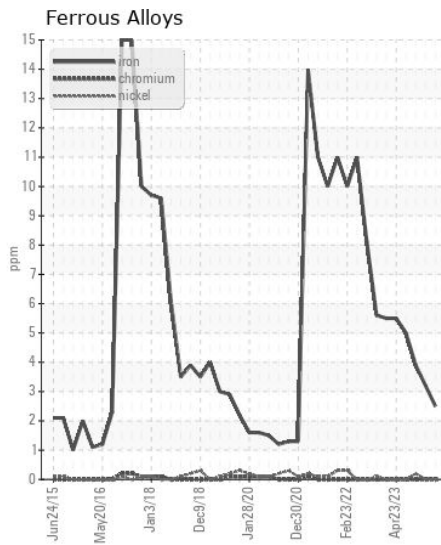
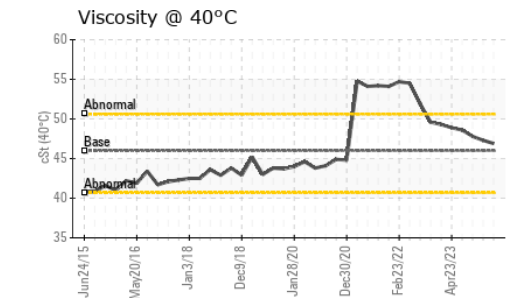
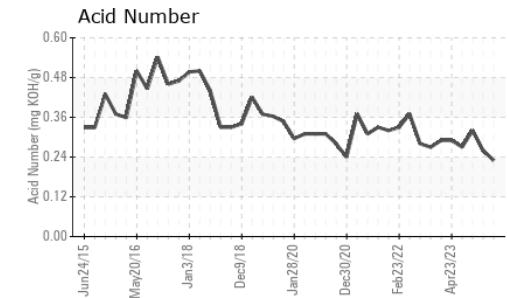
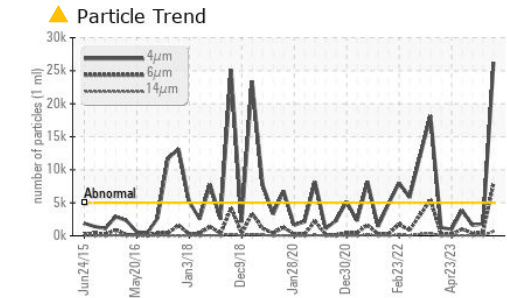
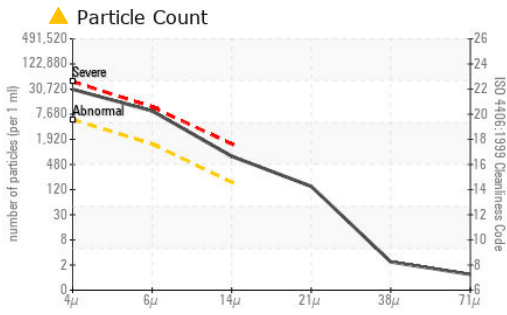
CONTAMINATION

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. Light concentration of visible dirt/debris present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|------------------|----------|---------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | WC0918442 | WC0878437 | WC0839707 |
| Sample Date | | Client Info | | 20 Mar 2024 | 19 Jan 2024 | 04 Oct 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Filter Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | ABNORMAL | NORMAL | NORMAL |
| Iron | ppm | ASTM D5185(m) | >20 | 2 | 3 | 4 |
| Chromium | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >20 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185(m) | >20 | 0 | <1 | 0 |
| Lead | ppm | ASTM D5185(m) | >20 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185(m) | >20 | 10 | 13 | 16 |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| White Metal | scalar | Visual* | NONE | VLITE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silicon | ppm | ASTM D5185(m) | >15 | 2 | 3 | 3 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | <1 | <1 |
| Water | | WC Method | >0.05 | NEG | NEG | NEG |
| Particles >4µm | | ASTM D7647 | >5000 | ▲ 26216 | 1794 | 1600 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ 8000 | 530 | 352 |
| Particles >14µm | | ASTM D7647 | >160 | ▲ 661 | 43 | 21 |
| Particles >21µm | | ASTM D7647 | >40 | ▲ 127 | 11 | 6 |
| Particles >38µm | | ASTM D7647 | >10 | 2 | 1 | 1 |
| Particles >71µm | | ASTM D7647 | >3 | 1 | 1 | 1 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ 22/20/17 | 18/16/13 | 18/16/12 |
| Silt | scalar | Visual* | NONE | VLITE | NONE | NONE |
| Debris | scalar | Visual* | NONE | ▲ LIGHT | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >0.05 | NEG | NEG | NEG |
| Sodium | ppm | ASTM D5185(m) | | <1 | <1 | <1 |
| Boron | ppm | ASTM D5185(m) | | <1 | 0 | <1 |
| Barium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | | 0 | 0 | 0 |
| Calcium | ppm | ASTM D5185(m) | | <1 | <1 | 0 |
| Phosphorus | ppm | ASTM D5185(m) | | 224 | 189 | 193 |
| Zinc | ppm | ASTM D5185(m) | | 22 | 20 | 21 |
| Sulfur | ppm | ASTM D5185(m) | | 505 | 589 | 599 |
| Acid Number (AN) | mg KOH/g | ASTM D974* | | 0.23 | 0.26 | 0.32 |
| Visc @ 40°C | cSt | ASTM D7279(m) | 46 | 46.9 | 47.3 | 47.8 |



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0918442
Lab Number : 02630186
Unique Number : 5763318
Test Package : IND 2 (Additional Tests: Bottom, BottomAnalysis, FilterPatch, PrtFilter)

Received : 19 Apr 2024
Tested : 22 Apr 2024
Diagnosed : 22 Apr 2024 - Kevin Marson

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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