WEAR CONTAMINATION FLUID CONDITION **NORMAL NORMAL NORMAL**

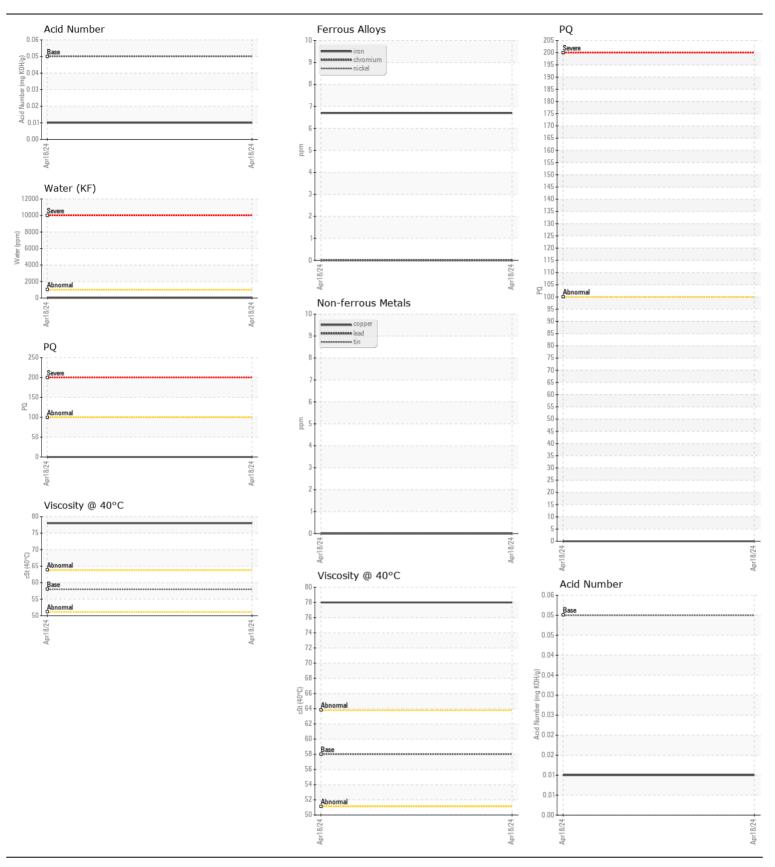
MOUNT FOREST CC [4501246998]

ECO-CHILL Component

Screw Compressor

CIMCO TYPE A (35 GAL)

CINICO ITPE A (33 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0926910		
	Sample Date		Client Info		18 Apr 2024		
	Machine Age	hrs	Client Info		11000		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				NORMAL		
WEAR	PQ		ASTM D8184*		0		
	Iron	ppm	ASTM D5185(m)	>60	7		
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)		0		
	Nickel	ppm	ASTM D5185(m)	77	0		
	Titanium		ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(III) ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>5	0		
	Lead	ppm	ASTM D5185(m)		0		
	Copper	ppm	ASTM D5185(m)	>30	0		
	Tin	ppm	ASTM D5185(m)		0		
	Vanadium	ppm	ASTM D5185(m)	710	0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>50	0		
The water content is negligible. There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185(m)	>20	<1		
	Water	%	ASTM D6304*	>0.1	0.002		
	ppm Water	ppm	ASTM D6304*	>1000	19		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	VLITE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		0		
	Boron	ppm	ASTM D5185(m)		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185(m)		0		
	Molybdenum	ppm	ASTM D5185(m)		0		
	Manganese	ppm	ASTM D5185(m)		0		
	Magnesium	ppm	ASTM D5185(m)		0		
	Calcium	ppm	ASTM D5185(m)		0		
	Phosphorus	ppm	ASTM D5185(m)		0		
	Zinc	ppm	ASTM D5185(m)		<1		
			ASTM D5185(m)		30		
	Sulfur	ppm	ASTIVI DSTOS(III)		30		
	Sulfur Acid Number (AN)	mg KOH/g	ASTM D3103(III) ASTM D974*	0.05	0.01		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0926910 Lab Number : 02630248

Unique Number : 5763380

Diagnosed

Test Package : IND 2 (Additional Tests: KF, TAN Man) To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Received

Tested

: 19 Apr 2024

: 22 Apr 2024

: 22 Apr 2024 - Bill Quesnel

CIMCO Refrigeration

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