

# WEAR NORMAL CONTAMINATION SEVERE FLUID CONDITION NORMAL



Machine Id WL0126 Component Hydraulic System Fluid SAE 10W (--- LTR)

## RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

#### **WEAR**

All component wear rates are normal.

## CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

### FLUID CONDITION

The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0100610		
Sample Date		Client Info		16 Apr 2024		
Machine Age	hrs	Client Info		5609		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				SEVERE		
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Iron	ppm	ASTM D5185(m)	>20	6		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Lead	ppm	ASTM D5185(m)	>10	0		
Copper	ppm	ASTM D5185(m)	>75	2		
Tin	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>20	3		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	<b>269058</b>		
Particles >6µm		ASTM D7647	>1300	<b>138894</b>		
Particles >14µm		ASTM D7647	>160	<b>4</b> 5430		
Particles >21µm		ASTM D7647	>40	<b>4</b> 911		
Particles >38µm		ASTM D7647	>10	<b>A</b> 32		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>4</b> 25/24/20		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	VLITE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	NEG		
Cadium						
Sodium	ppm	ASTM D5185(m)		1 9		
Boron	ppm	ASTM D5185(m)		-		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		<1		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		73		
Calcium	ppm	ASTM D5185(m)		346		
Phosphorus	ppm	ASTM D5185(m)		439		
Zinc	ppm	ASTM D5185(m)		519		
Sulfur	ppm	ASTM D5185(m)	05.0	1354		
Visc @ 40°C	cSt	ASTM D7279(m)	35.0	31.3		



