

WEAR NORMAL CONTAMINATION SEVERE FLUID CONDITION NORMAL



Machine Id WL0126 Component Hydraulic System Fluid SAE 10W (--- LTR)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

WEAR

All component wear rates are normal.

CONTAMINATION

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		GFL0100610		
Sample Date		Client Info		16 Apr 2024		
Machine Age	hrs	Client Info		5609		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				SEVERE		
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Iron	ppm	ASTM D5185(m)	>20	6		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Lead	ppm	ASTM D5185(m)	>10	0		
Copper	ppm	ASTM D5185(m)	>75	2		
Tin	ppm	ASTM D5185(m)	>10	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon	ppm	ASTM D5185(m)	>20	3		
Potassium	ppm	ASTM D5185(m)	>20	<1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	269058		
Particles >6µm		ASTM D7647	>1300	138894		
Particles >14µm		ASTM D7647	>160	4 5430		
Particles >21µm		ASTM D7647	>40	4 911		
Particles >38µm		ASTM D7647	>10	A 32		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	4 25/24/20		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	VLITE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.1	NEG		
Cadium						
Sodium	ppm	ASTM D5185(m)		1 9		
Boron	ppm	ASTM D5185(m)		-		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		<1		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		73		
Calcium	ppm	ASTM D5185(m)		346		
Phosphorus	ppm	ASTM D5185(m)		439		
Zinc	ppm	ASTM D5185(m)		519		
Sulfur	ppm	ASTM D5185(m)	05.0	1354		
Visc @ 40°C	cSt	ASTM D7279(m)	35.0	31.3		



