



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
LIEBHERR LH30M 144578-1253

Component
Transmission (Manual)

Fluid
PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL (--- GAL)

RECOMMENDATION

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as PETRO CANADA HYDREX XV ALL SEASON HYDRAULIC OIL, however, a fluid match indicates that this fluid is SAE 20 Transmission/Drive Train Oil. Please confirm the fluid type and grade on your next sample.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the fluid.

FLUID CONDITION

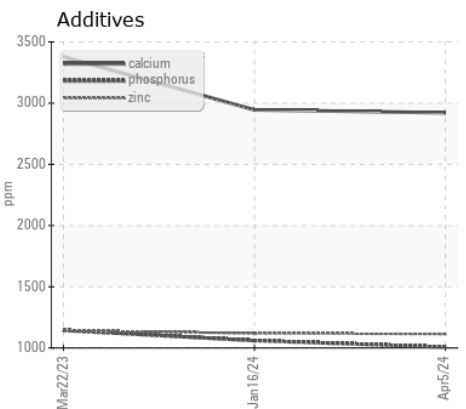
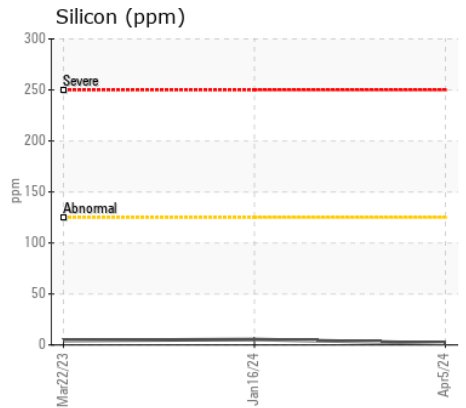
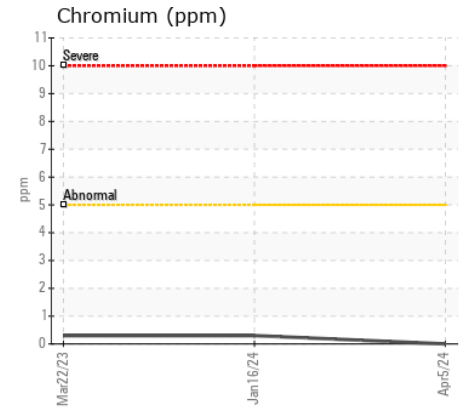
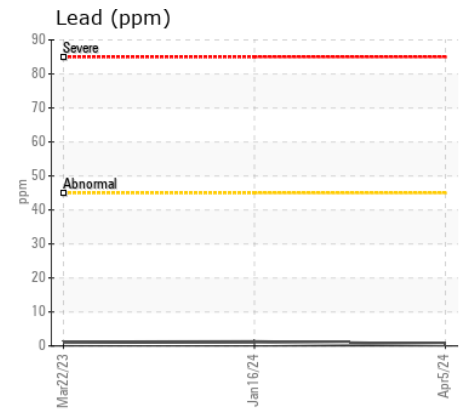
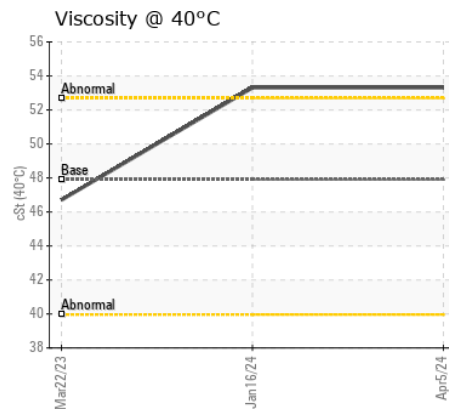
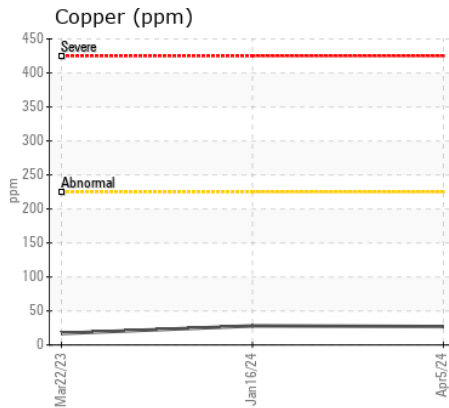
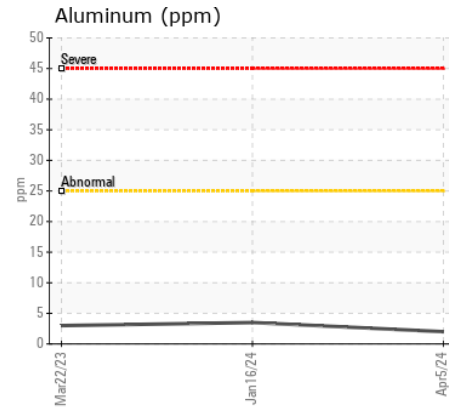
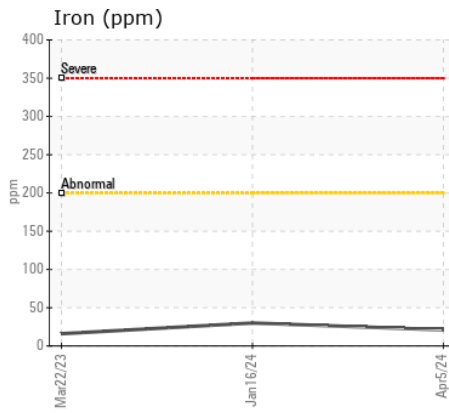
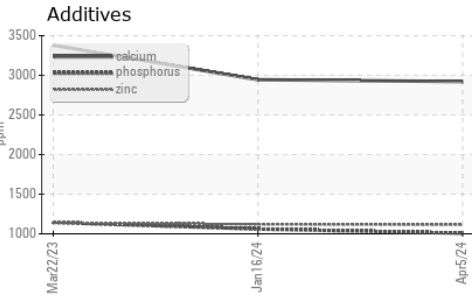
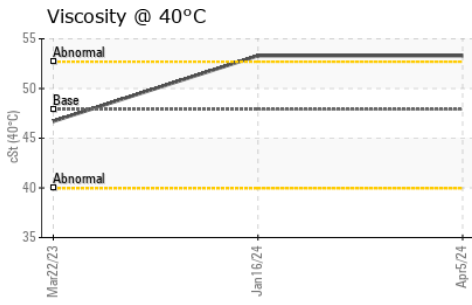
The fluid viscosity is higher than typical. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The condition of the fluid is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0278715	LH0278617	LH0250056
Sample Date		Client Info		05 Apr 2024	16 Jan 2024	22 Mar 2023
Machine Age	hrs	Client Info		1300	1200	498
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

Iron	ppm	ASTM D5185(m)	>200	21	30	16
Chromium	ppm	ASTM D5185(m)	>5	0	<1	<1
Nickel	ppm	ASTM D5185(m)	>5	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	0	<1
Silver	ppm	ASTM D5185(m)	>7	0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	2	4	3
Lead	ppm	ASTM D5185(m)	>45	<1	1	1
Copper	ppm	ASTM D5185(m)	>225	27	28	17
Tin	ppm	ASTM D5185(m)	>10	0	<1	<1
Vanadium	ppm	ASTM D5185(m)		0	0	<1
White Metal	scalar	Visual*	NONE	VLITE	NONE	VLITE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE

Silicon	ppm	ASTM D5185(m)	>125	2	5	4
Potassium	ppm	ASTM D5185(m)	>20	3	3	3
Water		WC Method	>0.1	NEG	NEG	NEG
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	VLITE	LIGHT	VLITE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG

Sodium	ppm	ASTM D5185(m)		31	32	49
Boron	ppm	ASTM D5185(m)	0	33	33	4
Barium	ppm	ASTM D5185(m)	0	<1	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	<1	1
Manganese	ppm	ASTM D5185(m)	1	10	16	20
Magnesium	ppm	ASTM D5185(m)	0	9	10	10
Calcium	ppm	ASTM D5185(m)	100	2921	2945	3379
Phosphorus	ppm	ASTM D5185(m)	670	1007	1060	1144
Zinc	ppm	ASTM D5185(m)	850	1113	1119	1143
Sulfur	ppm	ASTM D5185(m)	1600	6250	6630	7924
Visc @ 40°C	cSt	ASTM D7279(m)	47.9	53.3	53.3	46.7



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : LH0278715 **Received** : 22 Apr 2024
Lab Number : 02630671 **Tested** : 22 Apr 2024
Unique Number : 5763803 **Diagnosed** : 22 Apr 2024 - Kevin Marson
Test Package : MOB 1

Industrial Metals
 550 Messier St.
 Winnipeg, MB
 CA R2J 0G5
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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