

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL



LIEBHERR R934 056484-1550

Left Final Drive

GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) GEAR OIL SAE 80W90. Please confirm.

WEAR

All component wear rates are normal.

CONTAMINATION

The water content is negligible. There is no indication of any contamination in the oil.

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0289428		
Sample Date		Client Info		21 Apr 2024		
Machine Age	hrs	Client Info		1004		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185(m)	>1700	61		
Chromium	ppm	ASTM D5185(m)	>30	1		
Nickel	ppm	ASTM D5185(m)	>8	<1		
Titanium	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>100	<1		
Lead	ppm	ASTM D5185(m)	>10	0		
Copper	ppm	ASTM D5185(m)	>100	0		
Tin	ppm	ASTM D5185(m)	>8	0		
Vanadium	ppm	ASTM D5185(m)		0		
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Silicon		ASTM D5185(m)	. 500	<1		
Potassium	ppm	()	>500 >20	2		
Water	ppm	ASTM D5185(m) ASTM D6304*	>20	2 0.007		
	%			72		
ppm Water Silt	ppm	ASTM D6304* Visual*	>2000 NONE	72 NONE		
	scalar					
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	HAZY		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.2	NEG		
Sodium	ppm	ASTM D5185(m)	>170	4		
Boron	ppm	ASTM D5185(m)	400	2		
Barium	ppm	ASTM D5185(m)	200	11		
Molybdenum	ppm	ASTM D5185(m)	12	0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)	12	1		
Calcium	ppm	ASTM D5185(m)	150	10		
Phosphorus	ppm	ASTM D5185(m)	1650	1076		
Zinc	ppm	ASTM D5185(m)	125	14		
Sulfur	ppm	ASTM D5185(m)	22500	23520		
Visc @ 40°C	cSt	ASTM D7279(m)	143	199		
						mitted By: 2





