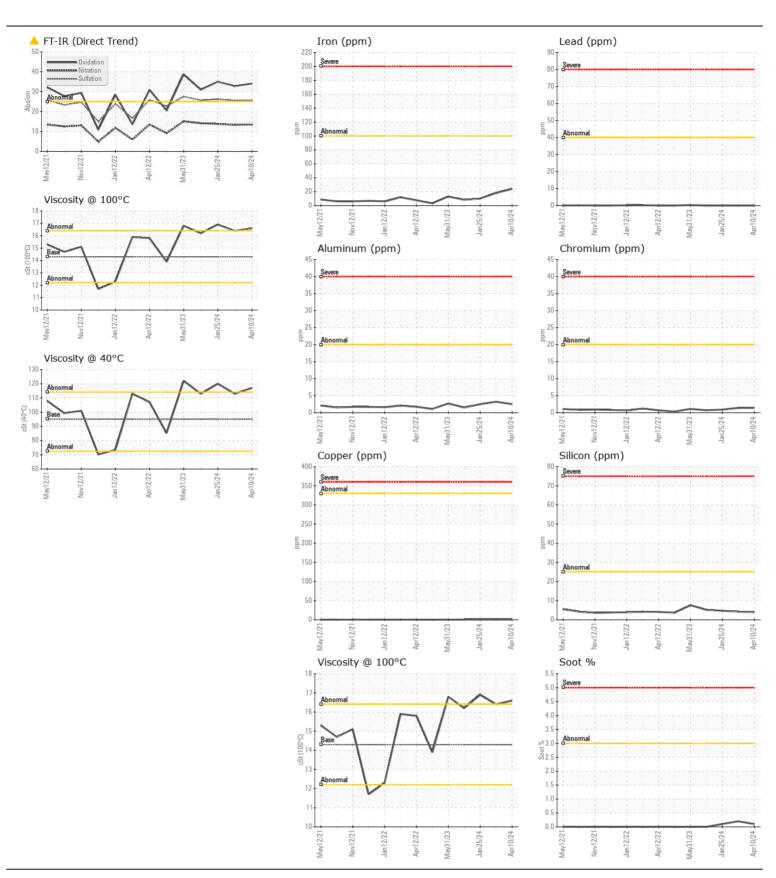
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL NORMAL ABNORMAL

Machine Id

OE1247
Component
Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for faulty combustion and a possible overheat condition. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		PC0082023	PC0082216	PC008266
	Sample Date		Client Info		10 Apr 2024	01 Mar 2024	25 Jan 202
	Machine Age	hrs	Client Info		8836	7882	7017
	Oil Age	hrs	Client Info		0	0	250
	Filter Age	hrs	Client Info		0	0	250
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				ABNORMAL	ABNORMAL	ABNORMA
WEAR	Iron	ppm	ASTM D5185(m)	>100	24	18	10
	Chromium	ppm	ASTM D5185(m)		1	1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5185(m)		0	<1	0
	Titanium	ppm	ASTM D5185(m)		0	0	0
	Silver	ppm	ASTM D5185(m)	>3	0	0	0
	Aluminum	ppm	ASTM D5185(m)		2	3	2
	Lead	ppm	ASTM D5185(m)	>40	0	0	0
	Copper	ppm	ASTM D5185(m)	>330	<1	<1	<1
	Tin	ppm	ASTM D5185(m)	>15	0	0	0
	Vanadium	ppm	ASTM D5185(m)		0	0	0
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>25	4	4	5
SONTAMINATION	Potassium	ppm	ASTM D5185(m)		0	<1	<1
There is no indication of any contamination in the oil.	Fuel	le le · · ·	WC Method		<1.0	<1.0	<1.0
	Water		WC Method		NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	ASTM D7844*	>3	0.1	0.2	0.1
	Nitration	Abs/cm	ASTM D7624*	>20	13.5	13.3	13.8
	Sulfation	Abs/.1mm	ASTM D7415*	>30	25.7	25.6	26.2
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	Visual*	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185(m)		4	4	4
	Boron	ppm	ASTM D5185(m)	65	38	42	43
A small degree of oil oxidation was indicated. The oil is no longer serviceable.	Barium	ppm	ASTM D5185(m)		0	0	0
	Molybdenum	ppm	ASTM D5185(m)	65	56	57	59
	Manganese	ppm	ASTM D5185(m)		0	0	0
	Magnesium	ppm	ASTM D5185(m)		1107	1141	1138
	Calcium	ppm	ASTM D5185(m)		841	846	854
	Phosphorus	ppm	ASTM D5185(m)		928	995	999
	Zinc	ppm	ASTM D5185(m)	1260	1182	1233	1225
	Sulfur	ppm	ASTM D5185(m)	3000	2451	2794	2770
	Oxidation	Abs/.1mm	ASTM D7414*	>25	4 34.1	△ 32.8	△ 35.0
	Visc @ 40°C	cSt	ASTM D7279(m)	95.1	117	113	<u>120</u>
	Visc @ 100°C	cSt	ASTM D7279(m)	14.3	16.6	16.4	16.9
	Viscosity Index (VI)	Scale	ASTM D2270*	160	153	156	153





CALA ISO 17025:2017 Accredited Laboratory

Laboratory

Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Green Infrastructure and Partners Inc (GIPI) - 286 - Shoring & Foundations : PC0082023

: 02630913 Unique Number : 5772066

Received : 23 Apr 2024 **Tested** Diagnosed

: 23 Apr 2024 Test Package : MOB 1 (Additional Tests: KV40, VI, Visual)

: 23 Apr 2024 - Kevin Marson

151 Ram Forest Rd, Stouffville, ON CA L4A 2G8 Contact: Shannon Abbott sabbott@gipi.com T: (905)750-5900

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

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