**WEAR** CONTAMINATION **FLUID CONDITION** 

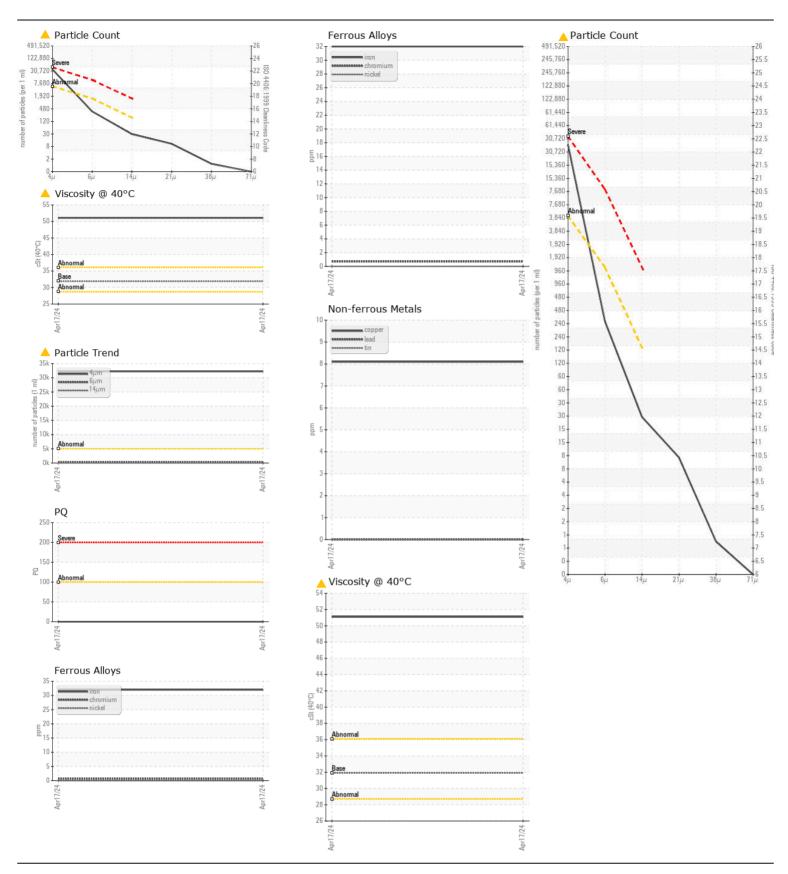
**NORMAL ABNORMAL ABNORMAL** 

Machine Id

**OR355** 

## **Hydraulic System**

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		GFL0113414		
	Sample Date		Client Info		17 Apr 2024		
	Machine Age	hrs	Client Info		5428		
	Oil Age	hrs	Client Info		250		
	Filter Age	hrs	Client Info		250		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
VEAR	PQ		ASTM D8184*		0		
	Iron	ppm	ASTM D5185(m)	>20	32		
All component wear rates are normal.	Chromium	ppm	ASTM D5185(m)	>10	<1		
	Nickel	ppm	ASTM D5185(m)	>10	0		
	Titanium	ppm	ASTM D5185(m)		0		
	Silver	ppm	ASTM D5185(m)		0		
	Aluminum	ppm	ASTM D5185(m)	>10	2		
	Lead	ppm	ASTM D5185(m)	>10	0		
	Copper	ppm	ASTM D5185(m)		8		
	Tin	ppm	ASTM D5185(m)	>10	0		
	Vanadium	ppm	ASTM D5185(m)		0		
	White Metal	scalar	Visual*	NONE	NONE		
	Yellow Metal	scalar	Visual*	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185(m)	>20	6		
	Potassium	ppm	ASTM D5185(m)	>20	1		
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water		WC Method	>0.1	NEG		
	Particles >4µm		ASTM D7647	>5000	<b>32245</b>		
	Particles >6µm		ASTM D7647	>1300	316		
	Particles >14μm		ASTM D7647	>160	26		
	Particles >21μm		ASTM D7647	>40	9		
	Particles >38μm		ASTM D7647	>10	1		
	Particles >71μm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u>^</u> 22/15/12		
	Silt	scalar	Visual*	NONE	NONE		
	Debris	scalar	Visual*	NONE	NONE		
	Sand/Dirt	scalar	Visual*	NONE	NONE		
	Appearance	scalar	Visual*	NORML	NORML		
	Odor	scalar	Visual*	NORML	NORML		
	Emulsified Water	scalar	Visual*	>0.1	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185(m)		4		
Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.	Boron	ppm	ASTM D5185(m)	0	<1		
	Barium	ppm	ASTM D5185(m)	0	<1		
	Molybdenum	ppm	ASTM D5185(m)	0	0		
	Manganese	ppm	ASTM D5185(m)		<1		
	Magnesium	ppm	ASTM D5185(m)	0	5		
	Calcium	ppm	ASTM D5185(m)	50	69		
	Phosphorus	ppm	ASTM D5185(m)	330	339		
	Zinc	ppm	ASTM D5185(m)	430	425		
	Sulfur	ppm	ASTM D5185(m)	760	2754		
	Visc @ 40°C	cSt	ASTM D7279(m)	31.9	<u>▲</u> 51.1		





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 GFL Environmental - 720 - Lafleche - Landfill : GFL0113414 : 02630972

Received **Tested** Unique Number : 5772125 Diagnosed

: 23 Apr 2024 Test Package: MOB 1 (Additional Tests: PQ, PrtCount)

: 23 Apr 2024

: 24 Apr 2024 - Kevin Marson

17125 Lafleche Road, Moose Creek, ON CA K0C 1W0 Contact: Charles Bergeron cbergeron@gflenv.com T: (613)538-4853

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

F: